ACS-ALUC

12th/13th Gen. Intel® Core™ i3/i5 processor
Fanless Slim System

Quick Reference Guide

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Document Amendment History

Revision	Date	By	Comment
1st	July 2025	Avalue	Initial Release

Declaration of Conformity

This device complies with part 15 fcc rules. Operation is subject to the following two conditions:

(1) This device may not cause harmful interference.

(2) This device must accept any interference received including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a class "a" digital device, pursuant to part 15 of the fcc rules.

These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

CE statement

The product(s) described in this manual complies with all application European Union (CE) directives if it has a CE marking. For computer systems to remain CE compliant, only CE-compliant parts may be used. Maintaining CE compliance also requires proper cable and cabling techniques.

Notice

This guide is designed for experienced users to setup the system within the shortest time. For detailed information, please always refer to the electronic user's manual.

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Disclaimer

This manual is intended to be used as a practical and informative guide only and is subject to change without notice. It does not represent a commitment on the part of Avalue. This

product might include unintentional technical or typographical errors. Changes are periodically made to the information herein to correct such errors, and these changes are incorporated into new editions of the publication.

A Message to the Customer

Avalue Customer Services

Each and every Avalue's product is built to the most exacting specifications to ensure reliable performance in the harsh and demanding conditions typical of industrial environments. Whether your new Avalue device is destined for the laboratory or the factory floor, you can be assured that your product will provide the reliability and ease of operation for which the name Avalue has come to be known.

Your satisfaction is our primary concern. Here is a guide to Avalue's customer services. To ensure you get the full benefit of our services, please follow the instructions below carefully.

Technical Support and Assistance

1. Visit the Avalue website at https://www.avalue.com/ where you can find the latest information about the product.
2. Contact your distributor or our technical support team or sales representative for technical support if you need additional assistance. Please have following information ready before you call:

- Product name and serial number
- Description of your peripheral attachments
- Description of your software (operating system, version, application software, etc.)
- A complete description of the problem
- The exact wording of any error messages

To receive the latest version of the user's manual; please visit our Web site at:
www.avalue.com

Product Warranty (Returns & Warranties policy)

1. Purpose

Avalue establishes the following maintenance specifications and operation procedures for providing the best quality of service and shortened repair time to our customers.

2. Warranty

2.1 Warranty Period

Avalue endeavors to offer customers the most comprehensive post-sales services and protection; besides offering a 2-year warranty for standard Avalue products, an extended warranty service can also be provided based on additional request from the customer. Within the warranty period, customers are entitled to receive comprehensive and prompt repair and warranty.

Standard products manufactured by Avalue are offered a 2-year warranty, from the date of delivery from Avalue. For ODM/OEM products manufactured by Avalue or PCBA with conformal coating, will follow up the define warranty of the agreement, otherwise will be offered 1-year warranty for ODM/OEM products but non-warranty for PCBA with conformal coating. For outsourcing parts kit by Avalue (ex: Motherboard, LCD touch panel, CPU, RAM, HDD) are offered a 6-month warranty, and Mobile/Tablet PC battery are offered a warranty of the half year, from the date of delivery by Avalue. Products before the mass production stage, i.e. engineering samples are not applied in this warranty or service policy. For extended warranty and cross-territory services, product defects resulting from design, production process or material are covered by the pre-set warranty period after the date of delivery from Avalue. For non-Avalue products, the product warranty and repair time shall be based on the service standards provided by the original manufacturer; in principle Avalue will provide these products a warranty service for no more than one year.

2.2 Maintenance services within the warranty period

In the case of Avalue product DOA (Defect-on-Arrival) when the customer finds any defect within 1 month after the delivery, Avalue will replace it with a new product in a soonest way. Except for custom products, once the customer is approved of a Cross-Shipment Agreement, which allows for delivery a new product to the customer before receiving the defective one, Avalue will immediately proceed with new product replacement for the said DOA case. On validation of the confirmed defect, Avalue is entitled to reserve the right whether to provide a new product for replacement. For the returned defective new product, it is necessary to verify that there shall be no bruise, alteration, scratch or marking to the appearance, and that none of the delivered accessories missing; otherwise, the customer will be requested to pay a processing fee. On the other hand, if the new product defect is resulting from incorrect configuration or erroneous use by the user instead of any problem of the hardware itself, the customer will also be requested to pay for relevant handling fees.

As for other conditions, Avalue will handle defects by way of repair. The customer will be requested to send the defective product to an Avalue authorized service center, and Avalue will return the repaired product back to the customer as soon as possible.

2.3 Ruling of an out-of-warranty defect

The following situations are not included in the warranty:

- The warranty period has expired.
- Product has been altered or its label of the serial number has been torn off.
- Product functionality issues resulting from improper use by the user, unauthorized dismantle or alteration, unfit operation environment, improper maintenance, accident or other causes. Avalue reserves the right for the ruling of the aforementioned situations.
- Product damage resulting from lightning, flood, earthquake or other calamities.
- The warranty rules of non-Avalue products and accessories shall be in accordance with standards set up by the original manufacturer. These products and accessories include RAM, HDD, FDD, CD-ROM, CPU, FAN, etc.
- Product upgrade request or test request submitted by the customer after expiration of the warranty.
- PCBA with conformal coating.
- Avalue semi-product and outsourced products without Avalue serial number.
- Products before the mass production stage, i.e. engineering samples.

3. Procedure for sending for repair

3.1 Attain a RMA number

A customer's rejected product returned for repair shall have a RMA (Return Merchandise Authorization) number. Without a RMA number, Avalue will not provide any repair service for the rejected product, and the product will be returned to the customer at customer's cost. Avalue will not issue any notice for the return of the product.

Each returned product for repair shall have a RMA number, which is simply the authorization of the return for repair; it is not a guarantee that the returned goods can be repaired or replaced. For applying for a RMA number, the customer may enter the eRMA webpage of Avalue https://www.avalue.com/en/member and log-in with an account number and a password authorized by Avalue. The system will then automatically issue a RMA number.

When applying for the RMA number, it is essential to fill in basic information of the customer and the product, together with detailed description of the problem encountered. If possible, avoid using ambiguous words such as "does not work" or "problematic". Without a substantial description of the problem, it is hard to start the repair and will cause prolonged repair time. Lacking detailed statement of fault steps also makes the problem hard to be identified, sometimes resulting in second-time repairs.

In case the customer can't define the cause of problem, please contact Avalue application engineers. Sometimes when the problem can be resolved even before the customer sends back the product.
On the other hand, if the customer only returns the key parts to Avalue for repair, it is necessary that the serial number of the entire unit is given in the "Problem Description" field, so that warranty period can be ruled accordingly; or Avalue will handle the case as an Out-of- warranty case.

3.2 Return of faulty product for repair

It is recommended that the customer not to return the accessories (manual, connection cables, etc.) with the products for repair, devices such as CPU, DRAM, CF memory card, etc., shall also be removed from the faulty goods before return for repair. If these devices are relevant to described repair problems and necessary to be returned with the goods; please clearly indicate the items included in the eRMA application form. Avalue shall not be responsible for any item that is not itemized. Moreover, make sure the problem(s) are detailed in the "Problem Description" field.
In the list of delivery, the customer may fill-in a value which is lower than the actual value, to prevent customs levying a higher tax over the excessive value of the return goods. The customer shall be held responsible for extra fees caused by this. We strongly recommend that "Invoice for customs purpose only with no commercial value" be indicated on the delivery note. Also for the purpose of expedited handling, please printout the RMA number and put it in the carton, also indicate the number outside of the carton, with the recipient addressing to Avalue RMA Department.
When returning the defective product, please use an anti-static bag or ESD material to pack it properly. In case of improper packing resulting in damages in the transportation process, Avalue reserves the right to reject the un-repaired faulty good at the customer's costs. Furthermore, it is suggested that the faulty goods shall be sent via a door-to-door courier service. The customer shall be held responsible for any customs clearance fee or extra expenses if Air-Cargo is used for the delivery.
In case of a DOA situation of a new product, Avalue will be responsible for the product and the freight. If the faulty goods are within the warranty period, the sender will take responsibility for the freight. For an out-of-warranty case, the customer shall be responsible for the freight of both trips.

3.3 Maintenance Charge

Avalue will charge a moderate repair fee for the following conditions:

- The warranty period has expired.
- Product has been altered or its label of the serial number has been torn off.
- Product functionality issues resulting from improper use by the user, unauthorized dismantle or alteration, unfit operation environment, improper maintenance, accident

or other causes. Avalue reserves the right for the ruling of the aforementioned situations.

- Product damage resulting from lightning, flood, earthquake or other calamities.
- The warranty rules for non-Avalue products and accessories shall be in accordance with standards set up by the original supplier. These products and accessories include RAM, HDD, FDD, CD-ROM, CPU, FAN, etc.
- Product upgrade request or test request submitted by the customer after expiry of the warranty.
- PCBA with conformal coating.
- Avalue semi-product and outsourced products without Avalue serial number
- Products before the mass production stage, i.e. engineering samples.
- In case the products received are examined as NPF (No Problem Found) within the warranty period, the customer shall be responsible for the freight of both trips.
- Please contact your local distributor to examine in advance to prevent unnecessary freight cost.

For system failure of out-of-warranty products, Avalue will provide a quotation prior to repair service. When the customer applies for the cost, please refer to the Quotation number. In case the customer does not return the DOA product that has already been replaced by a new one, or the customer does not sign back the quotation of the out-of-warranty maintenance, Avalue reserves the right of whether or not to provide the repair service. In case the customer does not reply in 3 months, Avalue shall directly scrap or return the product back to customer at customer's cost without further notice to the customer.

3.4 Maintenance service of phased-out products

For servicing phased-out products, Avalue provides an extended period, starting the date of phase-out, as a guaranteed maintenance period of such products, for continuance of the maintenance service to meet customer's requirements. In case of unexpected factors causing Avalue to be unable to repair/replace a warranted but phased-out product, Avalue will, depending on the availability, upgrade the product (free of charge with continued warranty period as of the original product), or, give partial refund (based on the length of the remaining warranty period) to solve this kind of problem.

3.5 Maintenance Report

On completion of repair of a defective product, a Maintenance Report indicating the maintenance result and part(s) replaced (if any) will be sent to the customer together with the product. If the customer demands an additional maintenance analysis report, a service fee of various level will be charged depending on the warranty status. In case the analysis result shows that the defect attributes to Avalue's faulty design or process, the analysis fee will be exempted.

4. Service Products

Avalue provides service products to manage with different customer needs. Should you have any need, please consult to Avalue Sales Department.

Defect Analysis Report (DAR)

Avalue provides DAR (Defect Analysis Report) services aiming to elevating customer satisfaction. A DAR includes defect cause identification/verification/suggestion and improvement precautions, with instructions on correct usage for the avoidance of any reoccurrence.

Upgrade Service

Avalue is capable to provide system upgrade service for customization requirements. This upgrade service is applicable for main parts, such as CPU, memory, HDD, SSD, storage devices; also replacements motherboards of systems. Please contact Avalue sales for details to evaluate the possibility of system upgrade service and obtain information of lead time and price.

Safety Instructions

Safety Precautions

Before installing and using this device, please note the following precautions.

1. Read these safety instructions carefully.
2. Keep this User's Manual for future reference.
3. Disconnected this equipment from any AC outlet before cleaning.
4. For plug-in equipment, the power outlet socket must be located near the equipment and must be easily accessible.
5. Keep this equipment away from humidity.
6. Put this equipment on a reliable surface during installation. Dropping it or letting it fall may cause damage.
7. Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
8. Use a power cord that has been approved for using with the product and that it matches the voltage and current marked on the product's electrical range label. The voltage and current rating of the cord must be greater than the voltage and current rating marked on the product.
9. Position the power cord so that people cannot step on it. Do not place anything over the power cord.
10. All cautions and warnings on the equipment should be noted.
11. If the equipment is not used for a long time, disconnect it from the power source to

avoid damage by transient overvoltage.

12. Never pour any liquid into an opening. This may cause fire or electrical shock.

13. Never open the equipment. For safety reasons, the equipment should be opened only by qualified service personnel. If one of the following situations arises, get the equipment checked by service personnel:

- The power cord or plug is damaged.
- Liquid has penetrated into the equipment.
- The equipment has been exposed to moisture.
- The equipment does not work well, or you cannot get it work according to the user's manual.
- The equipment has been dropped and damaged.
- The equipment has obvious signs of breakage.

14. CAUTION: Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer.

15. Equipment intended only for use in a RESTRICTED ACCESS AREA.

Explanation of Graphical Symbols

	Warning	A WARNING statement provides important information about a potentially hazardous situation which, if not avoided, could result in death or serious injury.
	Caution	A CAUTION statement provides important information about a potentially hazardous situation which, if not avoided, may result in minor or moderate injury to the user or patient or in damage to the equipment or other property.
	Note	A NOTE provides additional information intended to avoid inconveniences during operation.
		Direct current.
		Alternating current
		Stand-by, Power on
		FCC Certification
		CE Certification
		Follow the national requirements for disposal of equipment.
		Stacking layer limit
		This side up

		Fragile Packaging
		Beware of water damage, moisture-proof
		Carton recyclable
		Handle with care
		Follow operating instructions of consult instructions for use.

Disposing of your old product

WARNING:
There is danger of explosion if the battery is mishandled or incorrectly replaced. Replace only with the same type of battery. Do not disassemble it or attempt to recharge it outside the system. Do not crush, puncture, dispose of in fire, short the external contacts, or expose to water or other liquids. Dispose of the battery in accordance with local regulations and instructions from your service provider.

CAUTION:
- Lithium Battery Caution: Danger of explosion if battery is incorrectly replaced. Replace only with same or equivalent type. Dispose batteries according to manufacturer's instructions.
- Disposal of a BATTERY into fire or a hot oven, or mechanically crushing or cutting of a BATTERY, that can result in an EXPLOSION
- Leaving a BATTERY in an extremely high temperature surrounding environment that can result in an EXPLOSION or the leakage of flammable liquid or gas.
- A BATTERY subjected to extremely low air pressure that may result in an EXPLOSION or the leakage of flammable liquid or gas.

Mise en garde!
AVERTISSEMENT : Il existe un risque d'explosion si la batterie est mal manipulée ou remplacée de manière incorrecte. Remplacez uniquement par le même type de batterie. Ne le démontez pas et ne tentez pas de le recharger en dehors du système. Ne pas écraser, percer, jeter au feu, court-circuiter les contacts externes ou exposer à l'eau ou à d'autres liquides. Jetez la batterie conformément aux réglementations locales et aux instructions de votre fournisseur de services.

MISE EN GARDE:
- Pile au lithium Attention : Danger d'explosion si la pile n'est pas remplacée correctement. Remplacer uniquement par un type identique ou équivalent. Jetez les piles conformément aux instructions du fabricant.
- L'élimination d'une BATTERIE dans le feu ou dans un four chaud, ou l'écrasement ou le découpage mécanique d'une BATTERIE, pouvant entraîner une EXPLOSION
- Laisser une BATTERIE dans un environnement à température extrêmement élevée pouvant entraîner une EXPLOSION ou une fuite de liquide ou de gaz inflammable.
- UNE BATTERIE soumise à une pression d'air extrêmement basse pouvant entraîner une EXPLOSION ou une fuite de liquide ou de gaz inflammable.

Content

1. Getting Started 17
1.1 Safety Precautions 17
1.2 Packing List 17
1.3 System Specifications 19
1.4 System Overview 23
1.4.1 Front View 23
1.4.2 Rear View 23
1.5 System Dimensions 24
1.6 Operating Principle 26
2. Hardware Configuration 27
2.1 ACS-ALUC connector mapping 28
2.1.1 Serial Port connector (COM1~4) 28
2.2 ECM-ALUC Overviews 29
2.3 ECM-ALUC Jumper & Connector list 30
2.4 ECM-ALUC Jumpers & Connectors settings 32
2.4.1 Clear CMOS (CLR_CMOS1) 32
2.4.2 LVDS VDD Select Jumper (JC_LVDS1) 32
2.4.3 Power Debug connector (J_PRM1) 33
2.4.4 SYS fan connector (SYS_FAN1) 33
2.4.5 CPU fan connector (CPU_FAN1) 34
2.4.6 Serial port 1 connector (J_COM1) 34
2.4.7 Serial port 2 connector (J_COM2) 35
2.4.8 Serial port 3 connector (J_COM3) 35
2.4.9 Serial port 4 connector (J_COM4) 36
2.4.10 Serial port 5 connector (J_COM5) 36
2.4.11 Serial port 6 in RS-232 mode (J_COM6) 37
2.4.12 Serial port 6 in RS-485 mode (J_COM6_1) 37
2.4.13 Speaker connector (J_SPK1) 38
2.4.14 USB2.0 connector (F_USB1) 38
2.4.15 USB2.0 connector (F_USB2) 39
2.4.16 SATA Power connector (P_SATA1) 39
2.4.17 I2C connector (J_I2C1) 40
2.4.18 ESPI connector (J_ESPI1) 40
2.4.19 LVDS connector (LVDS1) 41
2.4.20 LVDS Backlight Control connector (LVDS_P1) 42

2.4.21 SIM card slot (J_SIM1) 42
2.4.22 General purpose I/O connector (J_GPIO1) 43
2.4.23 Front Panel connector (F_PANEL1) 43
2.4.24 Battery connector (J_BAT1) 44
3. Installation 45
3.1 Installing M.2 Key-B/ M.2 Key-M cards card (ACS-ALUC) 47
3.2 Installing VESA Mounting (ACS-ALUC) 49
3.3 System Mounting 50
4. Drivers Installation 51
4.1 Install Chipset Driver 52
4.2 Install VGA Driver 53
4.3 Install ME Driver 54
4.4 Install Audio Driver 55
4.5 Install Serial IO Driver 56
4.6 Install Ethernet Driver 57
4.7 Install Intel_iSST Driver 58
5.BIOS Setup 59
5.1 Introduction 60
5.2 Starting Setup 60
5.3 Using Setup 61
5.4 Getting Help 62
5.5 In Case of Problems 62
5.6 BIOS setup 63
5.6.1 Main Menu 63
5.6.1.1 System Date 63
5.6.1.2 System Time 63
5.6.2 Advanced Menu 64
5.6.2.1 CPU Configuration 64
5.6.2.1.1 Efficient-core Information 65
5.6.2.1.2 Performance-core Information 65
5.6.2.1.3 Config TDP Configurations 66
5.6.2.2 PCH-FW Configuration 67
5.6.2.3 Trusted Computing 67
5.6.2.4 ACPI Settings 68
5.6.2.5 Super IO Configuration 69
5.6.2.5.1 Serial Port 1 Configuration 70
5.6.2.5.2 Serial Port 2 Configuration 70
5.6.2.5.3 Serial Port 3 Configuration 71
5.6.2.5.4 Serial Port 4 Configuration 71
5.6.2.5.5 Serial Port 5 Configuration 72

5.6.2.5.6 Serial Port 6 Configuration 72
5.6.2.6 Hardware Monitor 73
5.6.2.6.1 Fan Function 73
5.6.2.7 Display Configuration 75
5.6.2.8 Power Control 76
5.6.2.9 S5 RTC Wake Settings 76
5.6.2.10 USB Configuration 77
5.6.2.11 Network Stack Configuration 78
5.6.2.12 NVMe Configuration 78
5.6.3 Chipset 79
5.6.3.1 System Agent (SA) Configuration 79
5.6.3.1.1 Memory Configuration 80
5.6.3.1.2 Graphics Configuration 80
5.6.3.1.3 VMD setup menu 81
5.6.3.1.4 PCI Express Configuration 81
5.6.3.1.4.1 M.2_KEYM_PCIESSD1 82
5.6.3.2 PCH-IO Configuration 82
5.6.3.2.1 PCI Express Configuration 83
5.6.3.2.1.1 LAN1 83
5.6.3.2.1.2 M.2_KEYE_WLAN1 84
5.6.3.2.1.3 M.2_KEYB_SSD/WWAN1 84
5.6.3.2.2 SATA Configuration 85
5.6.4 Security 86
5.6.4.1 Secure Boot 86
5.6.4.1.1 Key Management 87
5.6.5 Boot 88
5.6.6 Save and Exit 89
5.6.6.1 Save Changes and Exit 89
5.6.6.2 Discard Changes and Exit 90
5.6.6.3 Save Changes and Reset 90
5.6.6.4 Discard Changes and Reset 90
5.6.6.5 Save Changes 90
5.6.6.6 Discard Changes 90
5.6.6.7 Restore Defaults 90
5.6.6.8 Save as User Defaults 90
5.6.6.9 Restore User Defaults 90
5.6.6.10 Boot override 90
6. Maintenance & Troubleshooting 92
7. Product Application 98

1. Getting Started

1.1 Safety Precautions

Warning!



Always completely disconnect the power cord from your chassis whenever you work with the hardware. Do not make connections while the power is on. Sensitive electronic components can be damaged by sudden power surges. Only experienced electronics personnel should open the PC chassis.

Caution!



Always ground yourself to remove any static charge before touching the CPU card. Modern electronic devices are very sensitive to static electric charges. As a safety precaution, use a grounding wrist strap at all times. Place all electronic components in a static-dissipative surface or static-shielded bag when they are not in the chassis.

1.2 Packing List

Before installation, please ensure all the items listed in the following table are included in the package.

Item	Description	Q'ty
1	ACS-ALUC System	1
2	AC to DC adapter(12V/120W)	1
3	Component kit (bracket & screws for M.2)	1
4	Peripherals vary by finished product part number (DRAM & M.2)	1



If any of the above items is damaged or missing, contact your retailer.

Unpacking

Note:
If any of the components listed in the checklist below are missing, do not proceed with the installation. Contact the Avalue reseller or vendor the product was purchased from or contact an Avalue sales representative directly by sending an email to sales@avalue.com

To unpack the box PC, follow the steps below.

Step 1: Carefully cut the tape sealing the box. Only cut deep enough to break the tape.
Step 2: Open the outside box.
Step 3: Carefully cut the tape sealing the box. Only cut deep enough to break the tape.
Step 4: Open the inside box.
Step 5: Take out the box pc from the boxes.
Step 6: Remove the peripheral parts from the box.

1.3 System Specifications

System Information	
Processor	Onboard 12th Gen Alder Lake U & 13th Gen Raptor Lake U series Intel® BGA Processor (TDP: 15W) SKU options: 13th Gen Intel® Core™ i5-1335U Processor 13th Gen Intel® Core™ i3-1315U Processor 12th Gen Intel® Core™ i5-1235U Processor 12th Gen Intel® Core™ i3-1215U Processor
System Memory	1-260-Pin non-ECC SO-DIMM Socket (Capacity Max. Up to 32GB DDR4 3200)
I/O Chipset	Super IO-ITE: IT8786E-I
BIOS Information	AMI uEFI BIOS, 128Mbit SPI Flash ROM
Watchdog Timer	H/W Reset, 1sec. ~ 65535sec and 1sec. or 1min./step
H/W Status Monitor	CPU temperature monitoring Voltages monitoring CPU fan speed control
SBC	ECM-ALUC
Expansion	
M.2 (Key-X, Size, Signal)	1 x M.2 Key-E 2230 (PCIE) 1 x M.2 Key-B 2242/3052 (PCIE+USB2.0+USB3.0) 1 x M.2 Key-M 2280 (PCIE)
Storage	
M.2 (Key-X, Size, Signal)	1 x M.2 Key-M 2280 (PCIe x4/SATA) slot for storage NVMe/SATA SSD *Default PCIe x4.
Edge I/O (Front)	
Power Button	1-PWR BTN with LED
COM Port	4-RS232(DB9)
Edge I/O (Rear)	
USB Port	6-USB 3.2 Gen1x1 Type A
LAN Port	2-RJ45
HDMI	1-HDMI 2.0b
DP	1-DP++
Audio Jack	1- Mic-in+Line-out ,2 in1 3.5mm Jack
DC Connector	1-Lockable DC Jack

<table>
<tr><td>Antenna</td><td>2-Antenna Mounting</td></tr>
<tr><td colspan="2">Edge I/O (Right)</td></tr>
<tr><td>Antenna</td><td>2-Covered antenna hole</td></tr>
<tr><td colspan="2">Edge I/O (Left)</td></tr>
<tr><td>Antenna</td><td>2-Covered antenna hole</td></tr>
<tr><td colspan="2">Display</td></tr>
<tr><td>Graphic Chipset</td><td>Intel® UHD Graphics for 13th Gen Intel® Processors
or
Intel® Iris® Xe Graphics eligible for 12th Gen Intel® Processors</td></tr>
<tr><td>Resolution</td><td>HDMI 2.0 2048x 1080@60Hz
DP++: Max 4096 x 2340@60Hz</td></tr>
<tr><td colspan="2">Audio</td></tr>
<tr><td>Audio Codec</td><td>RealTek ALC897 audio codec</td></tr>
<tr><td colspan="2">Ethernet</td></tr>
<tr><td>LAN Chipset</td><td>1 x intel I226V 1GbE controller
1 x intel I219V 1GbE controller</td></tr>
<tr><td>Specification</td><td>10/100/1000 GbE (I219-LM)
10/100/1000 GbE (I226-V)</td></tr>
<tr><td>LED Indicator</td><td>
<table>
<tr><th colspan="4">Max. 1G LAN Port</th></tr>
<tr><th colspan="2">ACT/LINK</th><th colspan="2">SPEED</th></tr>
<tr><th>LED</th><th>Definition</th><th>LED</th><th>Definition</th></tr>
<tr><td>Light Off</td><td>No Link</td><td>Solid Orange</td><td>1G</td></tr>
<tr><td>Solid Yellow</td><td>Connection</td><td>Solid Green</td><td>100M</td></tr>
<tr><td>Yellow Flashing</td><td>Activity</td><td>Light Off</td><td>10M</td></tr>
</table>
</td></tr>
<tr><td colspan="2">Power Requirement</td></tr>
<tr><td>DC Input</td><td>+12V (±5% only for DQV testing)</td></tr>
<tr><td>DC Input Connector</td><td>Lockable DC Jack</td></tr>
<tr><td>ACPI</td><td>Single power ATX support S0, S3, S4, S5</td></tr>
<tr><td>Power Mode</td><td>AT/ATX (ATX is default setting)</td></tr>
<tr><td>Adapter</td><td>AC to DC adapter</td></tr>
<tr><td colspan="2">Mechanical & Environment</td></tr>
<tr><td>Operating Temp.</td><td>0~50°C (32°F ~ 122°F)</td></tr>
<tr><td>Storage Temp.</td><td>-30~70°C (-22°F ~ 158°F)</td></tr>
</table>

Operating Humidity	40°C @ 95% Relative Humidity, Non-condensing
Dimension (W*L*H)	- 185x 141.4 x 42.4mm/7.28” x 5.56” x1.66” (with Protective Cover) - 180x 136 x 47mm/7.08” x 5.35” x1.85” (without Protective Cover)
Weight	1.0 kg
Vibration Test	Random Vibration Operation 1 Test PSD : 0.00454G²/Hz , 1.5 Grms 2 System condition : operation mode 3 Test frequency : 5~500 Hz 4 Test axis : X,Y and Z axis 5 Test time : 30 minutes per each axis 6 IEC60068-2-64 Test Fh 6 Storage : SSD Sine Vibration test (Non-operation) 1 Test Acceleration : 2G 2 Test frequency : 5~500 Hz 3 Sweep：1 Oct/ per one minute. (logarithmic) 4 Test Axis : X,Y and Z axis 5 Test time :30 min. each axis 6 System condition : Non-Operating mode 7. Reference IEC 60068-2-6 Testing procedures Package Vibration Test: 1 Test PSD : 0.026G²/Hz , 2.16 Grms 2 Test frequency : 5~500 Hz 3 Test axis : X,Y and Z axis 4 Test time : 30 minutes per each axis 5 IEC 60068-2-64 Test Fh
Shock Test	1 Wave from : Half Sine wave 2 Acceleration Rate : 10G 3 Duration Time : 11ms 4 No. of shock : 3 times 5 Test Axis : +/- X, +/-Y, +/-Z axis 6 operation mode 7 Reference IEC 60068-2-27 testing procedures Test Eb : SSD Shock Test
Drop Test	Package drop test Reference ISTA 2A, Method : IEC-60068-2-32 Test:Ed Test Ea : Drop Test

	1 Test phase : One corner, three edges, six faces 2 Test high : 96.5cm 3 Package weight : 5Kg 4 Test drawing
Mounting Kit	Table Stand/Din Rail/VESA
Software Support	
OS Information	Win10, Win11, Linux



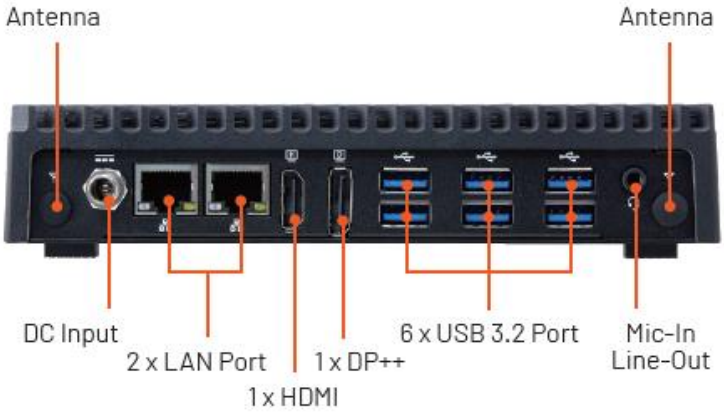
Note: Specifications are subject to change without notice.

1.4 System Overview

1.4.1 Front View



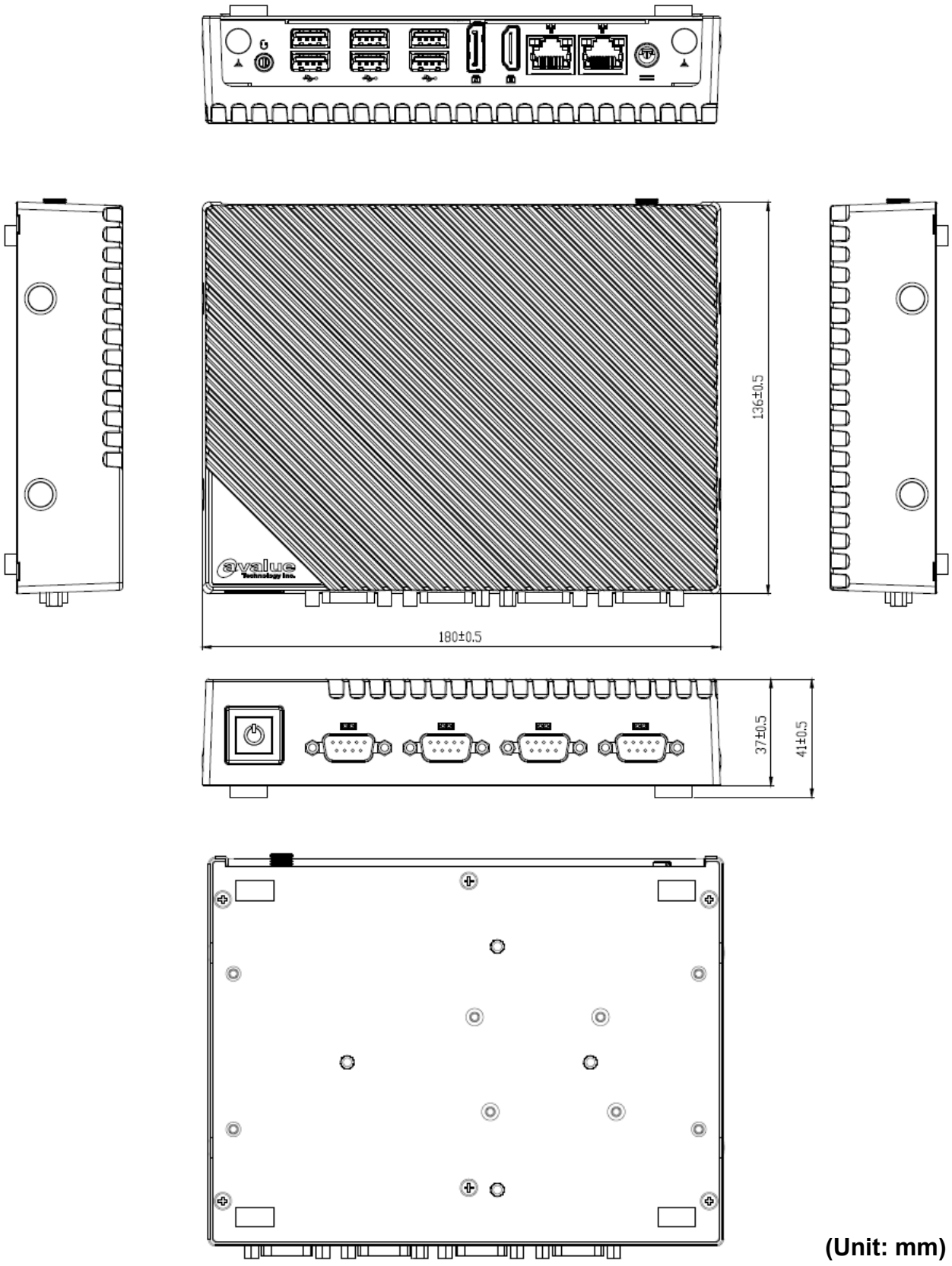
1.4.2 Rear View



Connectors

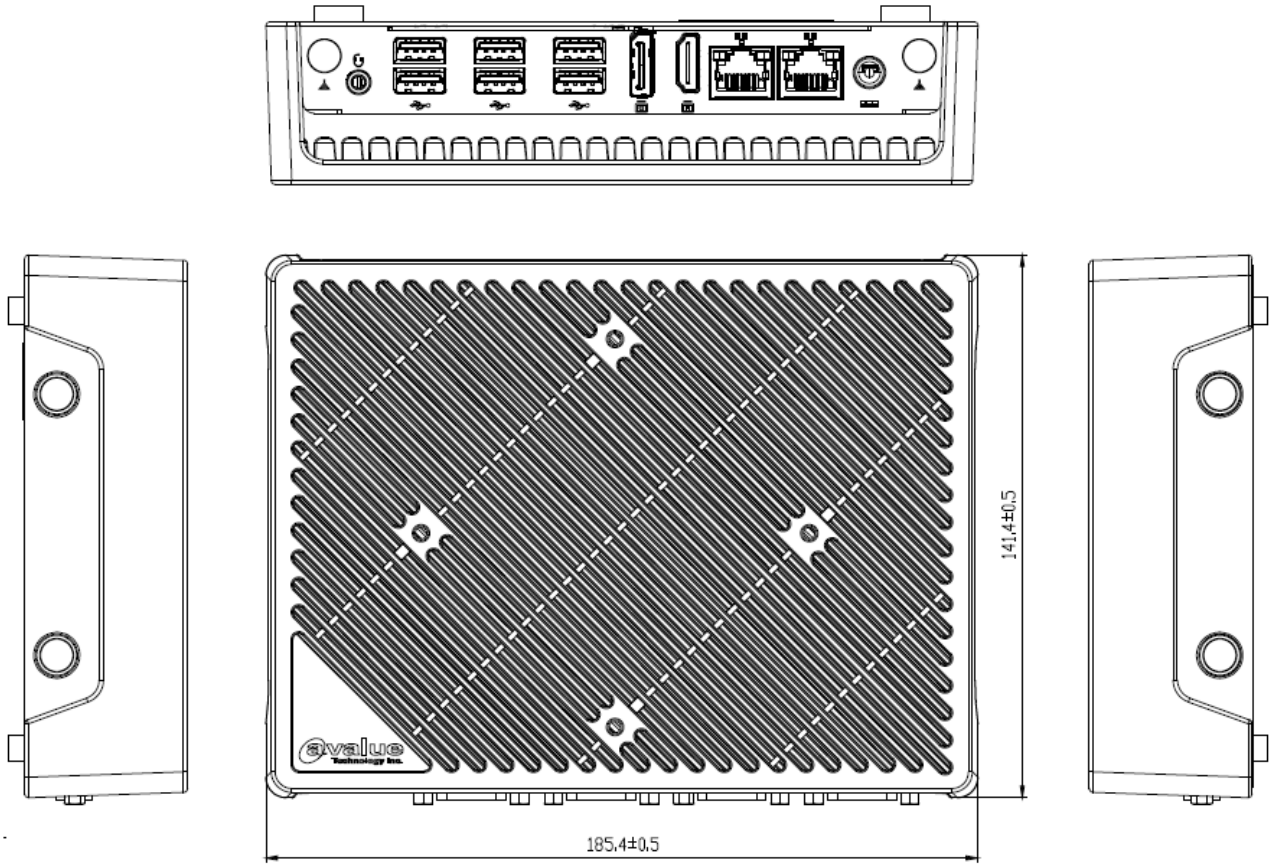
Label	Function	Note
PWR BTN	Power button	
COM	4 x Serial Port connector	
DC Input	DC Input connector	
HDMI	HDMI connector	
DP++	DP connector	
USB3.2	6 x USB 3.2 connector	
Audio	Mic in, Line out 2 in 1, 3.5mm Jack	
LAN	2 x RJ45	
Antenna	2 x Antenna	

1.5 System Dimensions



(Unit: mm)

ACS-ALUC (Protective Cover)



(Unit: mm)

1.6 Operating Principle

(a) Installation:

- Take the device and accessories from package and put in the suitable place.
- Check the packing list (accessories).
- Connect the power cord to the device.
- Put the plug of power cord into receptacle of power source.
- Press power button “Power Icon” on the device to start the device.

(b) Installation for monitor:

- Plug in the monitor cable (HDMI or DP).

(c) Installation keyboard and mouse.

- Plug in mouse and keyboard.

(d) Operation for Turn ON the system

- Turn ON the system.
- Press the power ON/OFF icon firmly to turn power ON/OFF.
- The power ON/OFF LED will turn blue to indicate power is on.
- Check with the Icon behavior for power status.

2. Hardware Configuration

For advanced information, please refer to:

1- ECM-ALUC included in this manual.

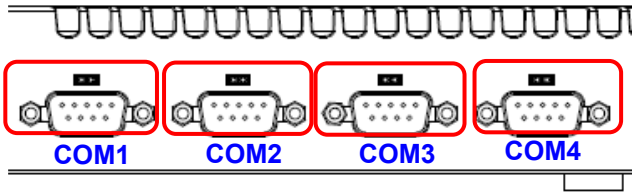


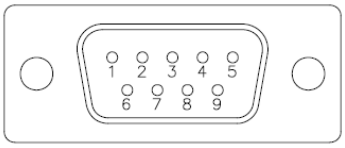
Note: If you need more information, please visit our website:

www.avalue.com

2.1 ACS-ALUC connector mapping

2.1.1 Serial Port connector (COM1~4)





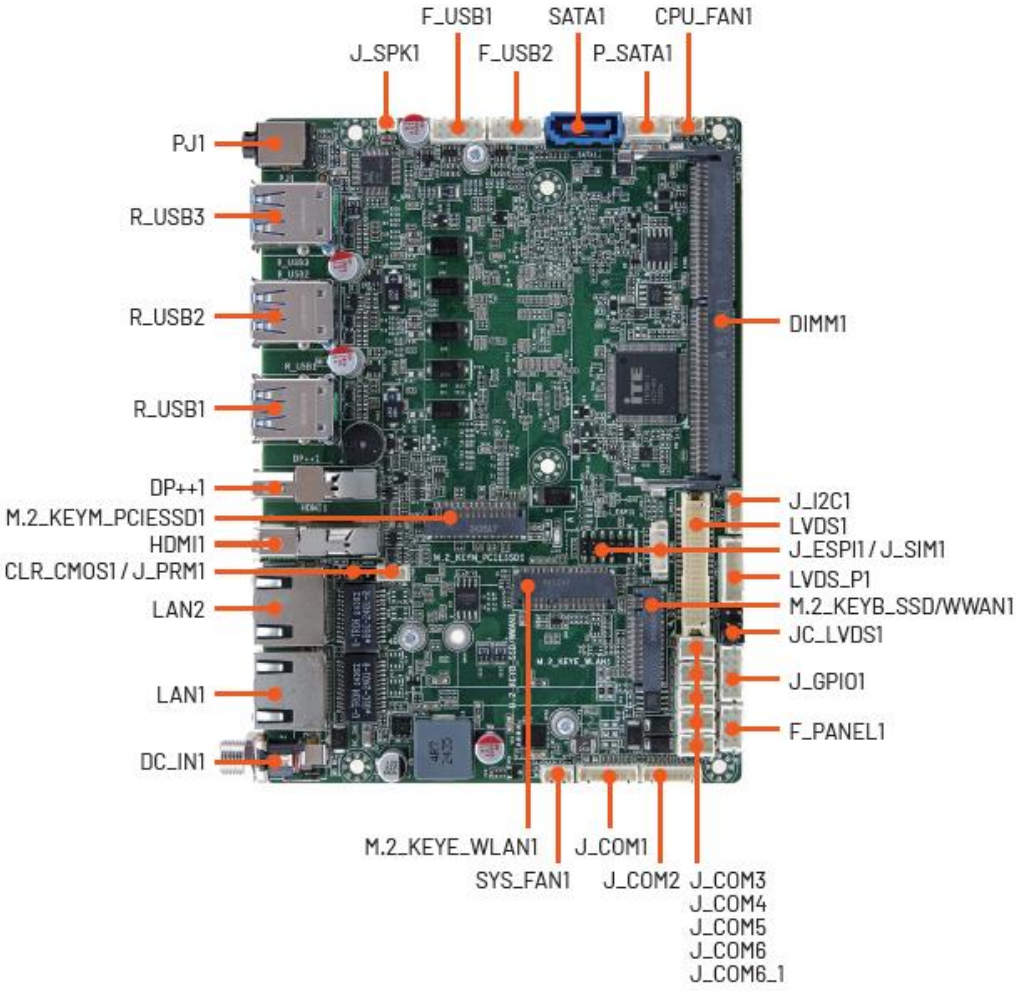
COM1~3

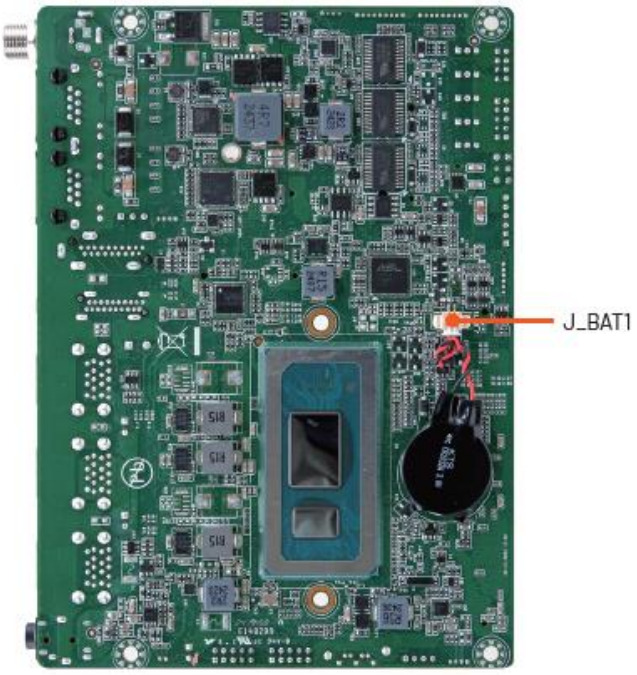
Signal	PIN	PIN	Signal
DCD#	1	6	DSR#
RXD	2	7	RTS#
TXD	3	8	CTS#
DTR#	4	9	RI#
GND	5		

COM4

Signal	PIN	PIN	Signal
RXD	1	6	NC
TXD	2	7	NC
GND	3	8	NC
NC	4	9	NC
NC	5		

2.2 ECM-ALUC Overviews





2.3 ECM-ALUC Jumper & Connector list

Jumpers

Label	Function	Note
CLR_CMOS1	Clear CMOS	3 x 1 header, pitch 2.54mm
JC_LVDS1	LVDS VDD Select Jumper	3 x 2 header, pitch 2.54mm

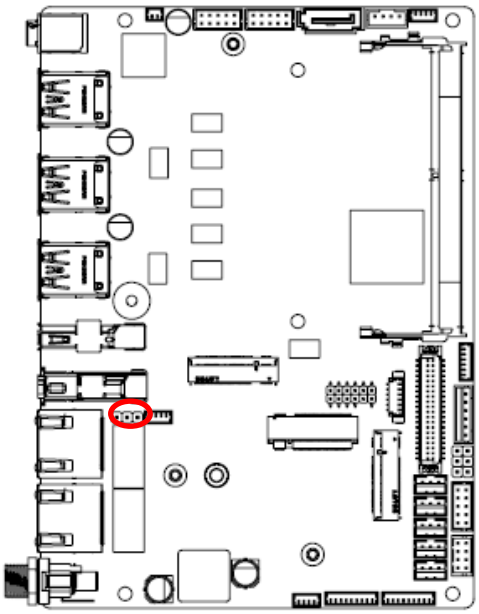
Connectors

Label	Function	Note
PJ1	Line-out & Mic-in audio jack	
R_USB1/2/3	6 x USB3.2 Gen1 connector	
DP++1	DP connector	
M.2_KEYB_SSD/ WWAN1	M.2 KEY-B 2242/3042/3052 connector	
M.2_KEYM_PCIE SSD1	M.2 KEY-M 2280 connector	
M.2_KEYE_WLA N1	M.2 KEY-E 2230 connector	
HDMI1	HDMI connector	
J_PRM1	Power Debug connector	4 x 1 wafer, pitch 1.25mm
LAN1/2	2 x RJ-45 Ethernet	
DC_IN1	Power connector	
SYS_FAN1	SYS fan connector	4 x 1 wafer, pitch 1.25mm
CPU_FAN1	CPU fan connector	4 x 1 wafer, pitch 1.25mm
J_COM1/2	Serial port 1/2 connector	9 x 1 wafer, pitch 1.25mm
J_COM3/4/5/6	Serial port 3/4/5/6 connector	3 x 1 header, pitch 2.00mm
J_COM6_1	Serial port 6 in RS-485 mode	3 x 1 header, pitch 2.00mm
J_SPK1	Speaker connector	2 x 1 wafer, pitch 1.25mm
F_USB1/2	USB2.0 connector	5 x 2 wafer, pitch 2.00mm
SATA1	Serial ATA connector	
P_SATA1	SATA power connector	4 x 1 wafer, pitch 2.00mm
DIMM1	DDR4 SODIMM socket	
J_I2C1	I2C connector	6 x 1 wafer, pitch 1.25mm
LVDS1	LVDS connector	DIN 40-pin wafer, pitch 1.25mm Matching Connector: Hirose DF13-40DS-1.25C

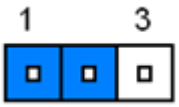
LVDS_P1	LVDS Backlight Control connector	6 x 1 wafer, pitch 2.00mm
J_ESPI1	ESPI connector	6 x 2 header, pitch 2.00mm
J_SIM1	SIM card slot	6 x 1 wafer, pitch 1.25mm
J_GPIO1	General purpose I/O connector	5 x 2 wafer, pitch 2.00mm
F_PANEL1	Front Panel connector	4 x 2 wafer, pitch 2.00mm
J_BAT1	Battery connector	2 x 1 wafer, pitch 1.25mm

2.4 ECM-ALUC Jumpers & Connectors settings

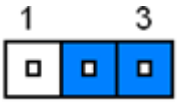
2.4.1 Clear CMOS (CLR_CMOS1)



Normal*

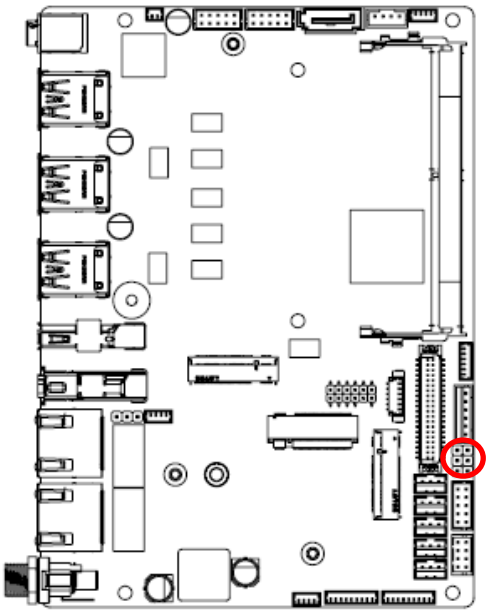


Clear CMOS

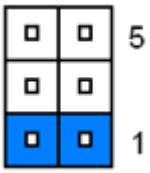


*** Default**

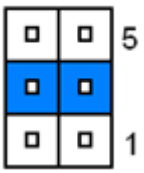
2.4.2 LVDS VDD Select Jumper (JC_LVDS1)



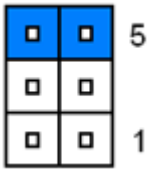
+3.3V*



+5V

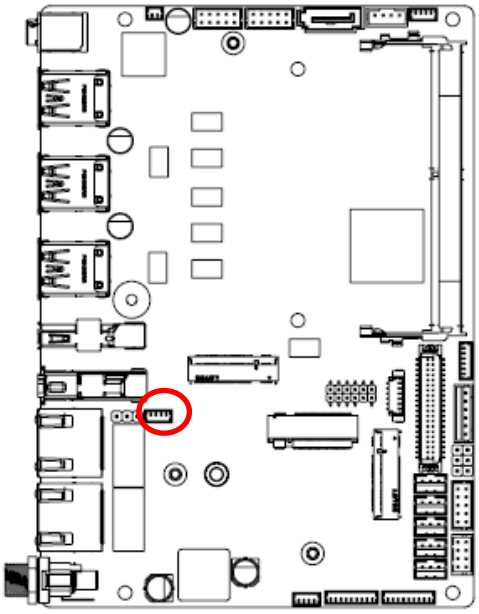


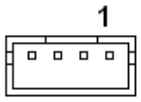
+12V



*** Default**

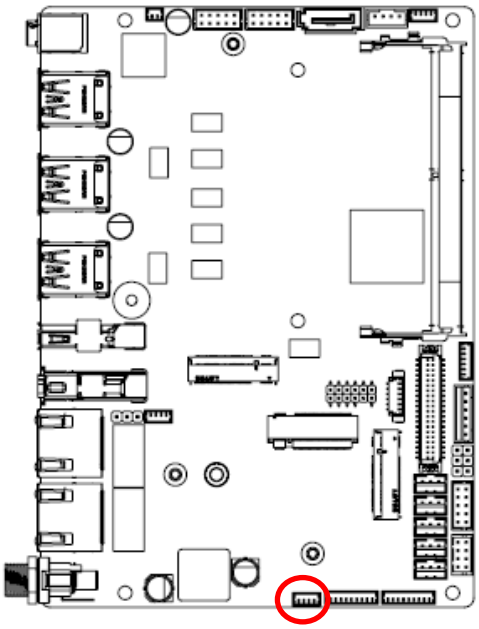
2.4.3 Power Debug connector (J_PRM1)

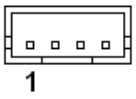




Signal	PIN
GND	1
IMVP_PE	2
VCCIN_SCL	3
VCCIN_SDA	4

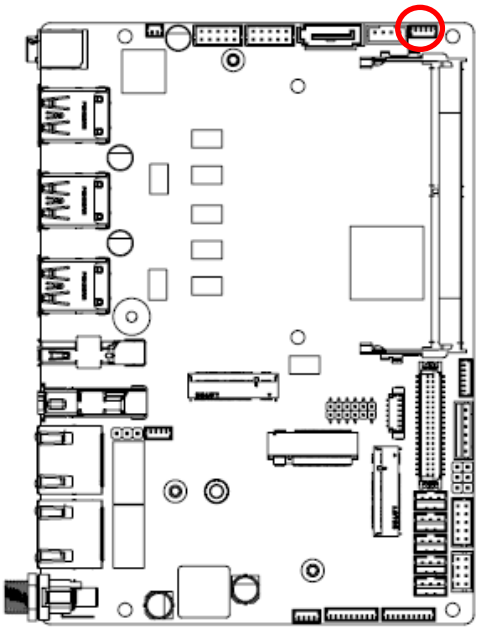
2.4.4 SYS fan connector (SYS_FAN1)

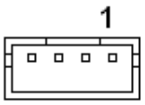




Signal	PIN
GND	1
VCC12S	2
SIO_FANTAC2	3
SIO_FANCTL2	4

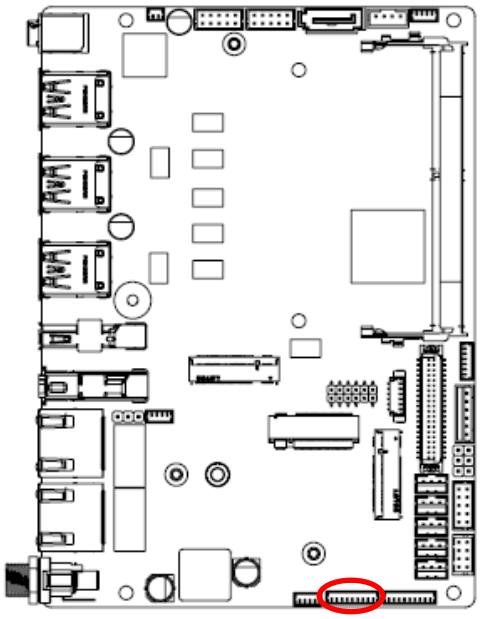
2.4.5 CPU fan connector (CPU_FAN1)

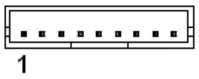




Signal	PIN
GND	1
VCC12S	2
SIO_FANTAC1	3
SIO_FANCTL1	4

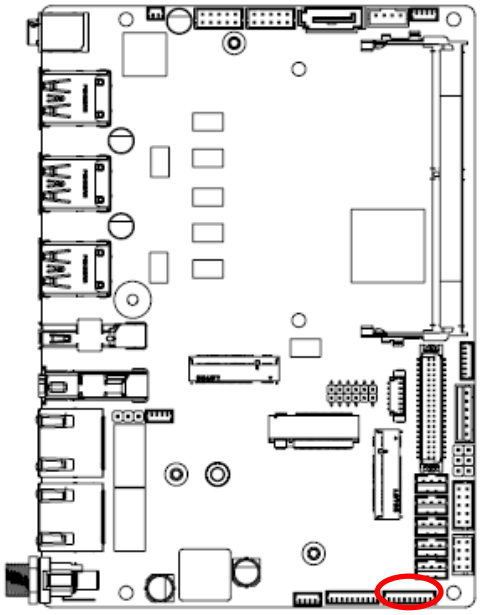
2.4.6 Serial port 1 connector (J_COM1)

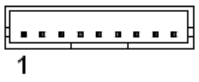




Signal	PIN
PIN1_COM1	1
COM_DSR#1	2
COM_SIN1	3
COM_RTS#1	4
COM_SOUT1	5
COM_CTS#1	6
COM_DTR#1	7
PIN9_COM1	8
GND	9

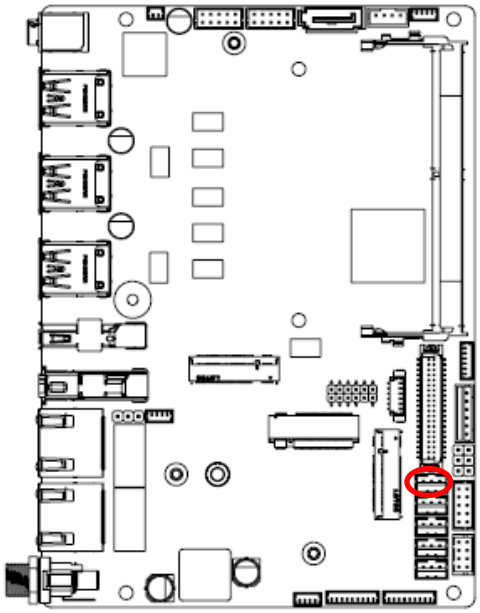
2.4.7 Serial port 2 connector (J_COM2)

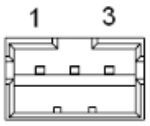




Signal	PIN
PIN1_COM2	1
COM_DSR#2	2
COM_SIN2	3
COM_RTS#2	4
COM_SOUT2	5
COM_CTS#2	6
COM_DTR#2	7
PIN9_COM2	8
GND	9

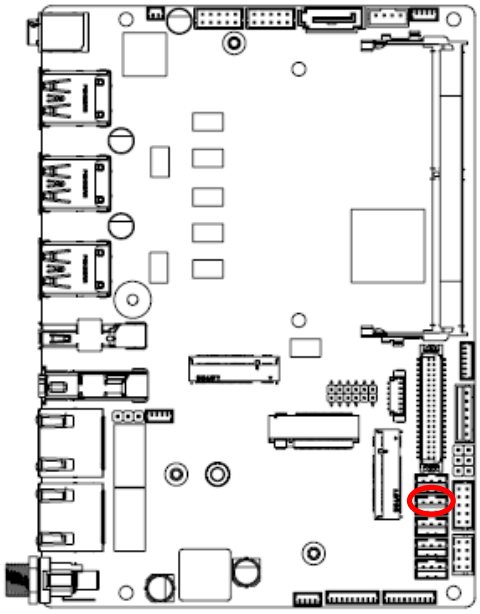
2.4.8 Serial port 3 connector (J_COM3)

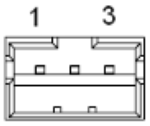




Signal	PIN
COM3_RXD	1
COM3_TXD	2
GND	3

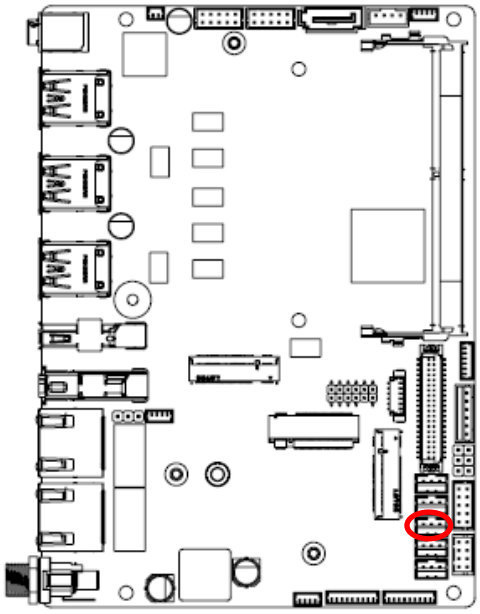
2.4.9 Serial port 4 connector (J_COM4)

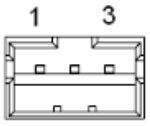




Signal	PIN
COM4_RXD	1
COM4_TXD	2
GND	3

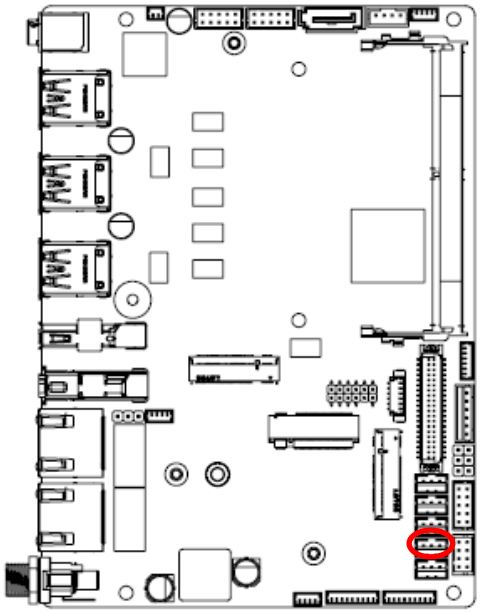
2.4.10 Serial port 5 connector (J_COM5)

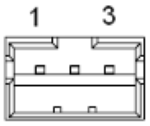




Signal	PIN
COM5_RXD	1
COM5_TXD	2
GND	3

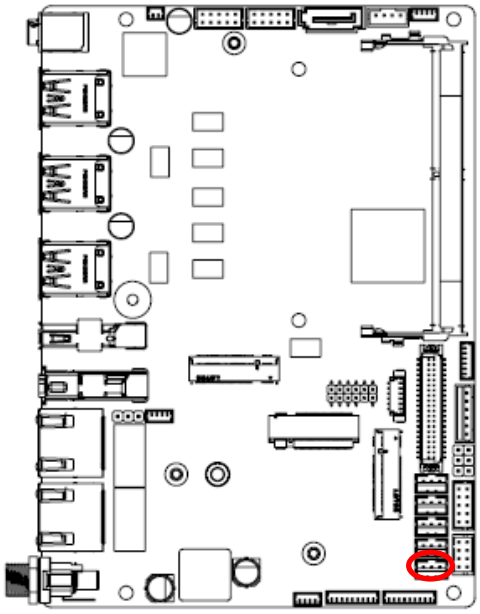
2.4.11 Serial port 6 in RS-232 mode (J_COM6)

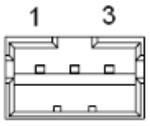




Signal	PIN
COM6_RXD	1
COM6_TXD	2
GND	3

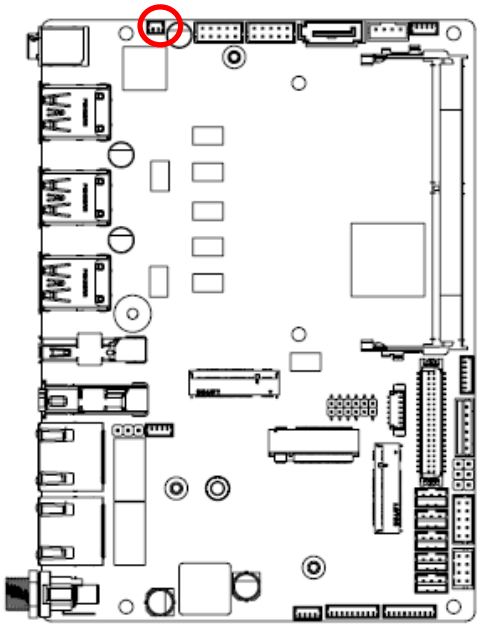
2.4.12 Serial port 6 in RS-485 mode (J_COM6_1)

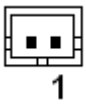




Signal	PIN
COM6_RS485+	1
COM6_RS485-	2
GND	3

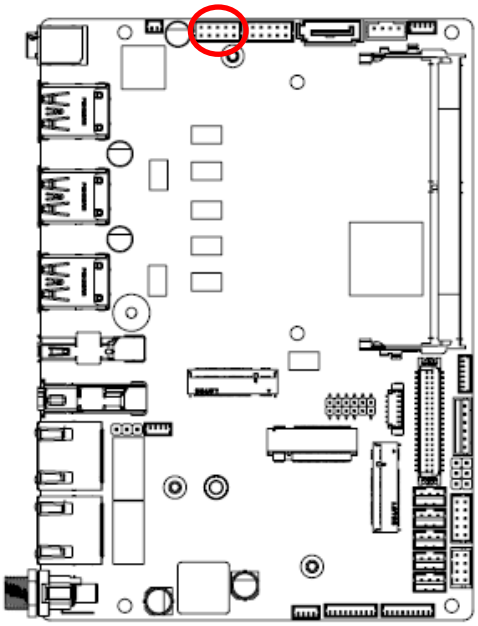
2.4.13 Speaker connector (J_SPK1)

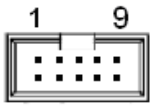




Signal	PIN
SPK_OUT_P	1
SPK_OUT_N	2

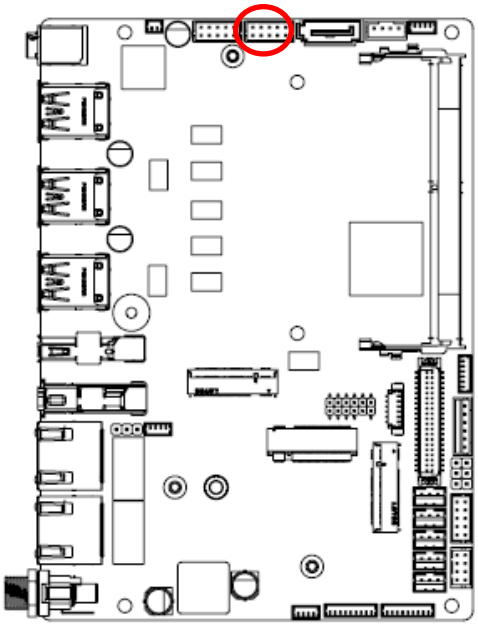
2.4.14 USB2.0 connector (F_USB1)

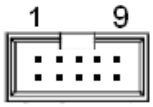




Signal	PIN	PIN	Signal
VCC5	1	2	VCC5
USB2.0_1-	3	4	USB2.0_2-
USB2.0_1+	5	6	USB2.0_2+
GND	7	8	GND
GND	9	10	GND

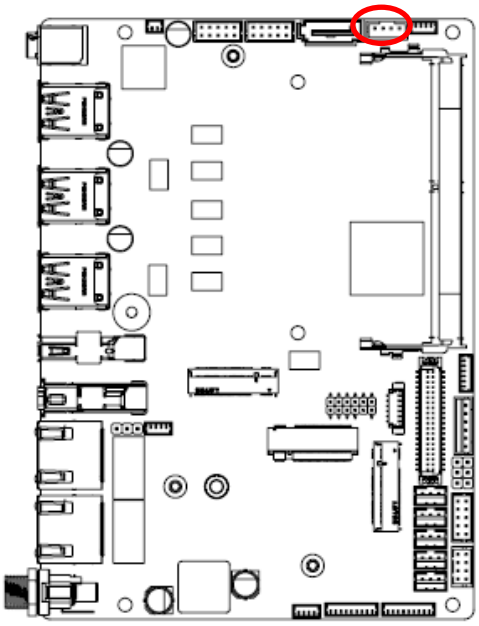
2.4.15 USB2.0 connector (F_USB2)

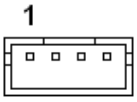




Signal	PIN	PIN	Signal
VCC5	1	2	VCC5
USB2.0_1-	3	4	USB2.0_2-
USB2.0_1+	5	6	USB2.0_2+
GND	7	8	GND
GND	9	10	GND

2.4.16 SATA Power connector (P_SATA1)



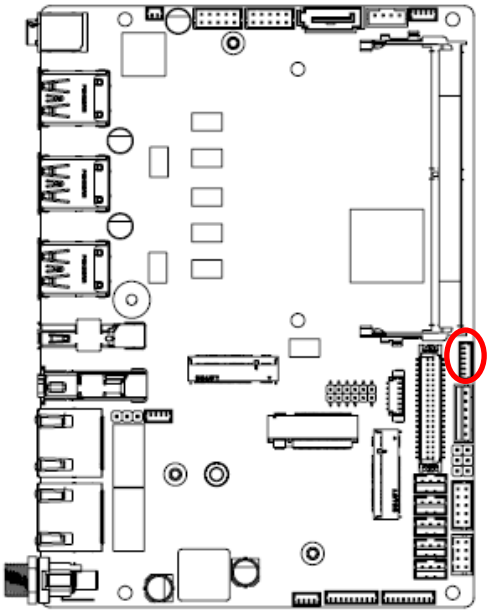


Signal	PIN
VCC12S	1
GND	2
GND	3
VCC5S	4

Note:

Before using the motherboard power, ensure the power pinout, cables, and voltage match to avoid equipment damage.

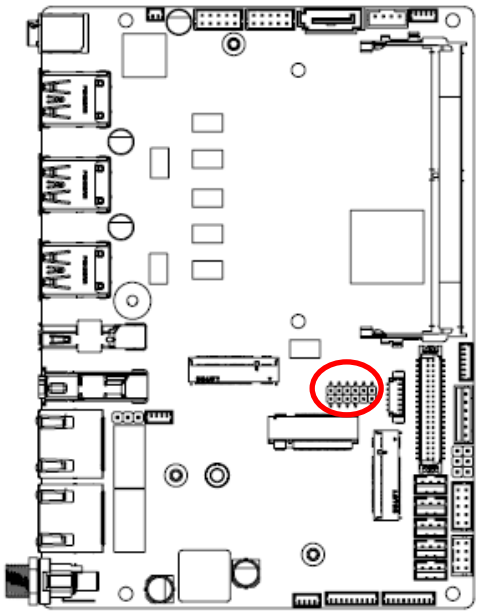
2.4.17 I2C connector (J_I2C1)

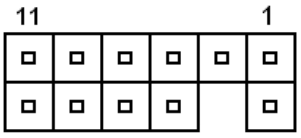




Signal	PIN
TCH_I2C0_SDA	6
TCH_I2C0_SCL	5
TCH_RST_N	4
TCH_INT_N	3
GND	2
VCC3P3S	1

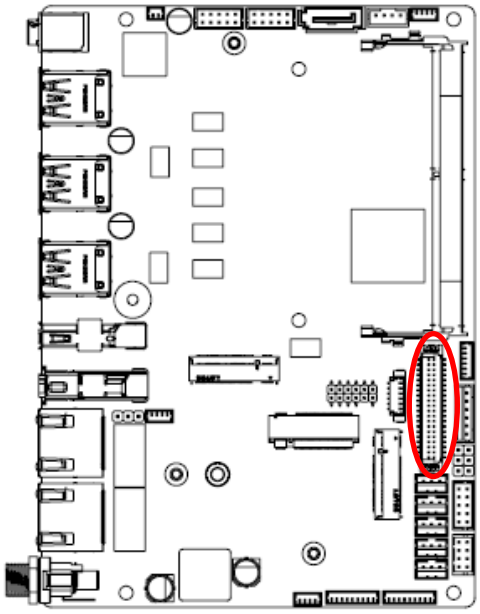
2.4.18 ESPI connector (J_ESPI1)

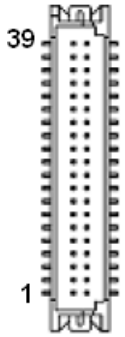




Signal	PIN	PIN	Signal
ESPI_IO0_SIO	1	2	VCC3P3A
ESPI_IO1_SIO	3		
ESPI_IO2_SIO	5	6	ESPI_CLK_SIO
ESPI_IO3_SIO	7	8	GND
ESPI_CS0_N	9	10	VCC3P3S
ESPI_ALERT0_N	11	12	ESPI_RST0_N

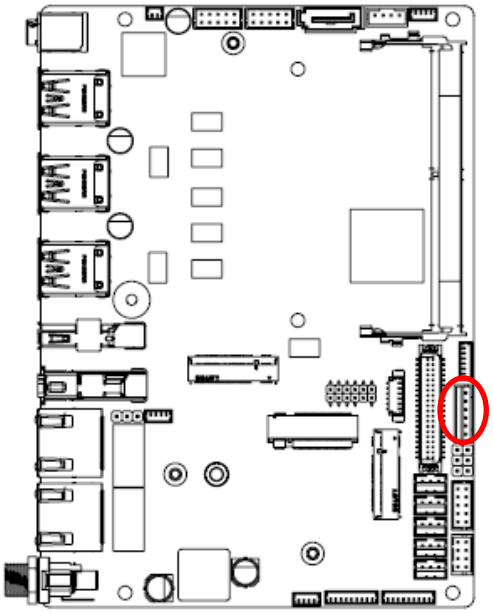
2.4.19 LVDS connector (LVDS1)





Signal	PIN	PIN	Signal
NC	39	40	GND
LVDS_DA_P3	37	38	LVDS_B_DATA3+
LVDS_DA_N3	35	36	LVDS_B_DATA3-
GND	33	34	GND
NC	31	32	EDP1_HPD_C
GND	29	30	GND
LVDS_CLKA_P	27	28	LVDS_B_CLK+
LVDS_CLKA_N	25	26	LVDS_B_CLK-
GND	23	24	GND
LVDS_DA_P2	21	22	LVDS_B_DATA2+
LVDS_DA_N2	19	20	LVDS_B_DATA2-
GND	17	18	GND
LVDS_DA_P1	15	16	LVDS_B_DATA1+
LVDS_DA_N1	13	14	LVDS_B_DATA1-
GND	11	12	GND
LVDS_DA_P0	9	10	PIN10
LVDS_DA_N0	7	8	PIN8
VDD_PANEL	5	6	VDD_PANEL
LVDS_PRSNT#	3	4	GND
VDD_PANEL	1	2	VDD_PANEL

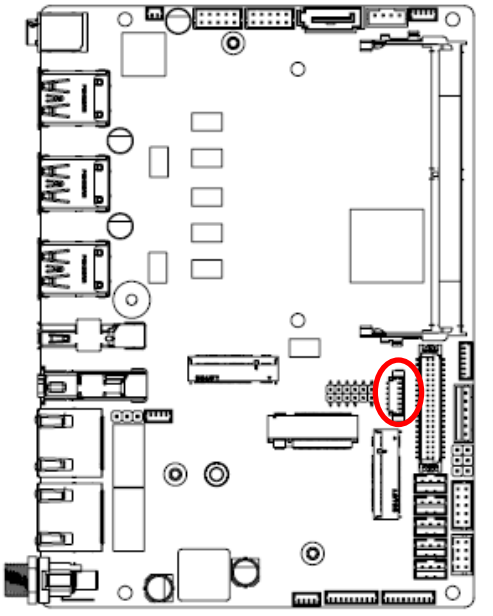
2.4.20 LVDS Backlight Control connector (LVDS_P1)





Signal	PIN
GND	1
GND	2
LVDS_BKLTCTL	3
LVDS _BKLT_EN	4
VCC12S	5
VCC12S	6

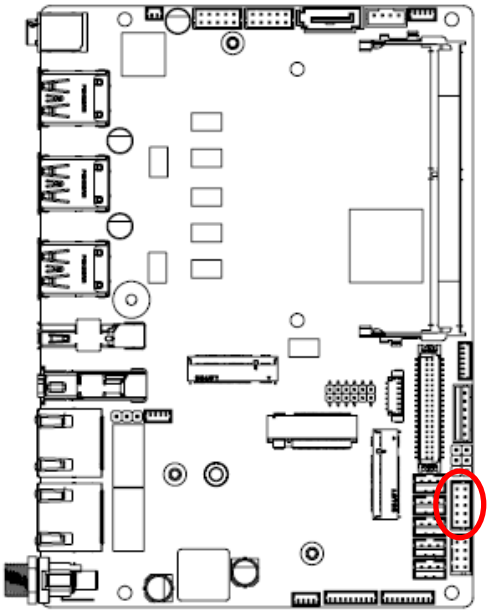
2.4.21 SIM card slot (J_SIM1)

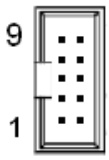




Signal	PIN
UIM1_PWR	6
UIM1_DAT	5
GND	4
UIM1_CLK	3
UIM1_RST	2
UIM1_VPP	1

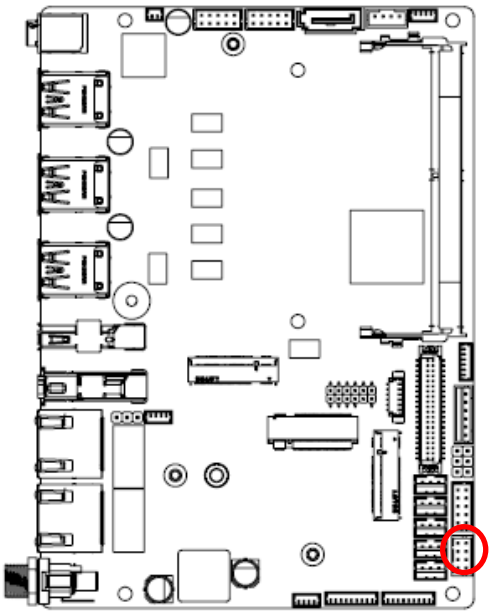
2.4.22 General purpose I/O connector (J_GPIO1)

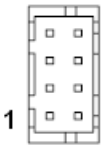




Signal	PIN	PIN	Signal
GND	9	10	+3.3V
SIO_GPI77	7	8	SIO_GPI76
SIO_GPI75	5	6	SIO_GPI74
SIO_GPI73	3	4	SIO_GPI72
SIO_GPI71	1	2	SIO_GPI70

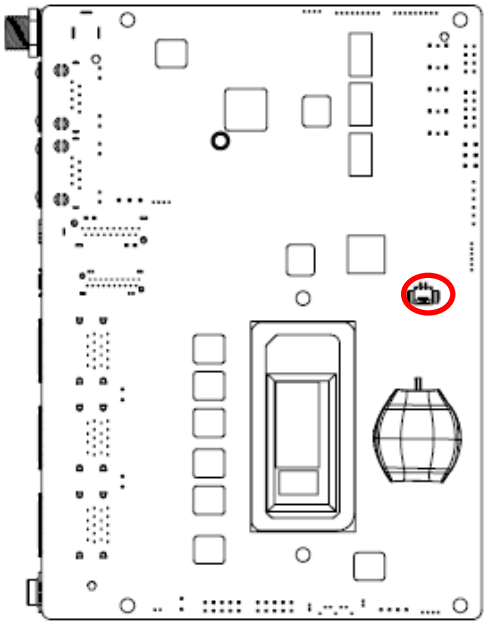
2.4.23 Front Panel connector (F_PANEL1)

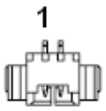




Signal	PIN	PIN	Signal
PWR-	7	8	RESET+
PWR+	5	6	RESET-
PWR LED-	3	4	HDD_LED-
PWR LED+	1	2	HDD_LED+

2.4.24 Battery connector (J_BAT1)





Signal	PIN
VCC_RTC	1
GND	2

3. Installation

Removing the Top Cover Warning

To prevent electric shock or system damage, before removing the chassis cover, must turn off power and disconnect the unit from power source.

Electrostatic discharge (ESD) can cause serious damage to electronic components. Dry climates are especially susceptible to ESD. It is therefore critical that whenever the product is accessed internally, or any other electrical component is handled, the following anti-static precautions are strictly adhered to:

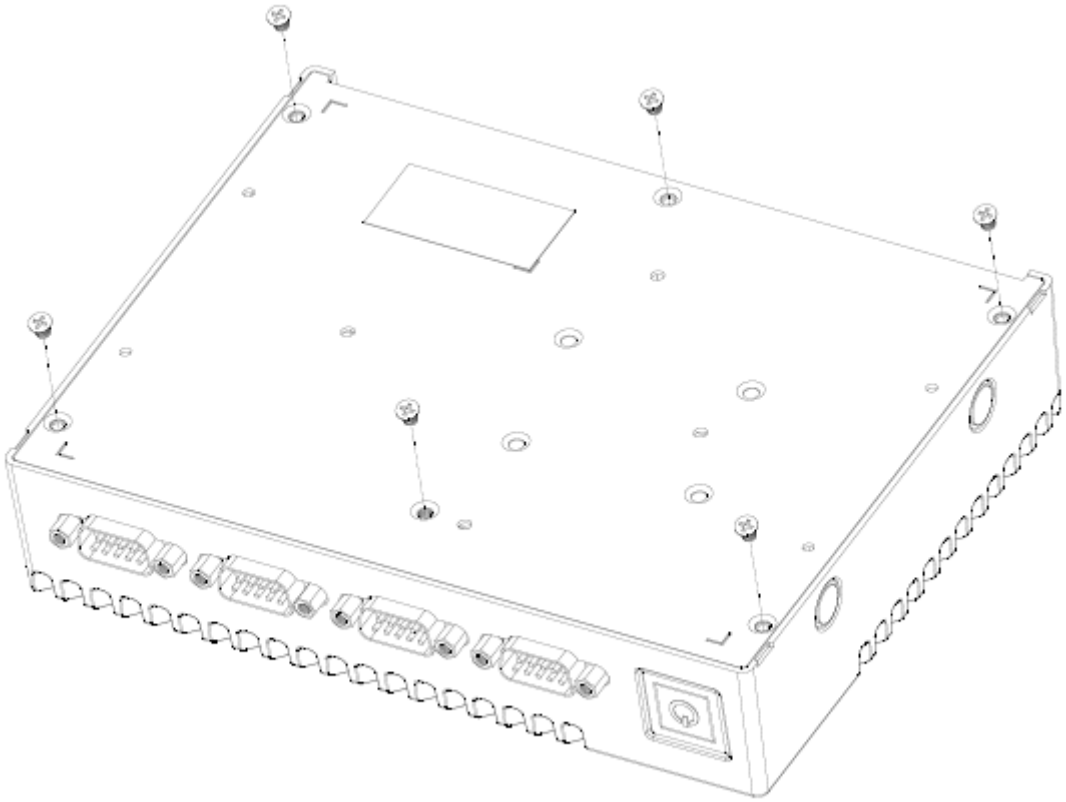
- Wear an anti-static wristband: Wearing a simple anti-static wristband can help to prevent ESD from damaging the board.
- Self-grounding: Before handling the board, touch any grounded conducting material. During the time the board is handled, frequently touch any conducting materials that are connected to the ground.
- Use an anti-static pad: When configuring the product, place it on an anti-static pad. This reduces the possibility of ESD damaging the product.
- Only handle the edges of the PCB: When handling the PCB, hold the PCB by the edges.

Installation Precautions

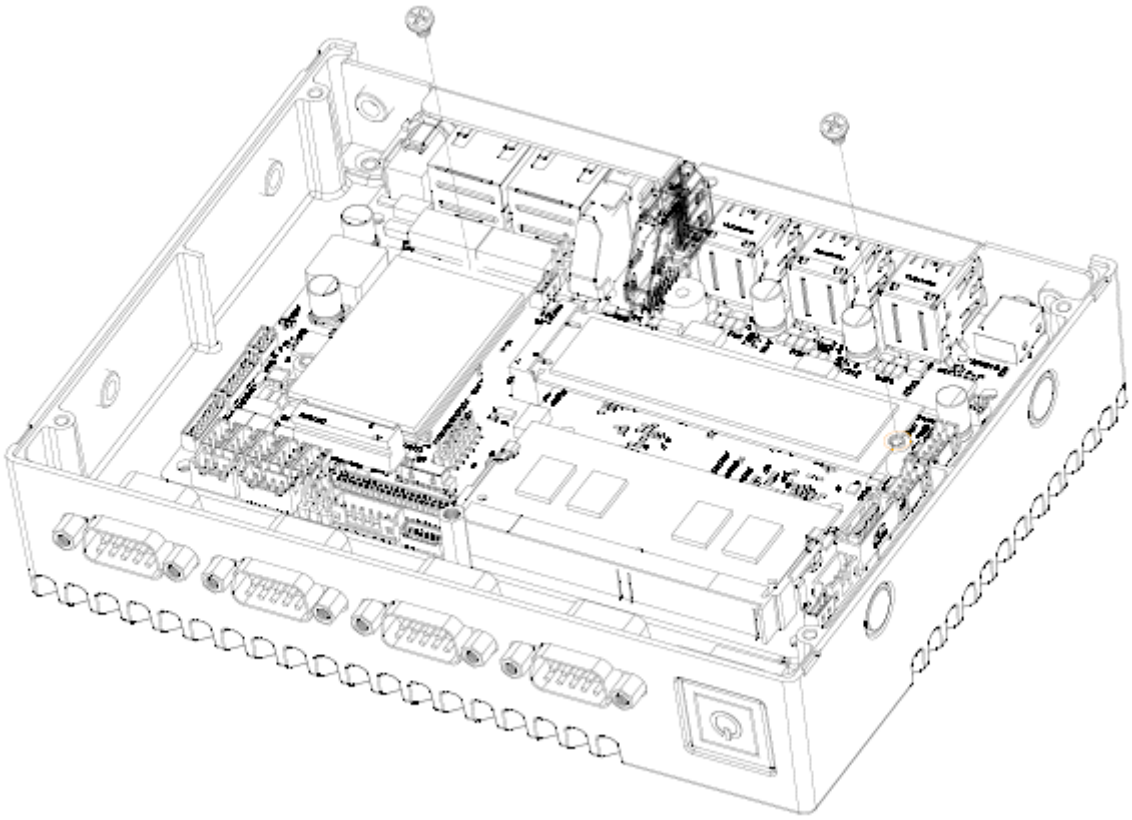
When installing the box PC, please follow the precautions listed below:

- Power turned off: When installing the box PC, make sure the power is off. Failing to turn off the power may cause severe injury to the body and/or damage to the system.
- Certified Engineers: Never open the equipment. For safety reasons, the equipment should be opened only by qualified skilled person.
- Anti-static Discharge: If a user open the rear of the box PC, to configure the jumpers or plug in added peripheral devices, ground themselves first and wear an anti-static wristband.

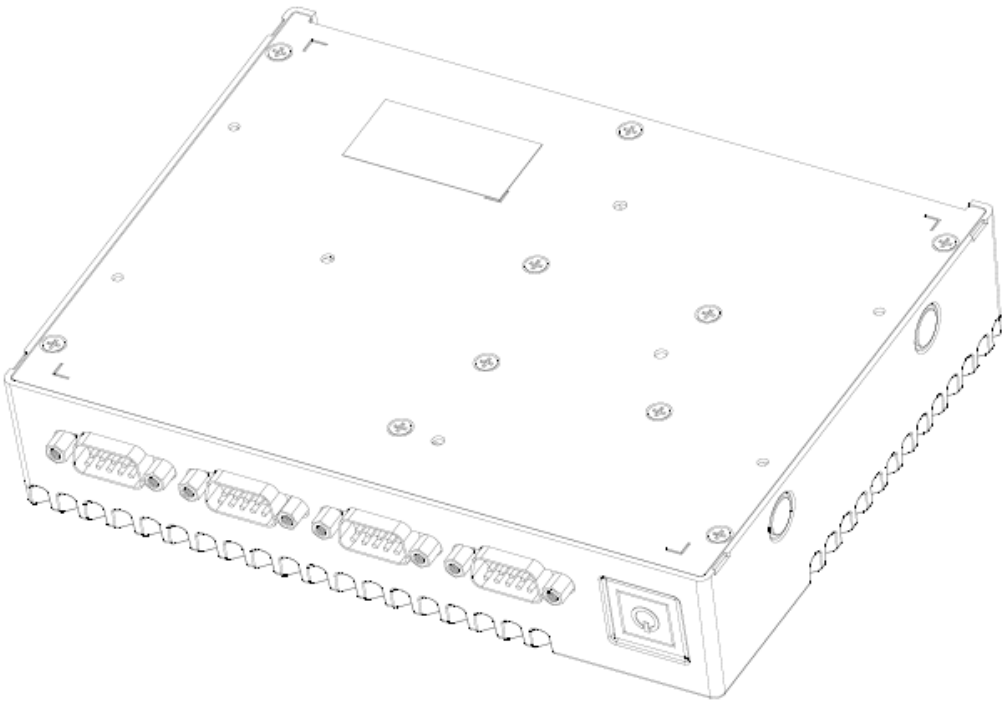
3.1 Installing M.2 Key-B/ M.2 Key-M cards card (ACS-ALUC)



Step1. Remove 6 screws from the bottom cover.

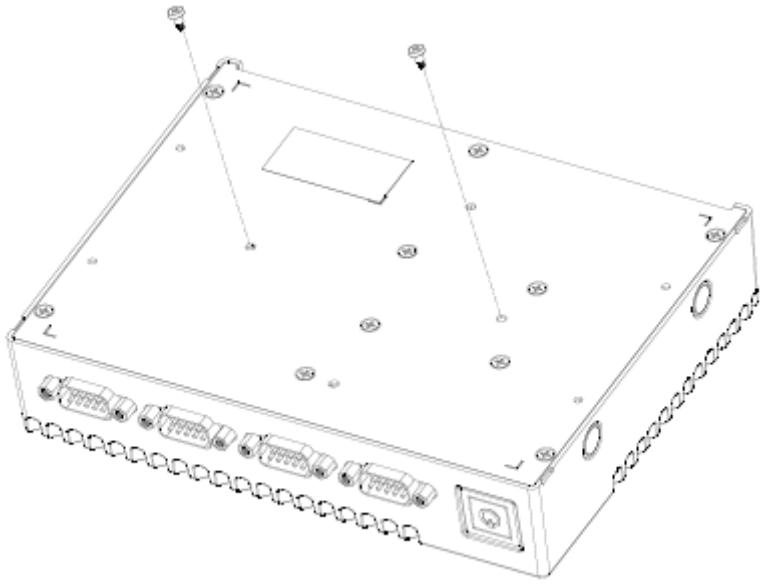


Step2. Insert M.2 Key-B/M.2 Key-M cards into designated locations and fasten with the screw to complete installation.

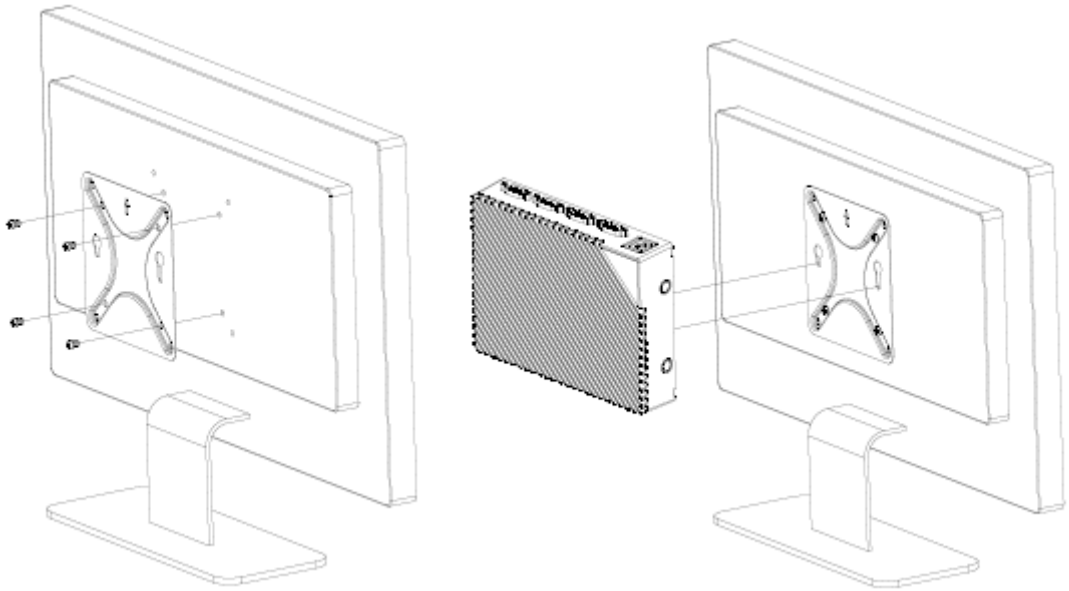


Step3. Place back the cover and fasten 6 screws back to complete.

3.2 Installing VESA Mounting (ACS-ALUC)



Step1. Insert and fasten two screws on the bottom.



Step2. Fix with four screws on the monitor (or wall).

Step3. Slide the system onto the VESA mount bracket.

3.3 System Mounting

Warning! *More than one person should participate in mounting the box PC to prevent accidental damage to the panel or personal injury.*



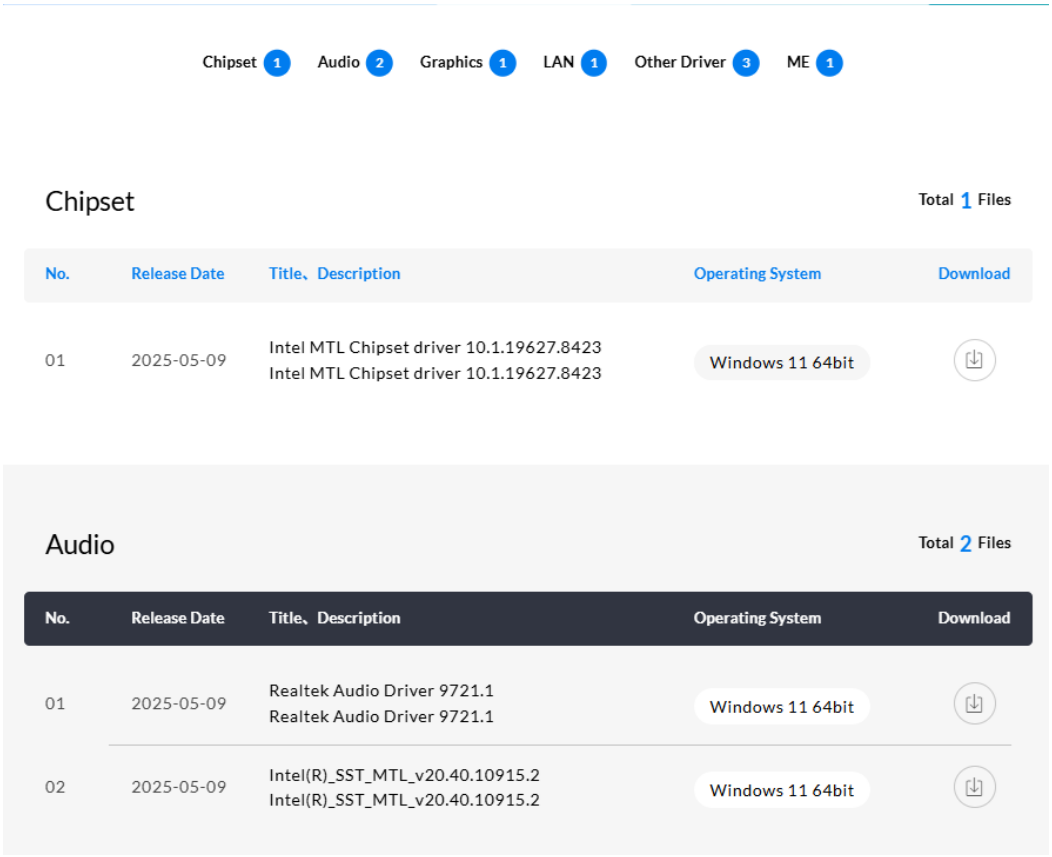
Safety Precautions

Observe the following common safety precautions before installing any electronic device:

- Use separate, non-intersecting paths to route power and networking wires. If power wiring and device wiring paths must be crossed make sure the wires are perpendicular at the intersection point.
- Keep the wires separated according to the interface. Wires that share similar electrical characteristics must be bundled together.
- Do not bundle input wiring with output wiring. Keep them separate.
- When necessary, it is strongly advised that you label wiring to all devices in the system.

4. Drivers Installation

All the drivers are available on Avalue Downloads Area (https://www.avalue.com/en/support/download). Type the model name and press Enter to find all the relevant software, utilities, and documentation.



(For reference only)

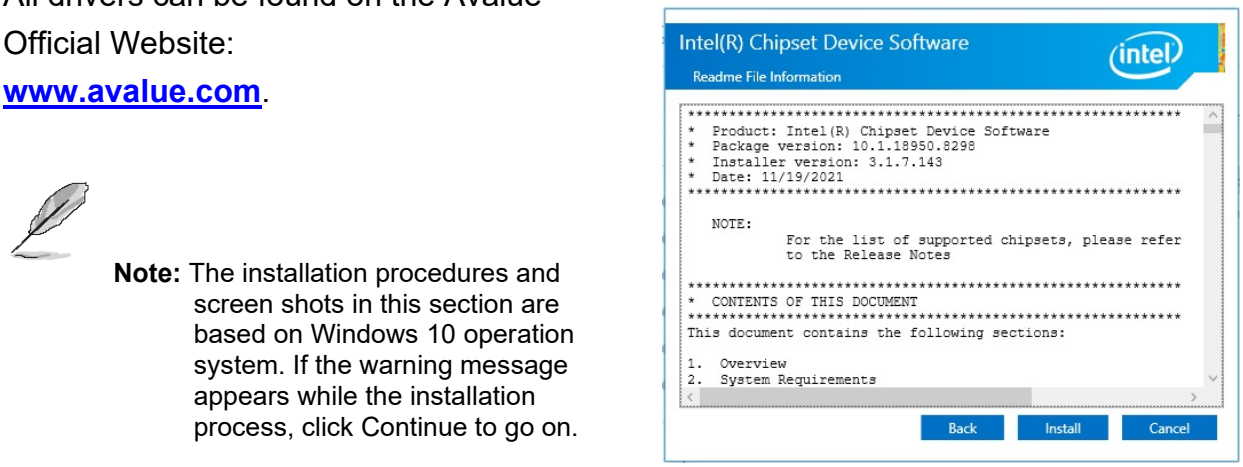
Note: Installation procedures and screen shots in this section are for your reference and may not be exactly the same as shown on your screen.

4.1 Install Chipset Driver

All drivers can be found on the Avalue Official Website:

www.avalue.com.

Note: The installation procedures and screen shots in this section are based on Windows 10 operation system. If the warning message appears while the installation process, click Continue to go on.



Step 3. Click **Install**.



Step1. Click **Next**.



Step 4. Click Finish to complete setup.

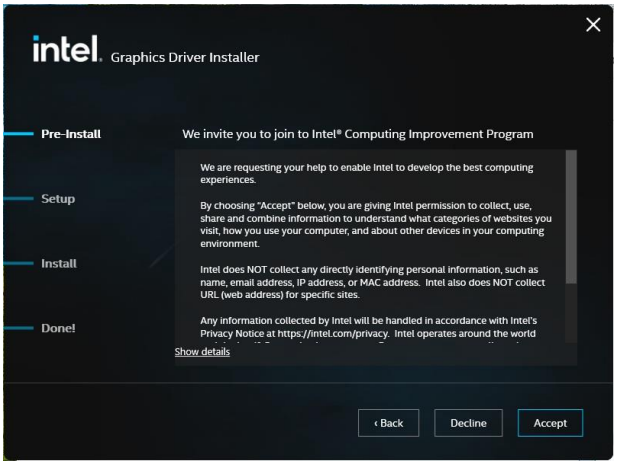


Step 2. Click **Accept**.

4.2 Install VGA Driver

All drivers can be found on the Avalue Official Website:
www.avalue.com.

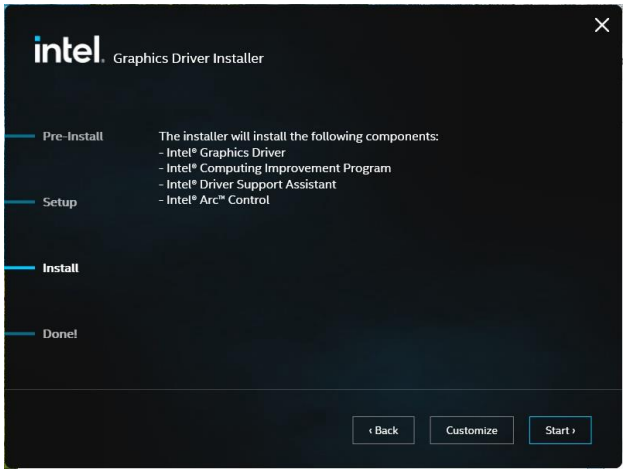
Note: The installation procedures and screen shots in this section are based on Windows 10 operation system.



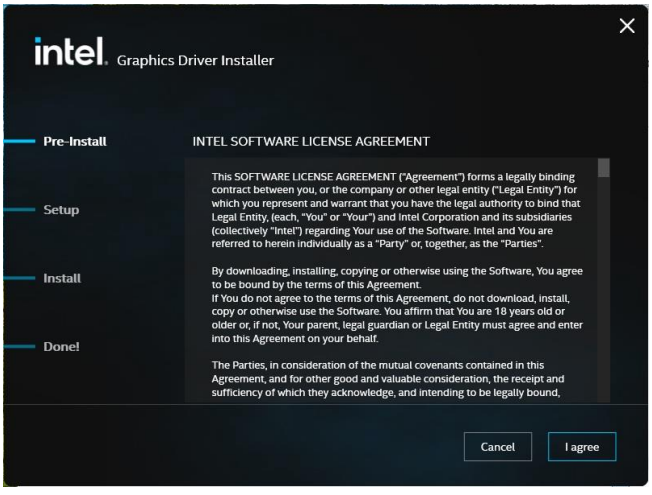
Step 3. Click **Accept.**



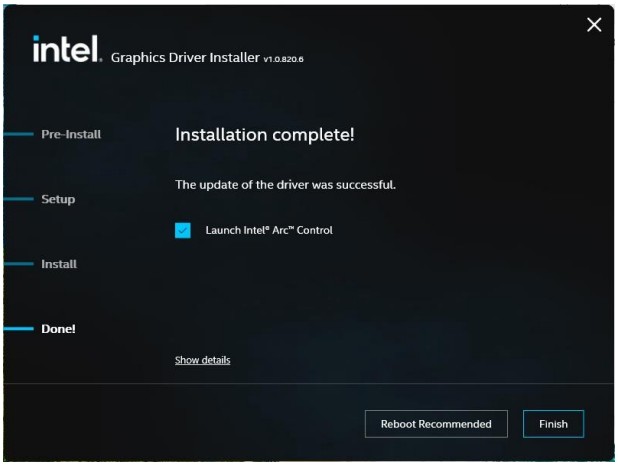
Step 1. Click **Begin installation**.



Step 4. Click **Start.**



Step 2. Click **I agree**.

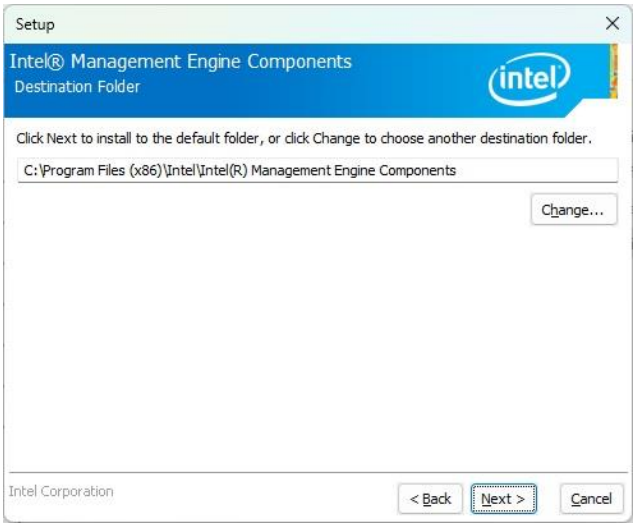


Step 5. Click **Finish** to complete setup.

4.3 Install ME Driver

All drivers can be found on the Avalue Official Website:
www.avalue.com.

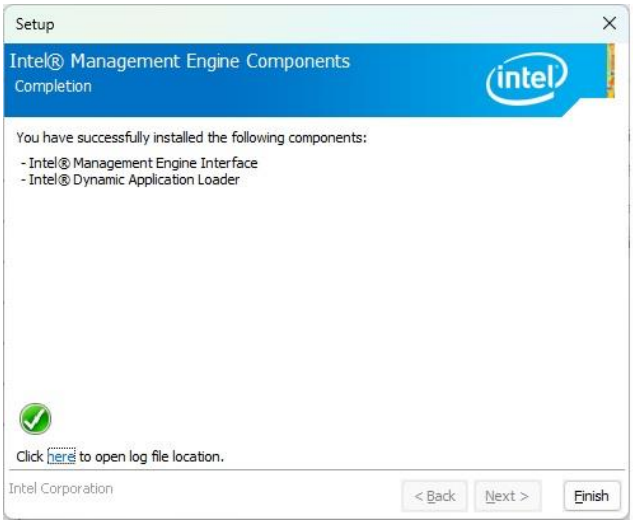
Note: The installation procedures and screen shots in this section are based on Windows 10 operation system.



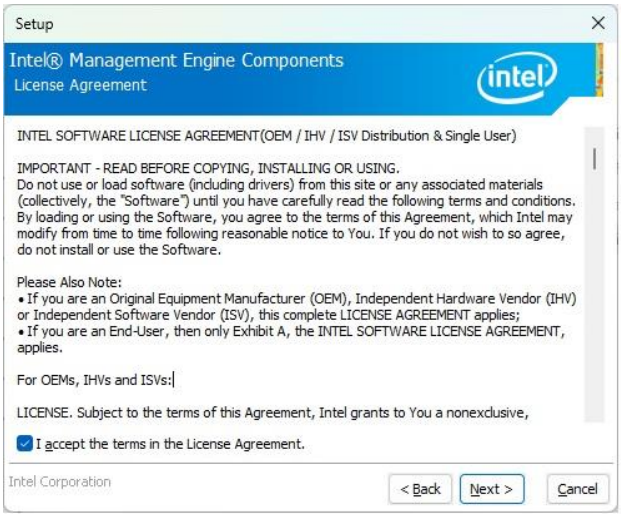
Step 3. Click **Next**.



Step 1. Click **Next** to continue installation.



Step 4. Click **Finish** to complete setup.



Step 2. Click **Next**.

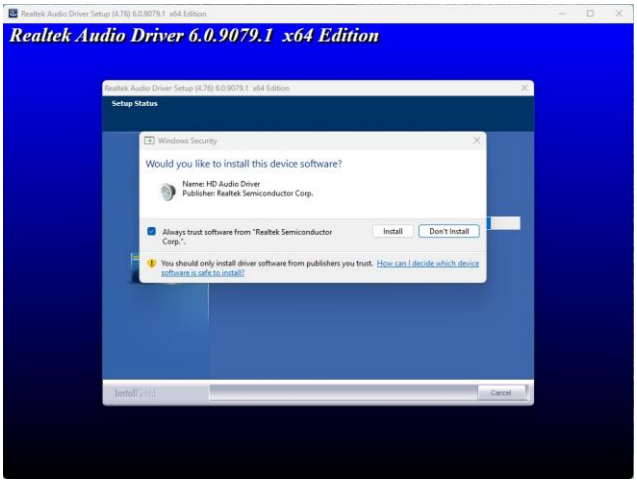
4.4 Install Audio Driver

All drivers can be found on the Avalue Official Website:
www.avalue.com.

Note: The installation procedures and screen shots in this section are based on Windows 10 operation system.



Step 1. Click **Next**.



Step 2. Click **Install**.

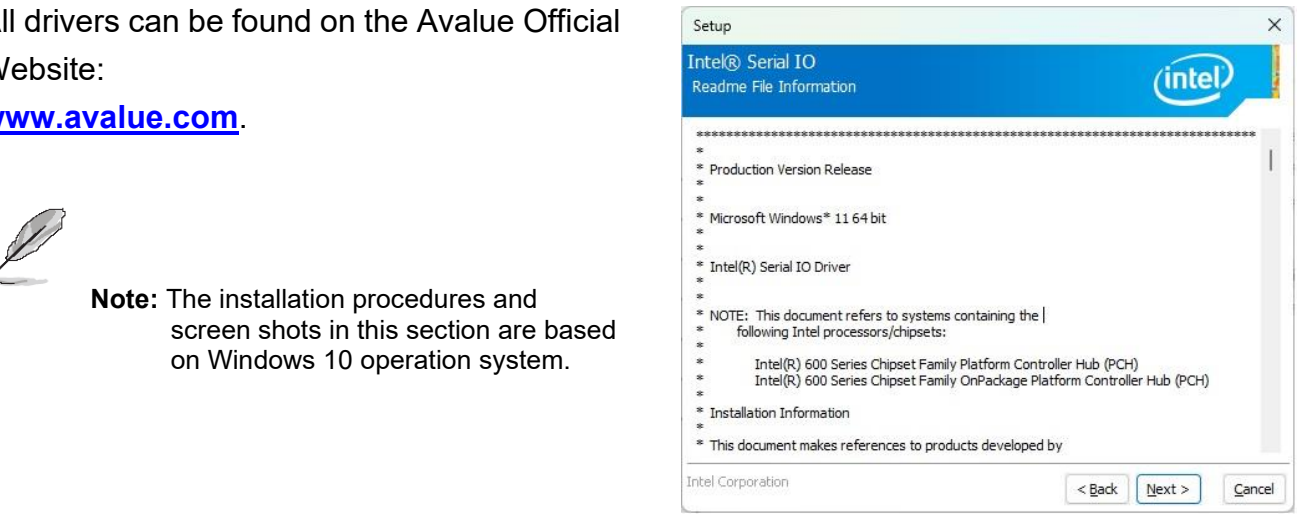


Step 3. Click **Finish** to complete setup.

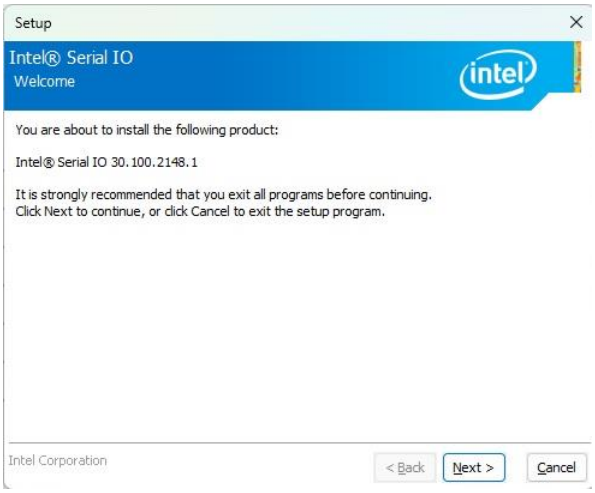
4.5 Install Serial IO Driver

All drivers can be found on the Avalue Official Website:
www.avalue.com.

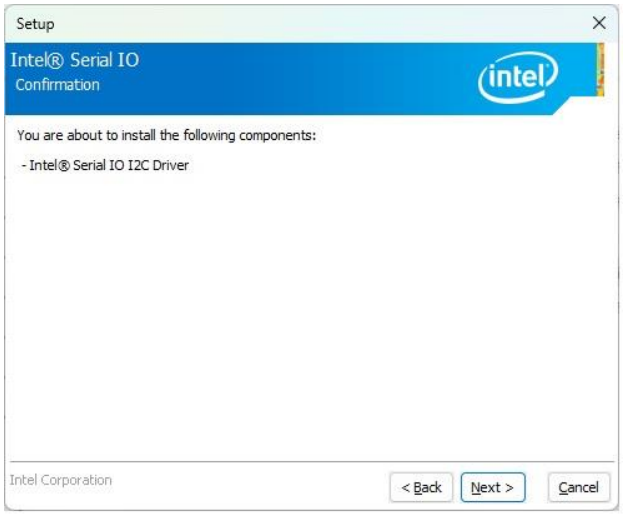
Note: The installation procedures and screen shots in this section are based on Windows 10 operation system.



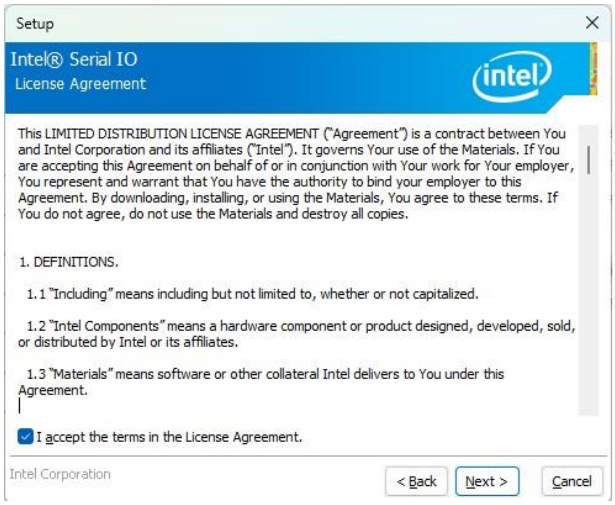
Step 3. Click **Next**.



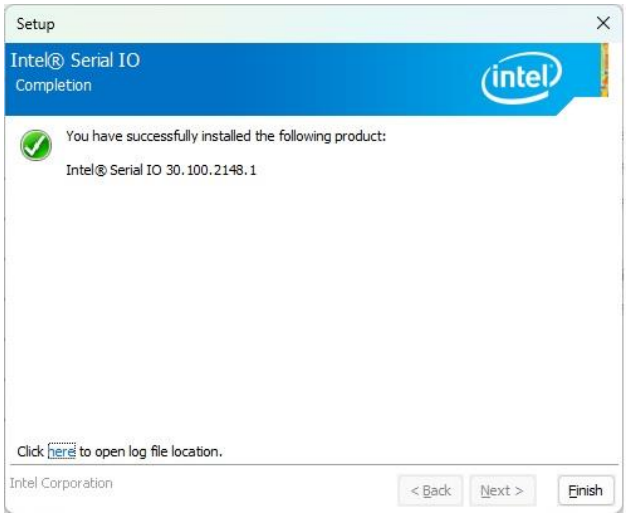
Step 1. Click **Next** to continue installation.



Step 4. Click **Next**.



Step 2. Click **Next**.



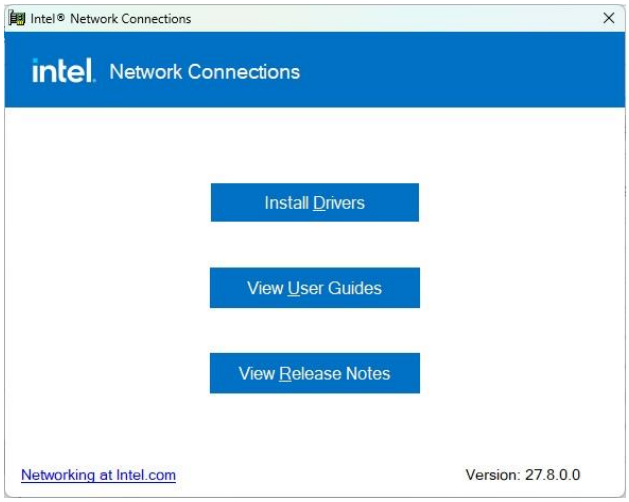
Step 5. Click **Finish** to complete setup.

4.6 Install Ethernet Driver

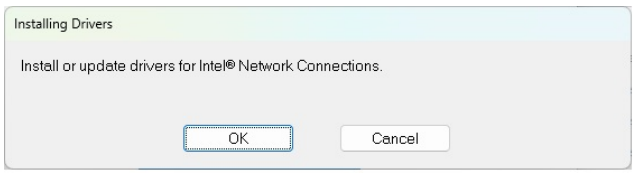
All drivers can be found on the Avalue Official Website:

www.avalue.com.

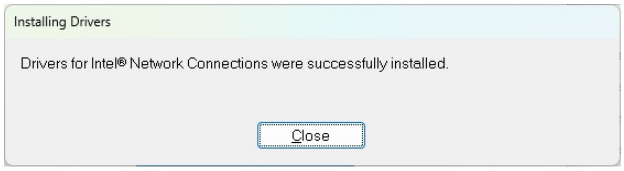
Note: The installation procedures and screen shots in this section are based on Windows 10 operation system.



Step 1. Click **Install Drivers**.



Step 2. Click **OK**.

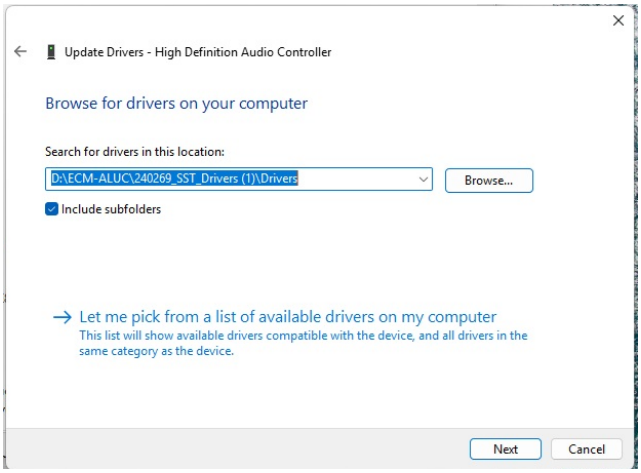


Step 3. Setup completed.

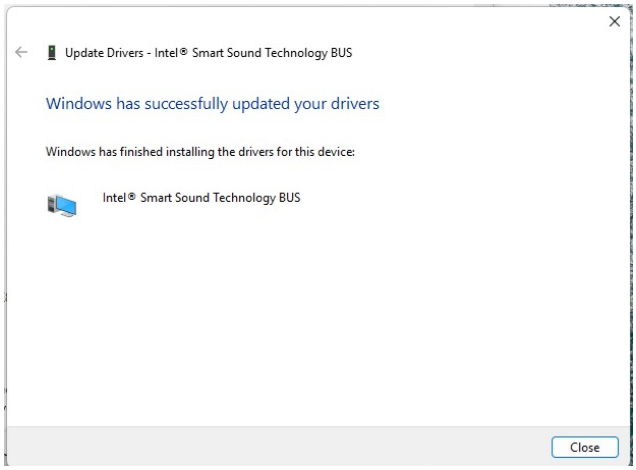
4.7 Install Intel_iSST Driver

All drivers can be found on the Avalue Official Website:
www.avalue.com.

Note: The installation procedures and screen shots in this section are based on Windows 10 operation system.



Step 1. Click **Next**.



Step 2. Setup completed.

5.BIOS Setup

5.1 Introduction

The BIOS setup program allows users to modify the basic system configuration. In this following chapter will describe how to access the BIOS setup program and the configuration options that may be changed.

5.2 Starting Setup

The AMI BIOS™ is immediately activated when you first power on the computer. The BIOS reads the system information contained in the NVRAM and begins the process of checking out the system and configuring it. When it finishes, the BIOS will seek an operating system on one of the disks and then launch and turn control over to the operating system.

While the BIOS is in control, the Setup program can be activated in one of two ways:
By pressing <Del> or <F2> immediately after switching the system on, or
By pressing the <Del> or <F2> key when the following message appears briefly at the left-top of the screen during the POST (Power On Self Test).

Press <Del> or <F2> to enter SETUP

If the message disappears before you respond and you still wish to enter Setup, restart the system to try again by turning it OFF then ON or pressing the "RESET" button on the system case. You may also restart by simultaneously pressing <Ctrl>, <Alt>, and <Delete> keys. If you do not press the keys at the correct time and the system does not boot, an error message will be displayed and you will again be asked to.

Press F1 to Continue, DEL to enter SETUP

5.3 Using Setup

In general, you use the arrow keys to highlight items, press <Enter> to select, use the PageUp and PageDown keys to change entries, press <F1> for help and press <Esc> to quit. The following table provides more detail about how to navigate in the Setup program using the keyboard.

Button	Description
↑	Move to previous item
↓	Move to next item
←	Move to the item in the left hand
→	Move to the item in the right hand
Esc key	Main Menu -- Quit and not save changes into NVRAM Status Page Setup Menu and Option Page Setup Menu -- Exit current page and return to Main Menu
+ key	Increase the numeric value or make changes
- key	Decrease the numeric value or make changes
F1 key	General help, only for Status Page Setup Menu and Option Page Setup Menu
F2 key	Previous Values.
F3 key	Optimized defaults
F4 key	Save & Exit Setup

- **Navigating Through The Menu Bar**
  Use the left and right arrow keys to choose the menu you want to be in.



Note: Some of the navigation keys differ from one screen to another.

- **To Display a Sub Menu**
  Use the arrow keys to move the cursor to the sub menu you want. Then press <Enter>. A "➢" pointer marks all sub menus.

5.4 Getting Help

Press F1 to pop up a small help window that describes the appropriate keys to use and the possible selections for the highlighted item. To exit the Help Window press <Esc> or the F1 key again.

5.5 In Case of Problems

If, after making and saving system changes with Setup, you discover that your computer no longer is able to boot, the AMI BIOS supports an override to the NVRAM settings which resets your system to its defaults.

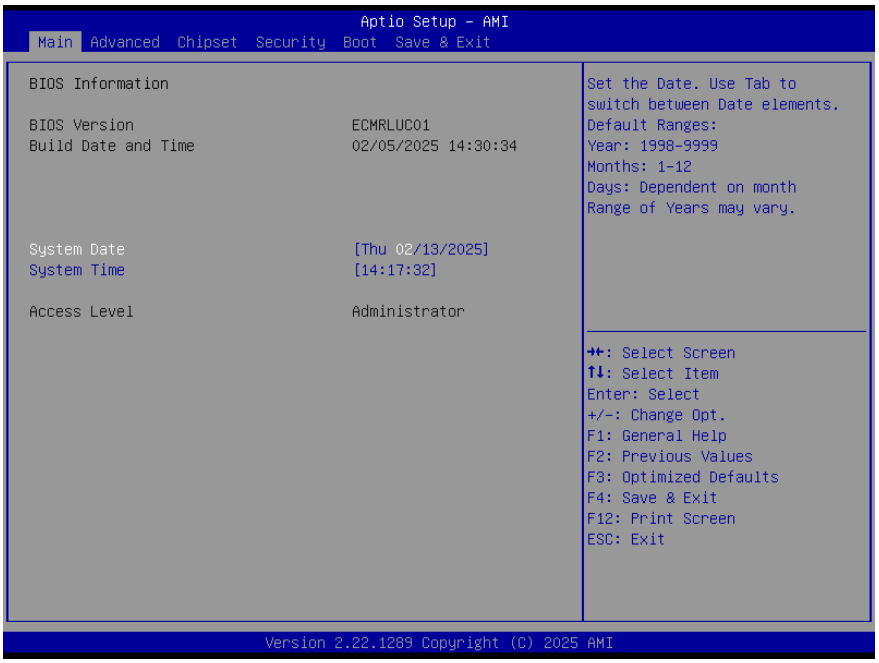
The best advice is to only alter settings which you thoroughly understand. To this end, we strongly recommend that you avoid making any changes to the chipset defaults. These defaults have been carefully chosen by both BIOS Vendor and your systems manufacturer to provide the absolute maximum performance and reliability. Even a seemingly small change to the chipset setup has the potential for causing you to use the override.

5.6 BIOS setup

Once you enter the Aptio Setup Utility, the Main Menu will appear on the screen. The Main Menu allows you to select from several setup functions and exit choices. Use the arrow keys to select among the items and press <Enter> to accept and enter the sub-menu.

5.6.1 Main Menu

This section allows you to record some basic hardware configurations in your computer and set the system clock.



5.6.1.1 System Date

Use the system date option to set the system date. Manually enter the Month, day and year.

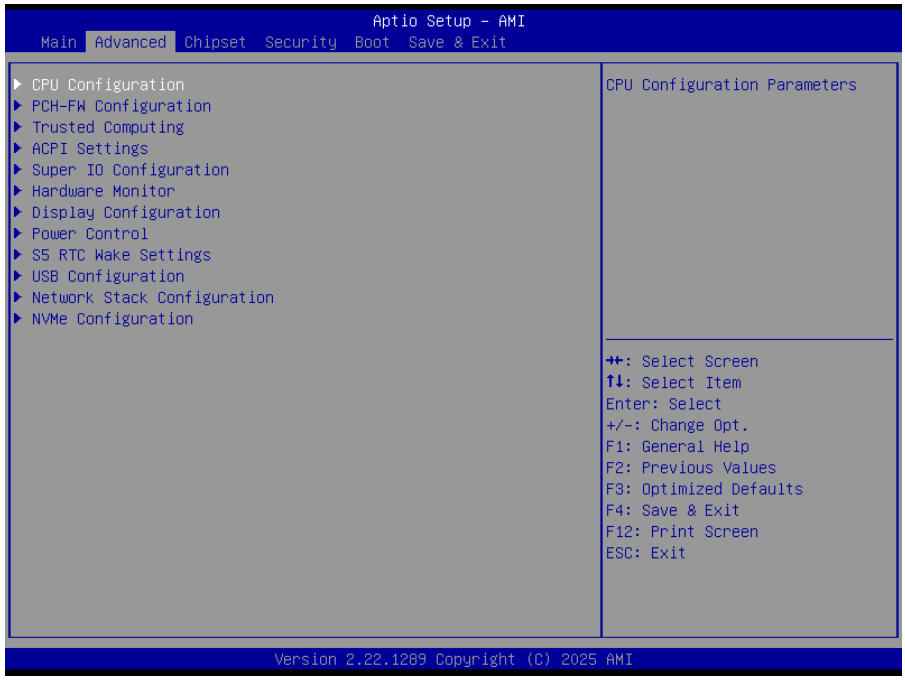
5.6.1.2 System Time

Use the system time option to set the system time. Manually enter the hours, minutes and seconds.

Note: The BIOS setup screens shown in this chapter are for reference purposes only, and may not exactly match what you see on your screen.
Visit the Avalue website (www.avalue.com) to download the latest product and BIOS information.

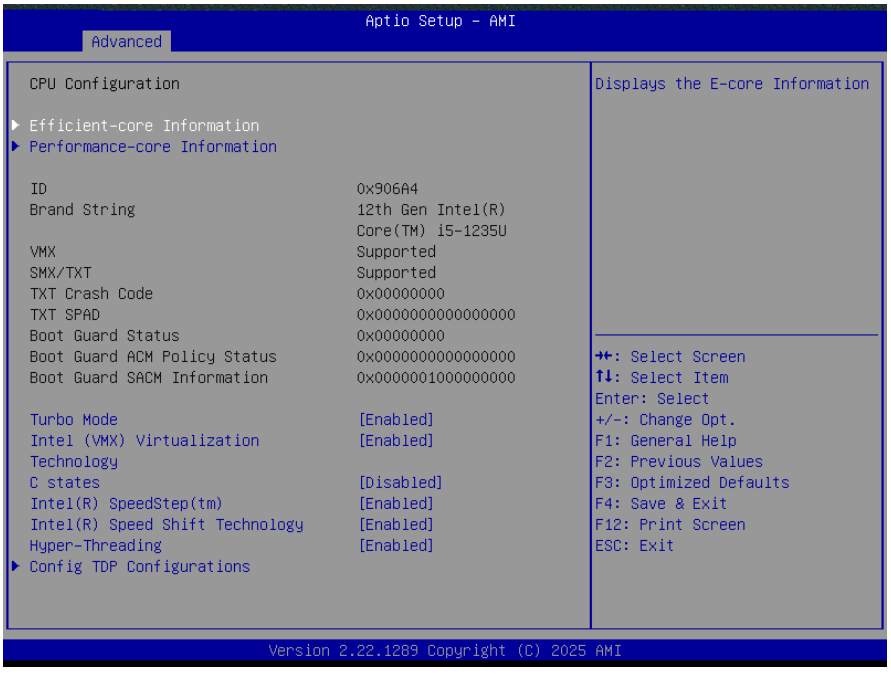
5.6.2 Advanced Menu

This section allows you to configure your CPU and other system devices for basic operation through the following sub-menus.



5.6.2.1 CPU Configuration

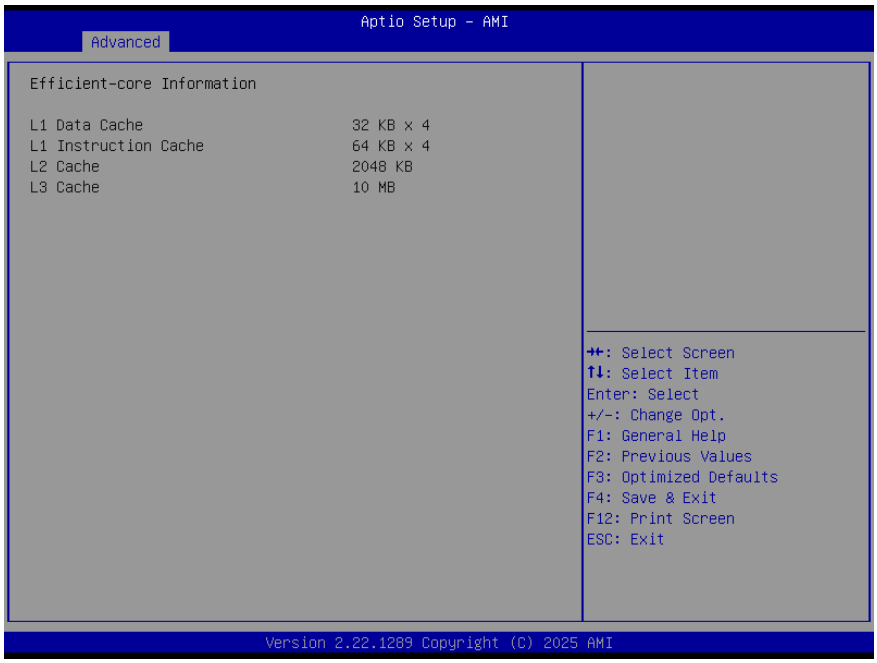
Use the CPU configuration menu to view detailed CPU specification and configure the CPU.



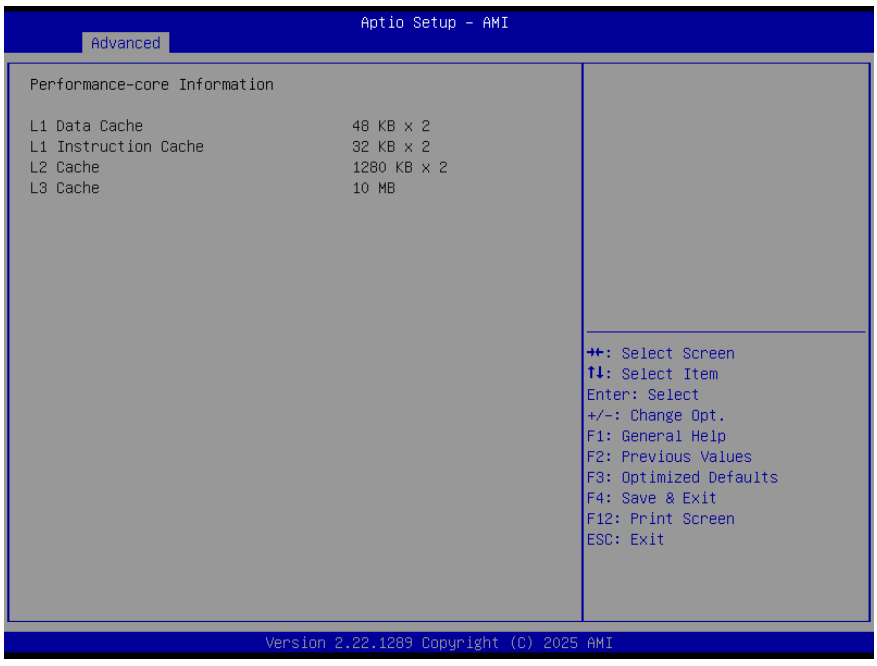
Item	Options	Description
Turbo Mode	Enabled**[Default]**, Disabled	Enable/Disable processor Turbo Mode (requires EMTTM enabled too). AUTO means enabled.
Intel (VMX) Virtualization Technology	Disabled Enabled**[Default]**	When enabled, a VMM can utilize the additional hardware capabilities provided by Vanderpool

		Technology.
C States	Enabled Disabled**[Default]**,	Enable/Disable CPU Power Management. Allows CPU to go to C states when it's not 100% utilized.
Intel® SpeedStep™	Enabled**[Default]**, Disabled	Allows more than two frequency ranges to be supported.
Intel® Speed Shift Technology	Enabled**[Default]**, Disabled	Eanble/Disable Intel® Speed Shift Technology support. Enabling will expose the CPPC v2 interface to allow for hardware controlled P-states.
Hyper-Threading	Disabled, Enabled**[Default]**	Enable or Disable Hyper-Threading Technology.

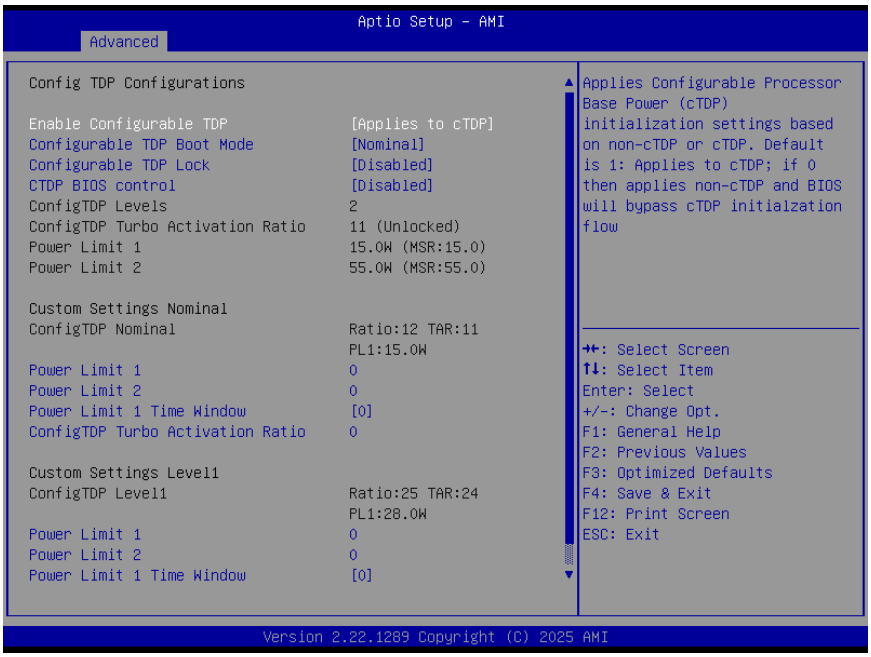
5.6.2.1.1 Efficient-core Information



5.6.2.1.2 Performance-core Information



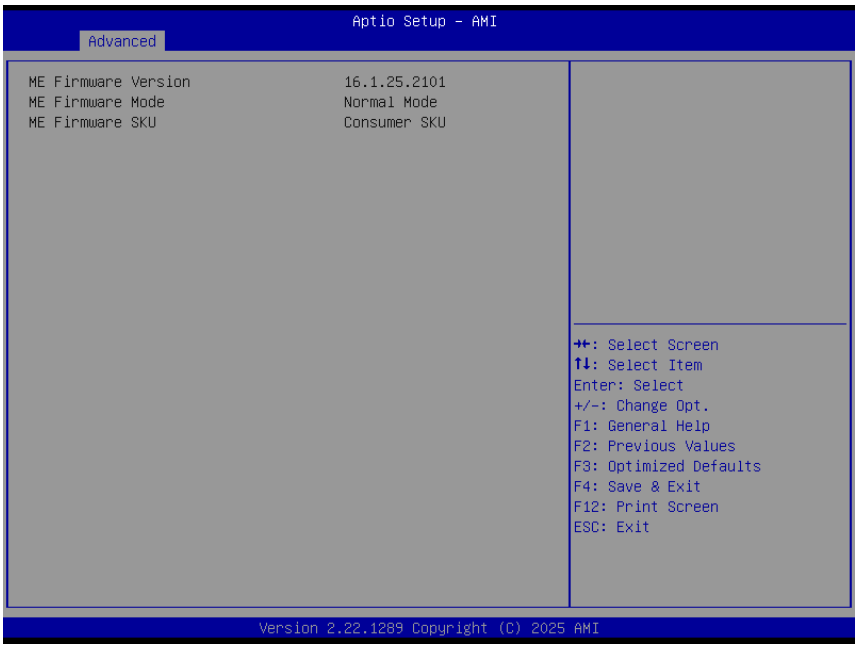
5.6.2.1.3 Config TDP Configurations



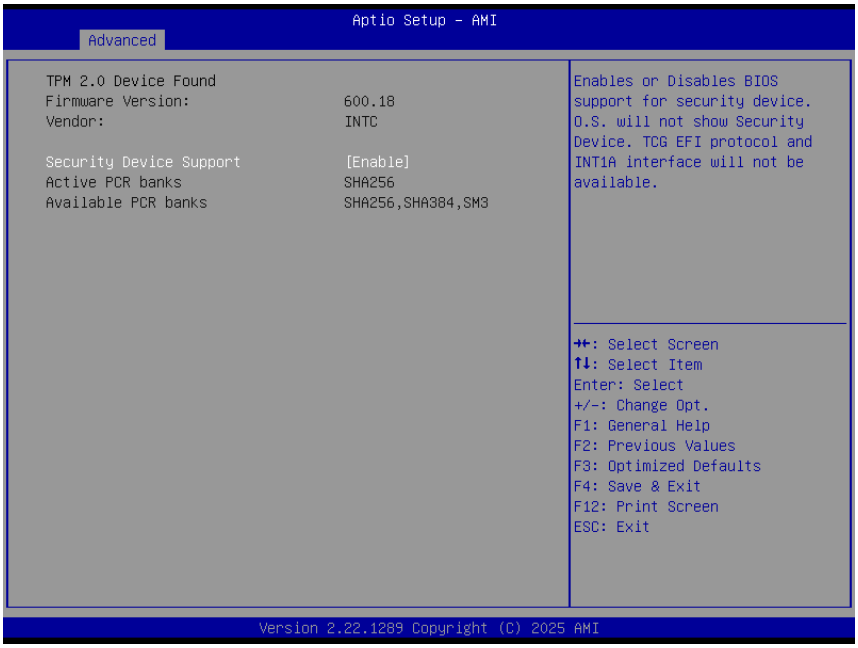
Item	Options	Description
Enable Configurable TDP	Applies to non-cTDP Applies to cTDP**[Default]**,	Applies Configurable Processor Base Power (cTDP) initialization settings based on non-cTDP or cTDP. Default is 1: Applies to cTDP; if 0 then applies non-cTDP and BIOS will bypass cTDP initialization flow.
Configurable TDP Boot Mode	Nominal**[Default]** Level1 Level2 Deactivate	Configurable Processor Base Power (cTDP) Mode as Nominal/Level1/Level2/Deactivate TDP selection. Deactivate option will set MSR to Nominal and MMIO to Zero.
Configurable TDP Lock	Enabled Disabled**[Default]**,	Configurable Processor Base Power (cTDP) Mode Lock bits on TURBO_ACTIVATION_RATIO and CONFIG_TDP_CONTROL. Note: When CTDP Lock is enabled Custom ConfigTDP Count will be forced to 1 and Custom ConfigTDP Boot Index will be forced to 0.
CTDP BIOS control	Enabled Disabled**[Default]**,	Enables Configurable Processor Base Power (cTDP) control via runtime ACPI BIOS methods. This “BIOS only” feature does not require EC or driver support.
Power Limit 1/2	0	Power Limit 1/2 in Milli Watts. BIOS will round to the nearest 1/8W when programming. 0= no custom override. For 12.50w, enter 12500. Overclocking SKU: Value must be between Max and Min Power Limits (specified by PACKAGE_POWER_SKU_MSR). Other SKUs: This value must be between Min Power Limit and Processor Base Power

		(TDP) Limit.
Power Limit 1 Time Window	0	Power Limit 1 Time Window value in seconds. The value may vary from 0 to 128.0= default value (28sec for Mobile and 8 sec for Desktop). Defines time window which Processor Base Power (TDP) value should be maintained.
ConfigTDP Turbo Activation Ratio	0	Custom value for Turbo Activation Ration. Needs to be configured with valid values from LFM to Max Turbo. 0 means don't use custom value.

5.6.2.2 PCH-FW Configuration

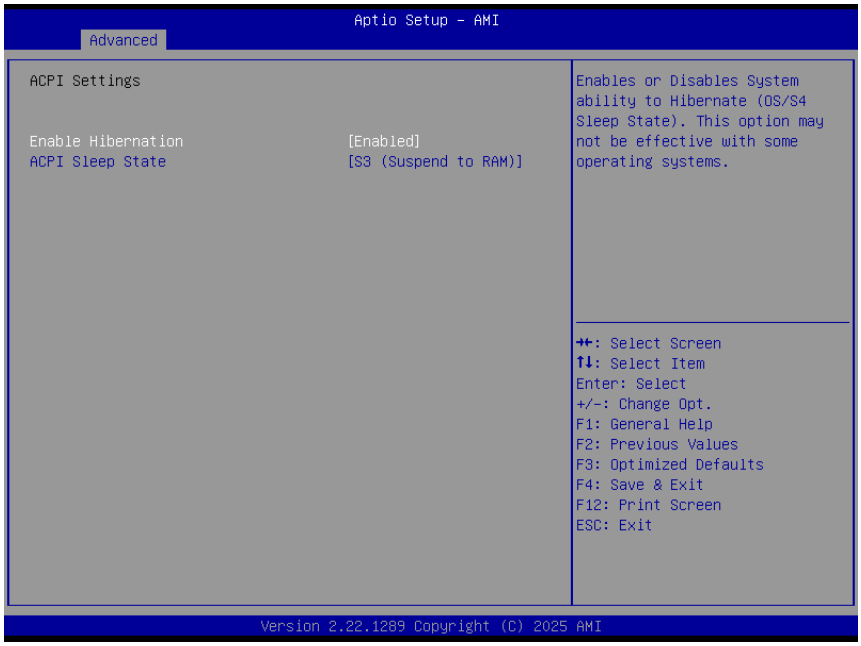


5.6.2.3 Trusted Computing



Item	Options	Description
Security Device Support	Disable, Enable**[Default]**	Enables or Disables BIOS support for security device. O.S. will not show Security Device. TCG EFI protocol and INT1A interface will not be available.

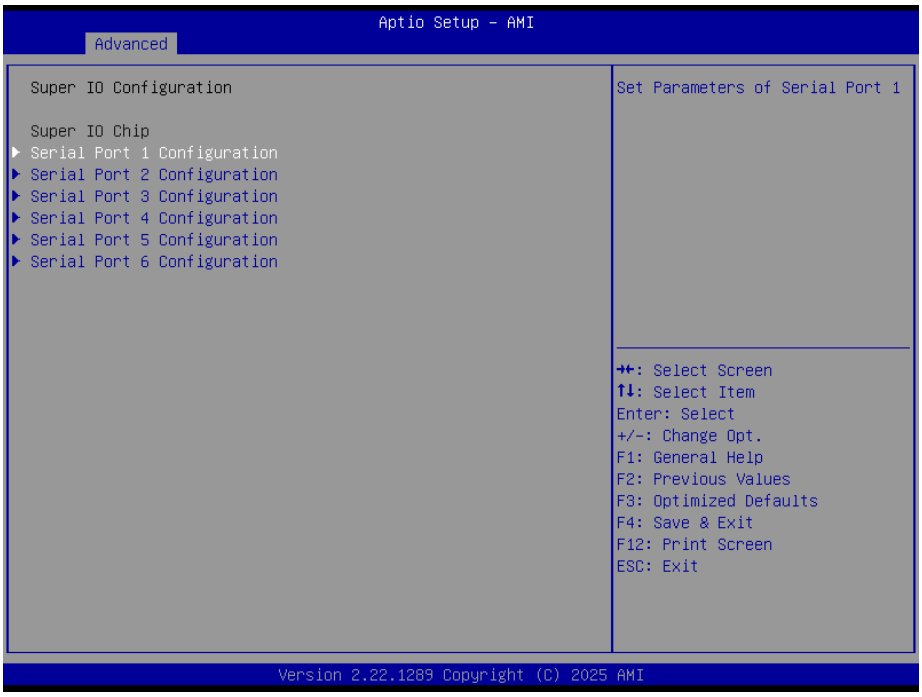
5.6.2.4 ACPI Settings



Item	Options	Description
Enable Hibernation	Disabled Enabled**[Default]**,	Enables or Disables System ability to Hibernate (OS/S4 Sleep State). This option may not be effective with some OS.
ACPI Sleep State	Suspend Disabled, S3 (Suspend to RAM)**[Default]**	Select the highest ACPI sleep state the system will enter when the SUSPEND button is pressed.

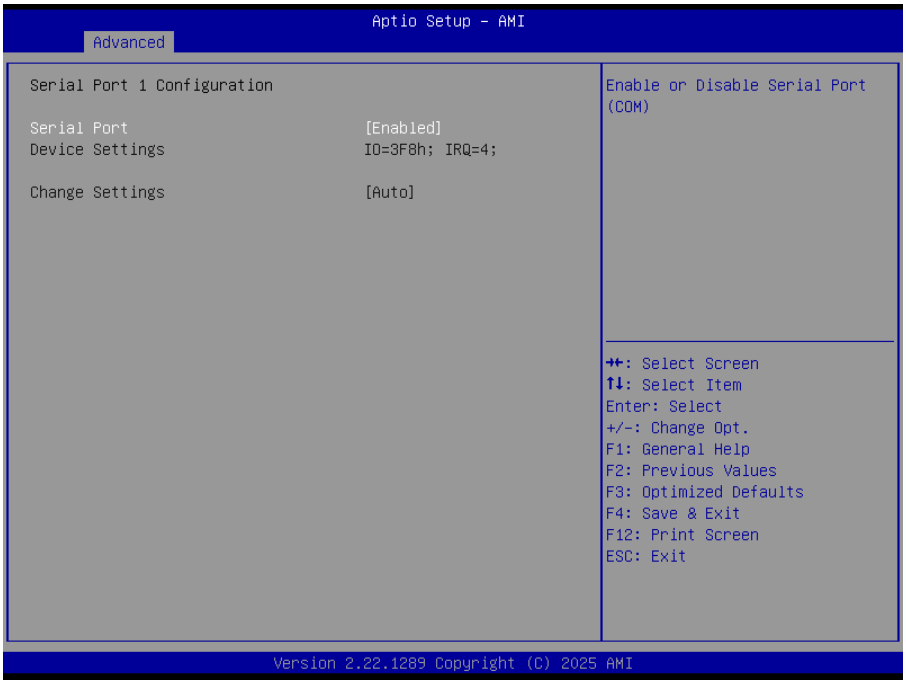
5.6.2.5 Super IO Configuration

You can use this item to set up or change the Super IO configuration for serial ports. Please refer to 5.6.2.5.1 ~ 5.6.2.5.6 for more information.



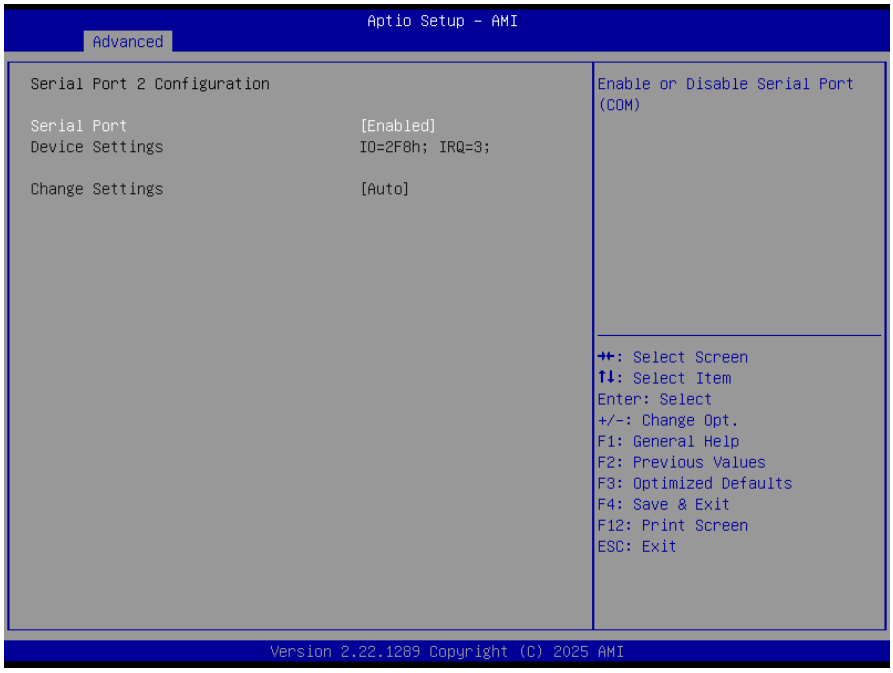
Item	Description
Serial Port 1 Configuration	Set Parameters of Serial Port 1 (COMA).
Serial Port 2 Configuration	Set Parameters of Serial Port 2 (COMB).
Serial Port 3 Configuration	Set Parameters of Serial Port 3 (COMC).
Serial Port 4 Configuration	Set Parameters of Serial Port 4 (COMD).
Serial Port 5 Configuration	Set Parameters of Serial Port 5 (COME).
Serial Port 6 Configuration	Set Parameters of Serial Port 6 (COMF).

5.6.2.5.1 Serial Port 1 Configuration



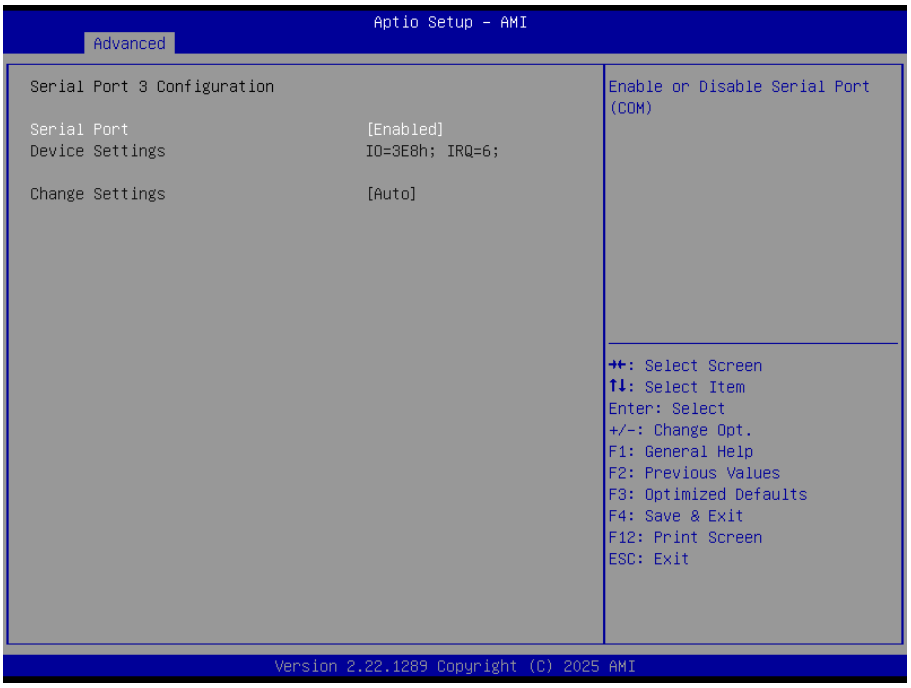
Item	Option	Description
Serial Port	Enabled**[Default]**, Disabled	Enable or Disable Serial Port (COM).

5.6.2.5.2 Serial Port 2 Configuration



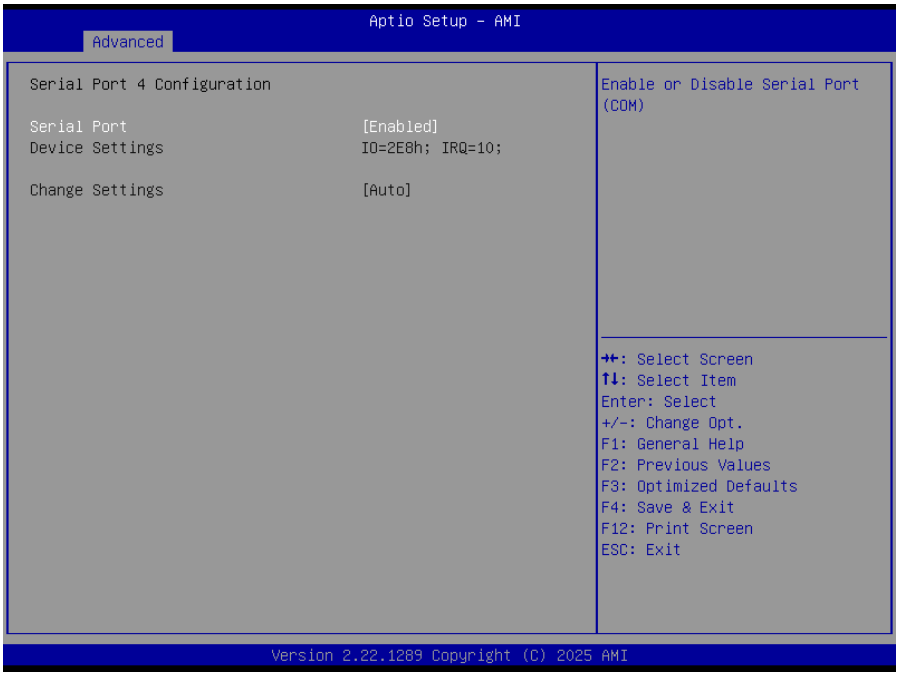
Item	Option	Description
Serial Port	Enabled**[Default]**, Disabled	Enable or Disable Serial Port (COM).

5.6.2.5.3 Serial Port 3 Configuration



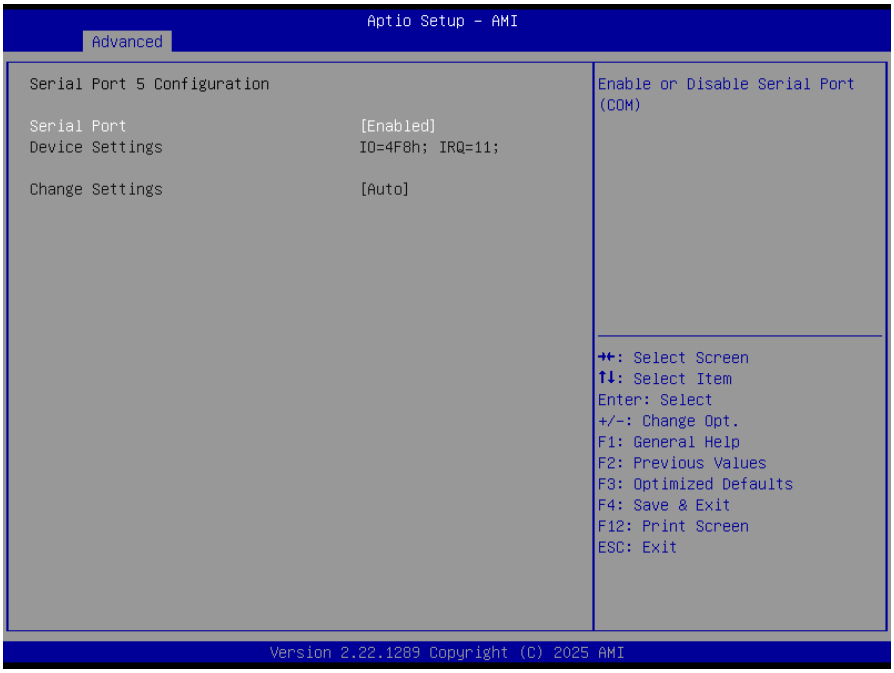
Item	Option	Description
Serial Port	Enabled**[Default]**, Disabled	Enable or Disable Serial Port (COM).

5.6.2.5.4 Serial Port 4 Configuration



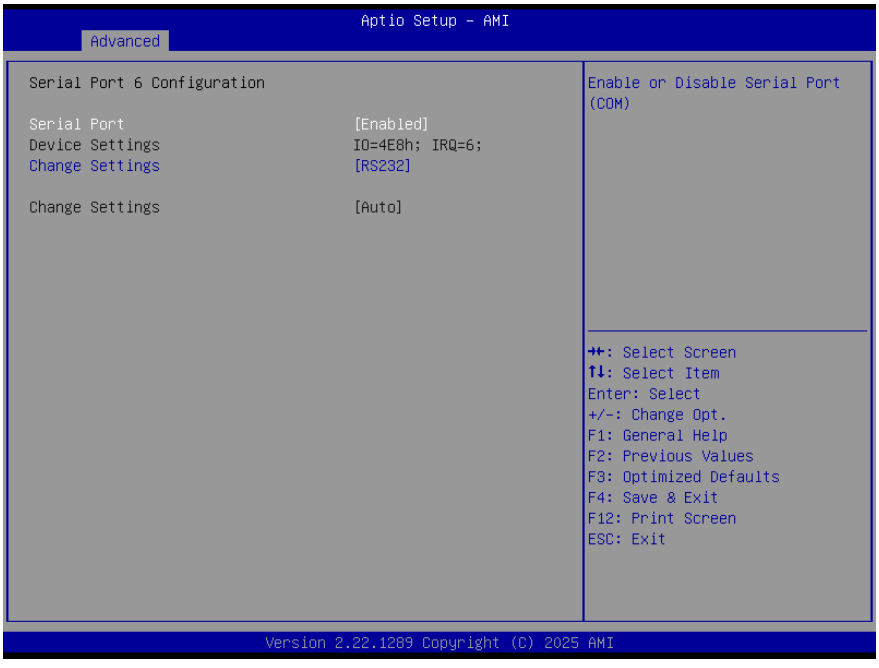
Item	Option	Description
Serial Port	Enabled**[Default]**, Disabled	Enable or Disable Serial Port (COM).

5.6.2.5.5 Serial Port 5 Configuration



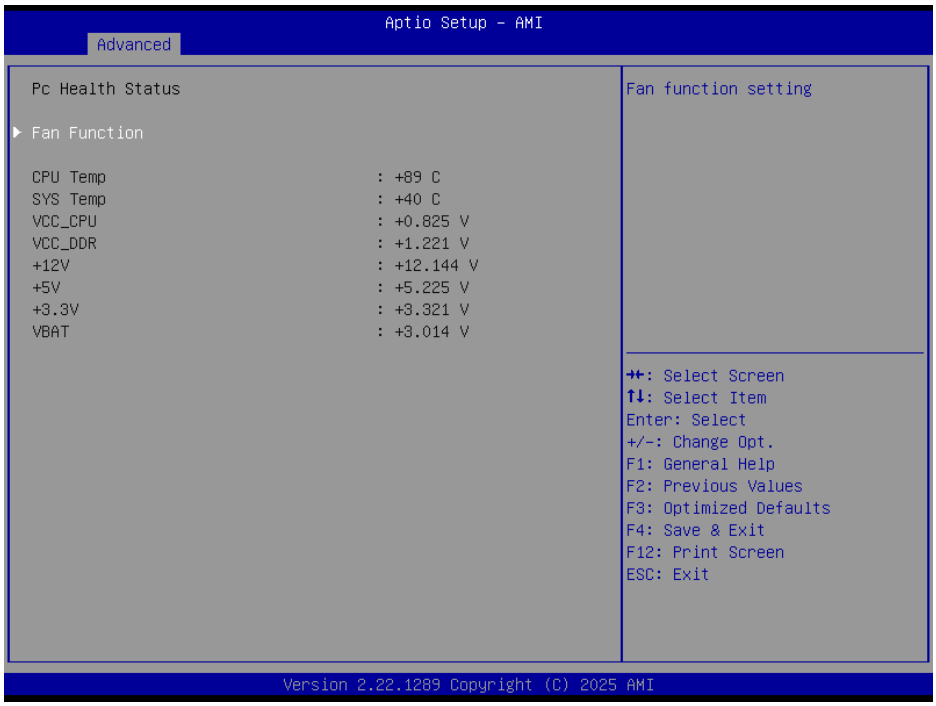
Item	Option	Description
Serial Port	Enabled**[Default]**, Disabled	Enable or Disable Serial Port (COM).

5.6.2.5.6 Serial Port 6 Configuration

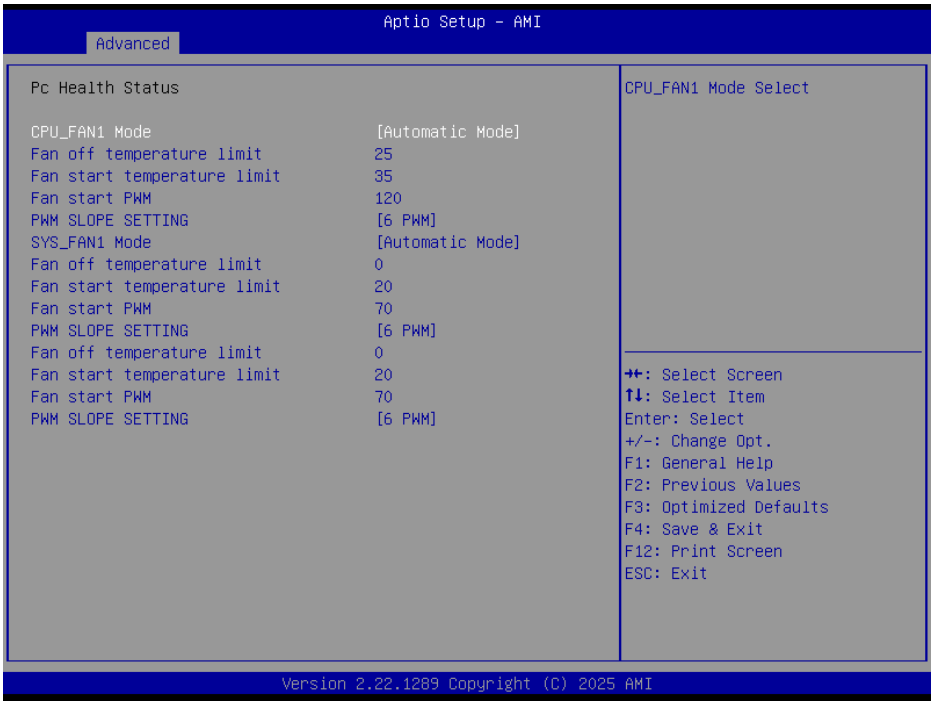


Item	Option	Description
Serial Port	Enabled**[Default]**, Disabled	Enable or Disable Serial Port (COM).
Change Settings	RS232**[Default]** RS485 DE#/RE	Select an optimal settings for Super IO Device.

5.6.2.6 Hardware Monitor



5.6.2.6.1 Fan Function

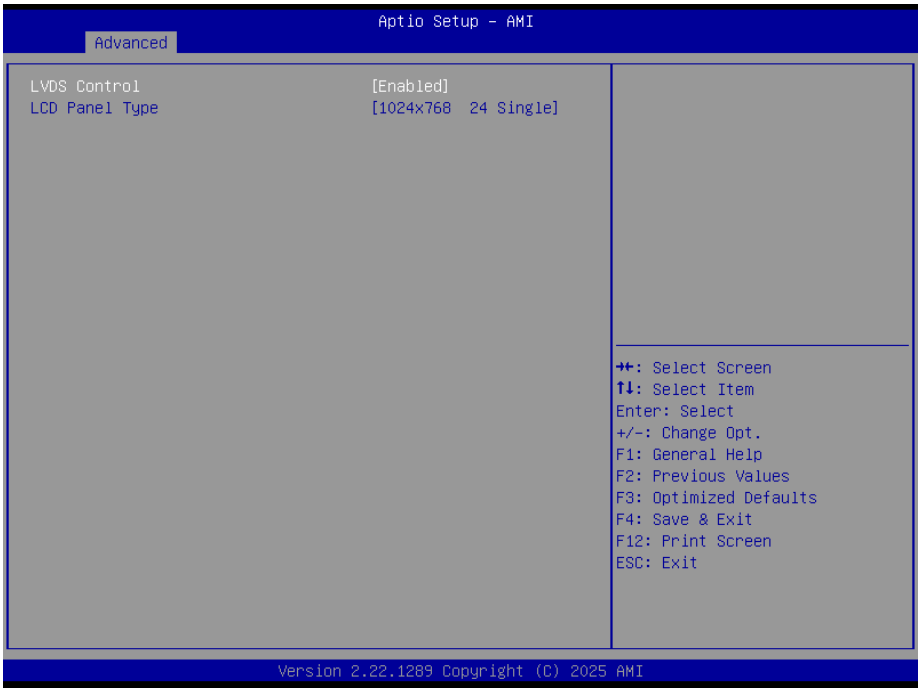


Item	Option	Description
CPU_FAN1 Mode	Full on Mode Automatic Mode**[Default]**, Manual Mode	CPU_FAN1 Mode Select.
Fan off temperature limit	25	Fan will off when temperature lower than this limit.
Fan start temperature limit	35	Fan will work when temperature higher than this limit.

Fan start PWM	120	Fan will start with this PWM value.
PWM SLOPE SETTING	1 PWM 2 PWM 3 PWM 4 PWM 5 PWM 6 PWM**[Default]** 7 PWM 8 PWM 9 PWM 10 PWM 11 PWM 12 PWM 13 PWM 14 PWM 15 PWM	PWM SLOPE Selection.
SYS_FAN1 Mode	Full on Mode Automatic Mode**[Default]**, Manual Mode	SYS_FAN1 Mode Select.
Fan off temperature limit	0	Fan will off when temperature lower than this limit.
Fan start temperature limit	20	Fan will work when temperature higher than this limit.
Fan start PWM	70	Fan will start with this PWM value.
PWM SLOPE SETTING	1 PWM 2 PWM 3 PWM 4 PWM 5 PWM 6 PWM**[Default]** 7 PWM 8 PWM 9 PWM 10 PWM 11 PWM 12 PWM 13 PWM 14 PWM 15 PWM	PWM SLOPE Selection.
Fan off temperature limit	0	Fan will off when temperature lower than this limit.
Fan start temperature limit	20	Fan will work when temperature higher than this limit.
Fan start PWM	70	Fan will start with this PWM value.
PWM SLOPE SETTING	1 PWM 2 PWM 3 PWM 4 PWM	PWM SLOPE Selection.

	5 PWM 6 PWM**[Default]** 7 PWM 8 PWM 9 PWM 10 PWM 11 PWM 12 PWM 13 PWM 14 PWM 15 PWM	

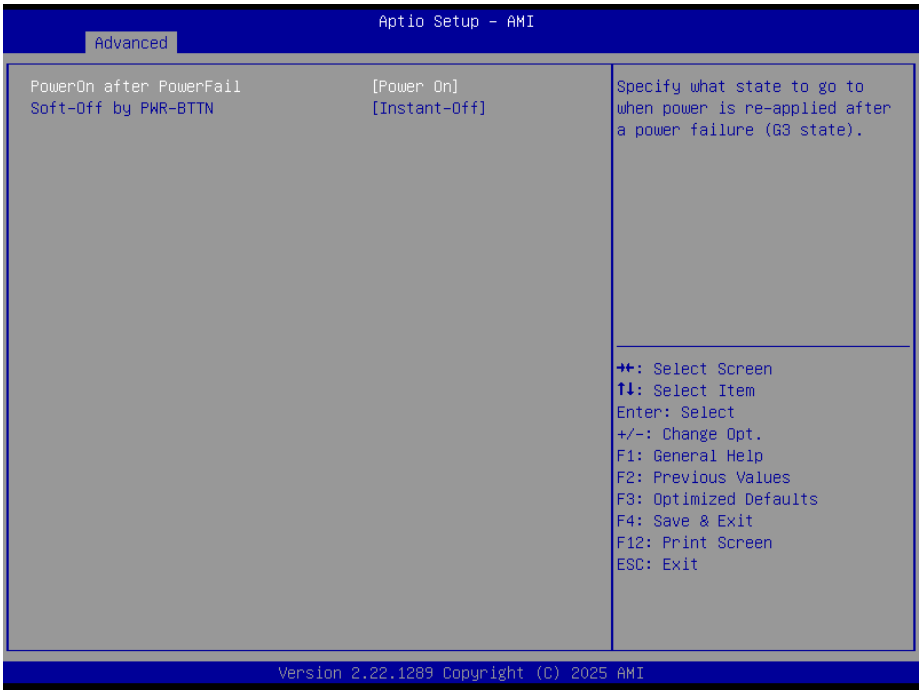
5.6.2.7 Display Configuration



Item	Options	Description
LVDS Control	Disabled, Enabled**[Default]**	LVDS Control
LCD Panel Type	1024x768 18 Single 1680x1050 24 Dual 1600x1200 24 Dual 1600x900 24 Dual 1440x900 24 Dual 1366x768 24 Single 1366x768 18 Single 1280x1024 24 Dual 1280x1024 18 Dual 1024x768 24 Single**[Default]** 1920x1080 24 Dual 1024x600 24 Single 1024x600 18 Single 800x600 24 Single	Select LCD Panel Type.

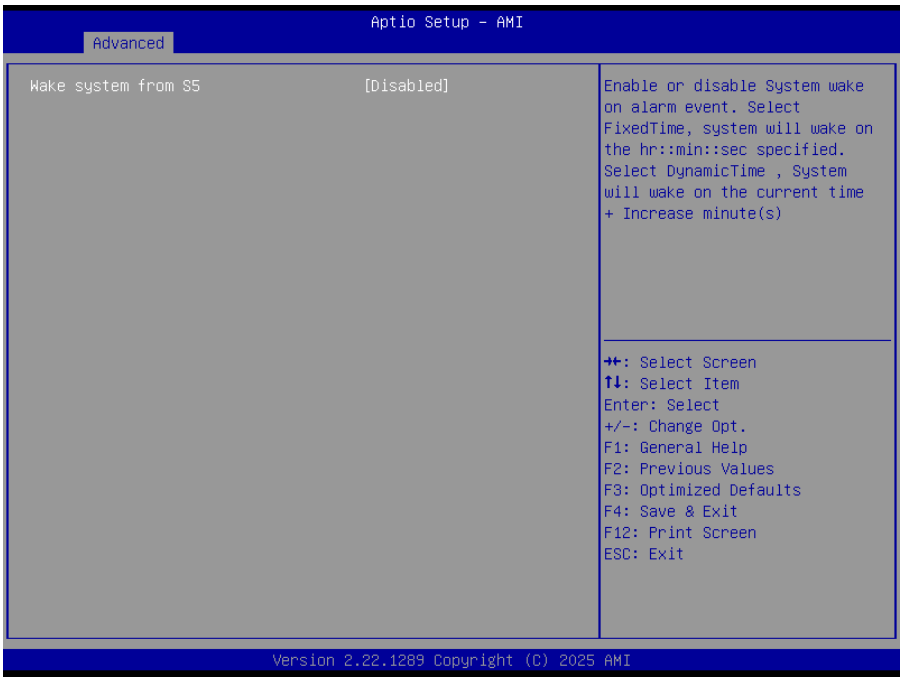
	800x600 18 Single 800x480 18 Single	

5.6.2.8 Power Control



Item	Options	Description
PowerOn after PowerFail	Power On**[Default]** Power Off Last State	Specify what state to got to when power is re-applied after a power failure (G3 state).
Soft-Off by PWR-BTTN	Instant-Off**[Default]** Delay 4 Sec.	Soft-Off by PWR-BTTN.

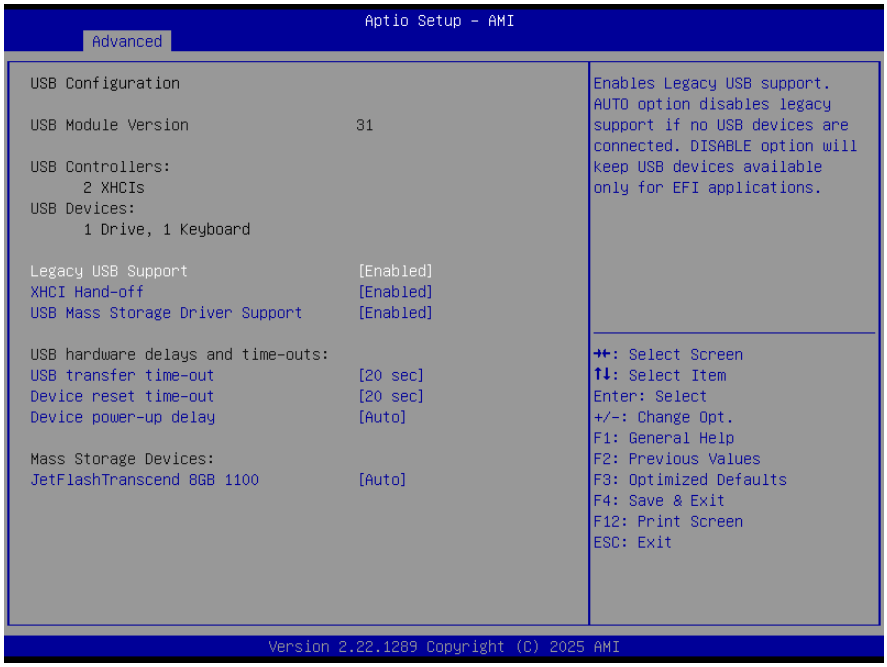
5.6.2.9 S5 RTC Wake Settings



Item	Options	Description
Wake system from S5	Disabled**[Default]**, Fixed Time Dynamic Time	Enable or disable System wake on alarm event. Select Fixed Time, system will wake on the hr::min::sec specified. Select Dynamic Time, System will wake on the current time + Increase minute(s).

5.6.2.10 USB Configuration

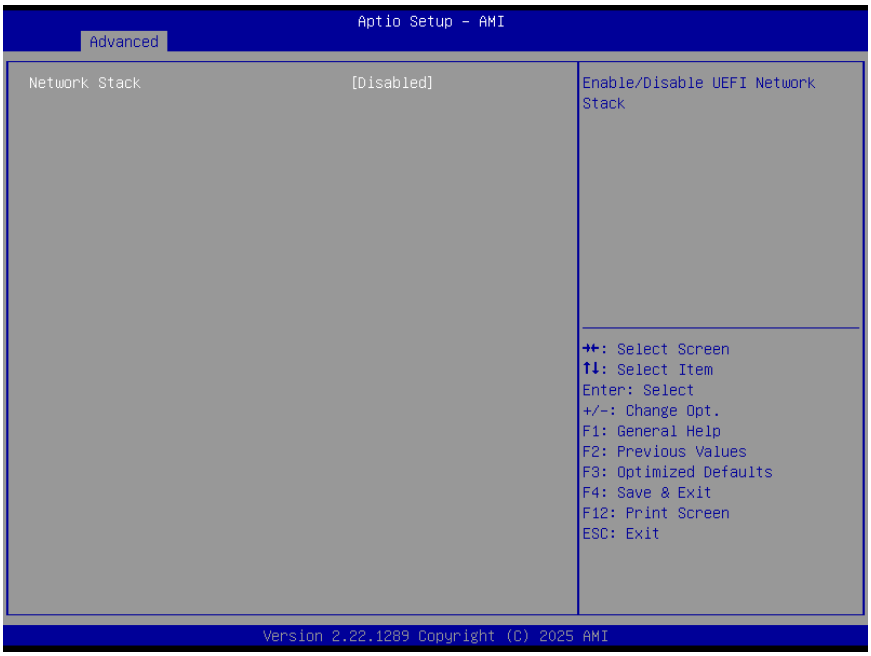
The USB Configuration menu helps read USB information and configures USB settings.



Item	Options	Description
Legacy USB Support	Enabled**[Default]** Disabled Auto	Enables Legacy USB support. AUTO option disables legacy support if no USB devices are connected. DISABLE option will keep USB devices available only for EFI applications.
XHCI Hand-off	Enabled**[Default]** Disabled	This is a workaround for OSes without XHCI hand-off support. The XHCI ownership change should be claimed by XHCI driver.
USB Mass Storage Driver Support	Disabled Enabled**[Default]**	Enable/Disable USB Mass Storage Driver Support.
USB transfer time-out	1 sec 5 sec 10 sec 20 sec**[Default]**	The time-out value for Control, Bulk, and Interrupt transfers.
Device reset time-out	10 sec 20 sec**[Default]** 30 sec 40 sec	USB mass storage device Start Unit command time-out.
Device power-up delay	Auto**[Default]** Manual	Maximum time the device will take before it properly reports itself to the Host Controller. 'Auto' uses default value: for a Root port it is 100ms, for a Hub port the delay is taken form

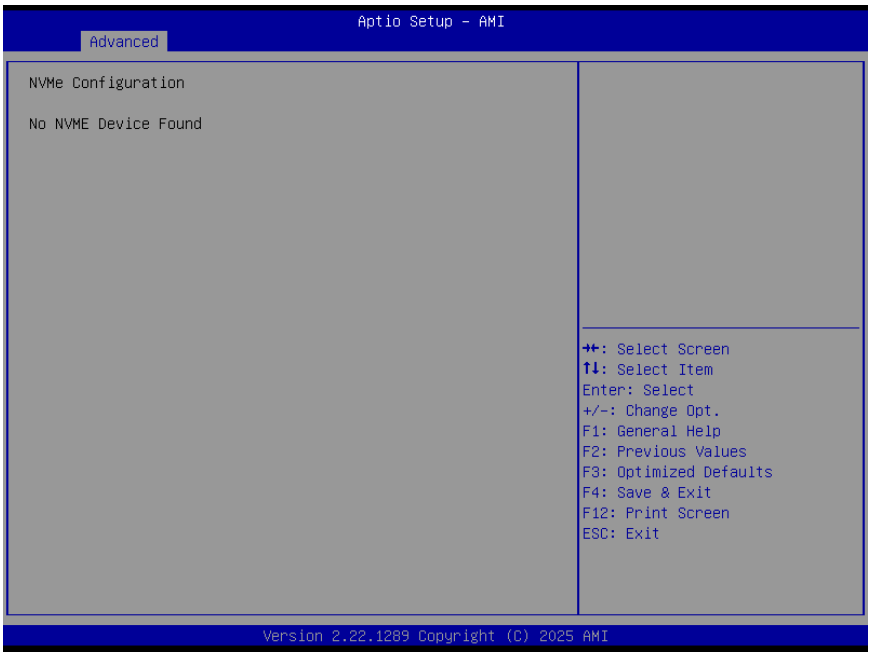
		Hub descriptor.
Mass Storage Devices	Auto**[Default]** Floppy Forced FDD Hard Disk CD-ROM	Mass storage device emulation type. 'AUTO' enumerates devices according to their media format. Optical drives are emulated as 'CDROM', drives with no media will be emulated according to a drive type.

5.6.2.11 Network Stack Configuration

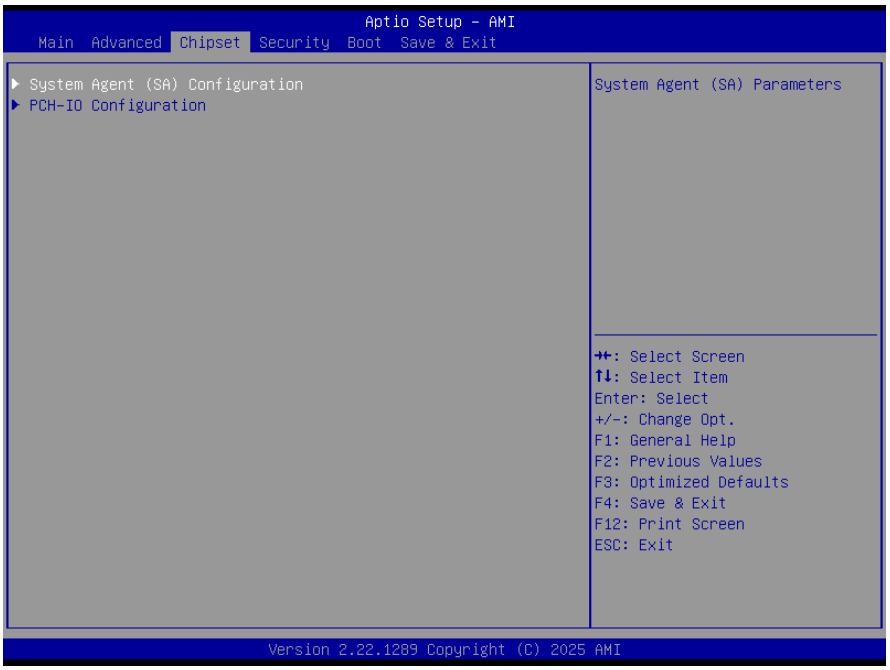


Item	Options	Description
Network Stack	Enabled Disabled**[Default]**	Enable/Disable UEFI Network Stack.

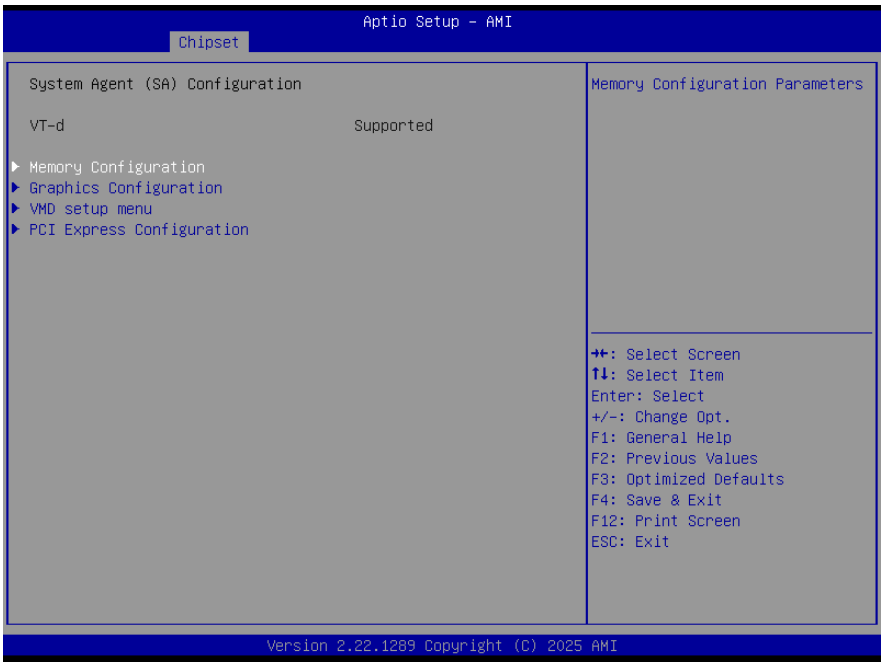
5.6.2.12 NVMe Configuration



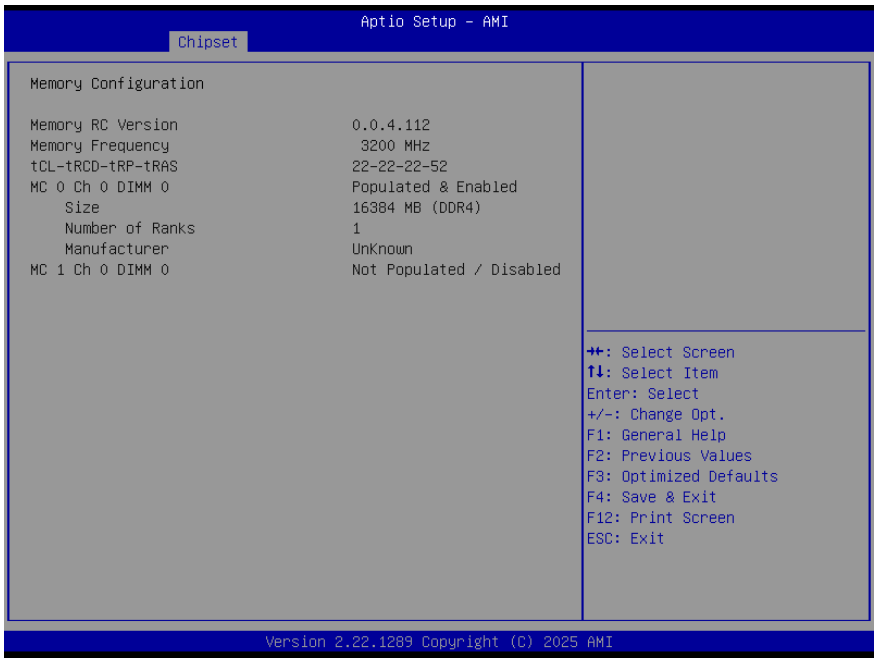
5.6.3 Chipset



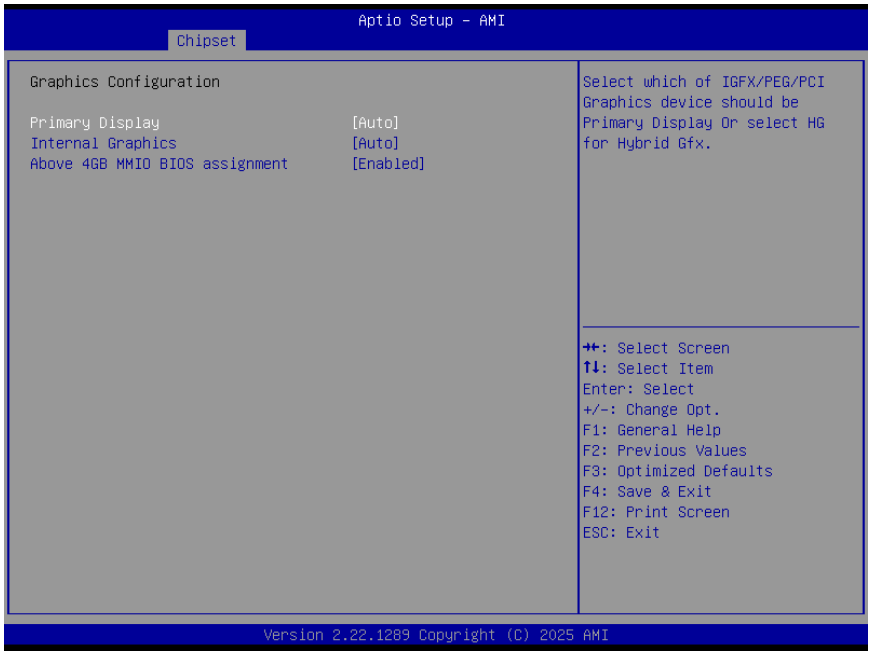
5.6.3.1 System Agent (SA) Configuration



5.6.3.1.1 Memory Configuration



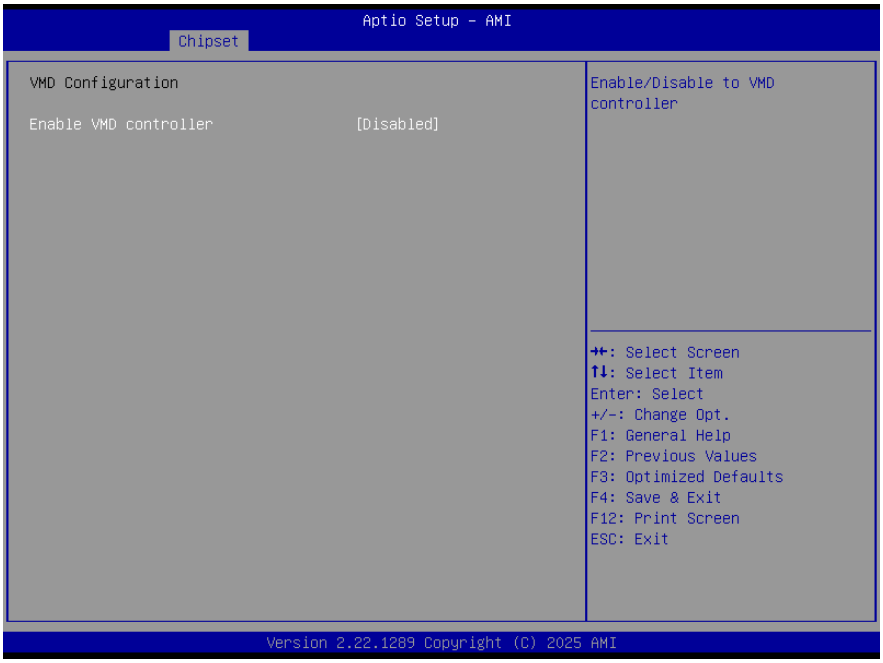
5.6.3.1.2 Graphics Configuration



Item	Option	Description
Primary Display	Auto**[Default]** IGFX PEG Slot PCH PCI HG	Select which of IGFX/PEG/PCI Graphics device should be Primary Display Or select HG for Hybrid Gfx.
Internal Graphics	Auto**[Default]** Disabled Enabled	Keep IGFX enabled based on the setup options.

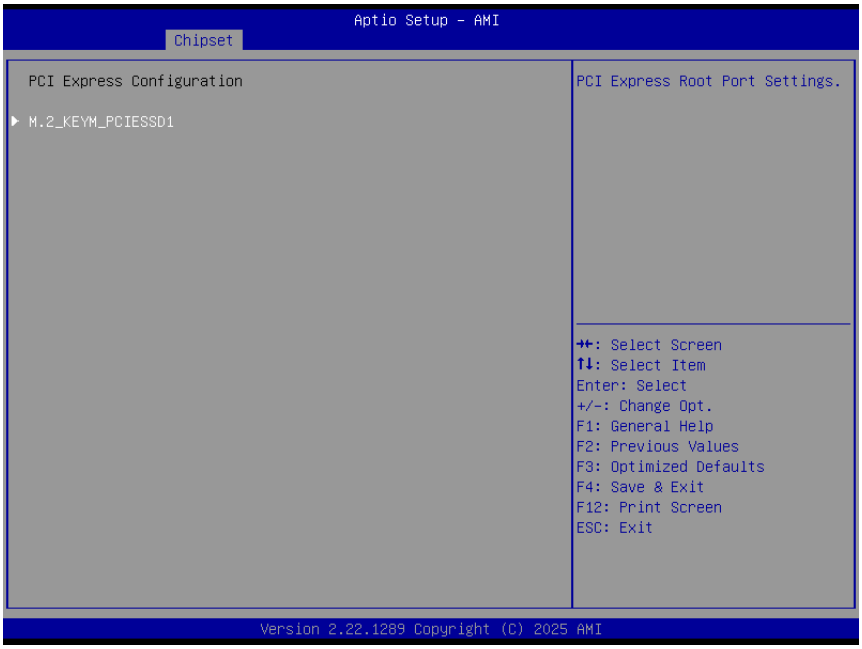
Above 4GB MMIO BIOS assignment	Enabled**[Default]** Disabled	Enable/Disable above 4GB MemoryMappedIO BIOS assignment. This is enabled automatically when Aperture Size is set to 2048MB.

5.6.3.1.3 VMD setup menu

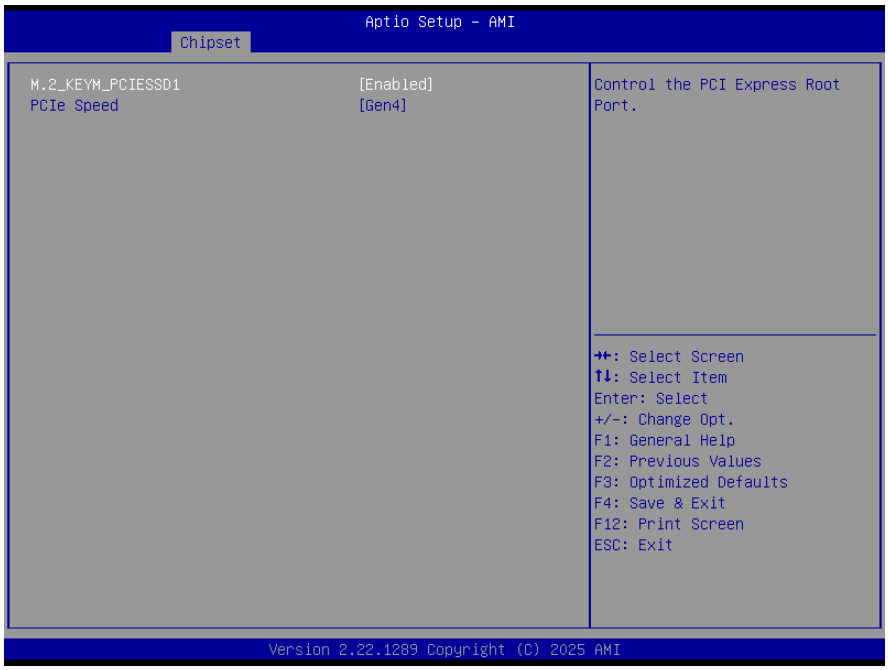


Item	Option	Description
Enable VMD controller	Disabled**[Default]** Enabled	Enable/Disable to VMD controller.

5.6.3.1.4 PCI Express Configuration

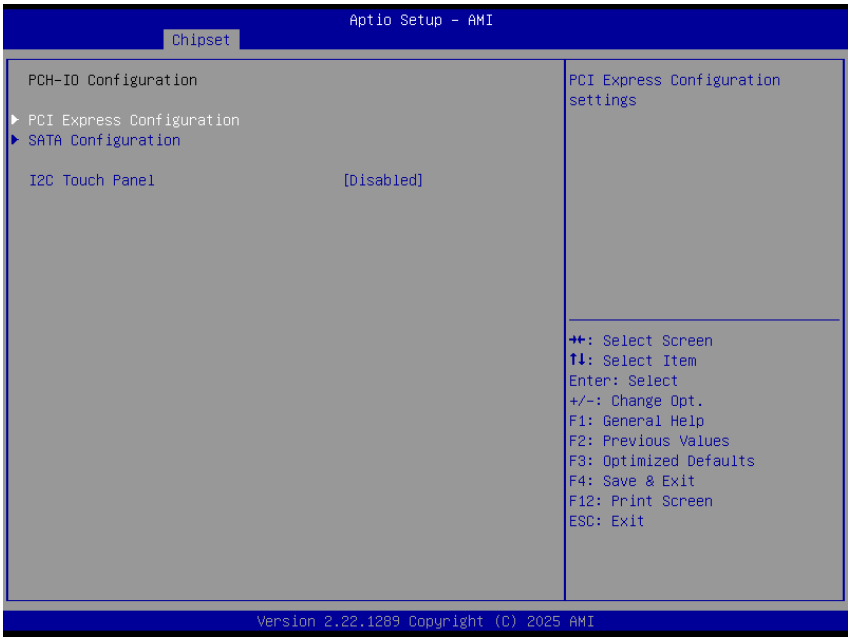


5.6.3.1.4.1 M.2_KEYM_PCIESSD1



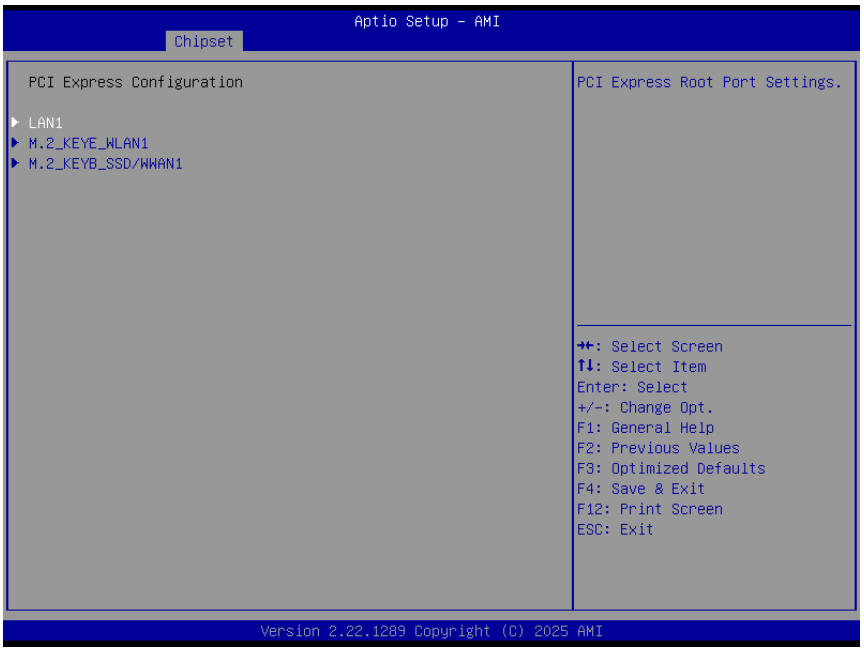
Item	Option	Description
M.2_KEYM_PCIESSD1	Enabled**[Default]**, Disabled	Control the PCI Express Root Port.
PCIe Speed	Auto Gen1 Gen2 Gen3 Gen4**[Default]** Gen5	Configure PCIe Speed.

5.6.3.2 PCH-IO Configuration

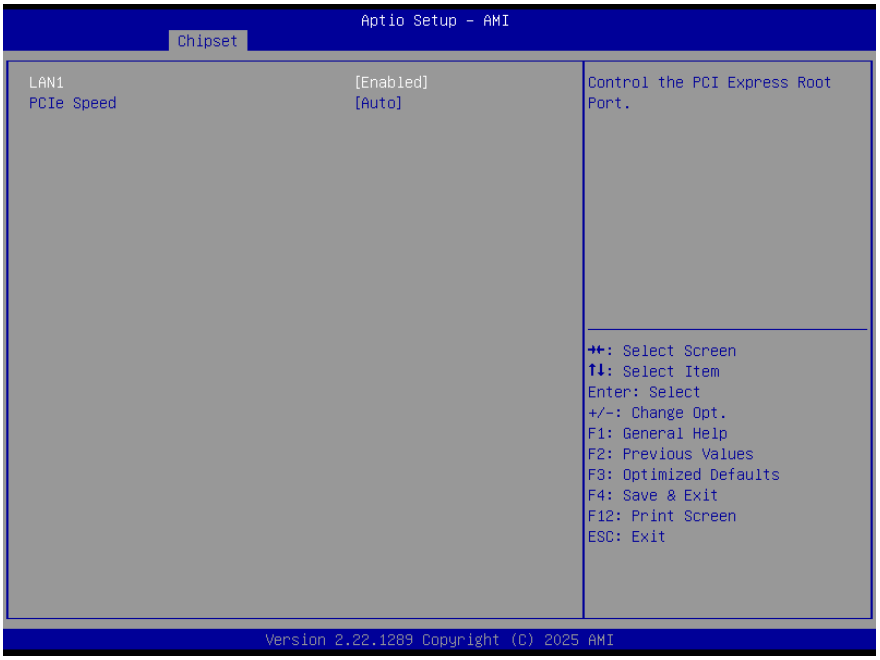


Item	Option	Description
I2C Touch Panel	Enabled**[Default]**, Disabled	Indicates what type of I2C Touch Panel is connected to this SerialIO controller.

5.6.3.2.1 PCI Express Configuration

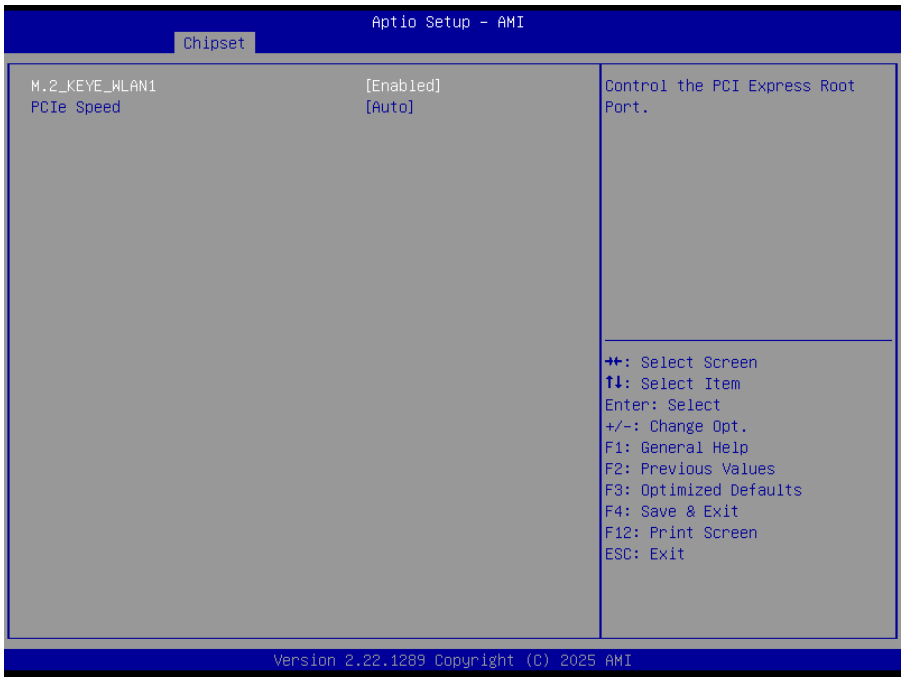


5.6.3.2.1.1 LAN1



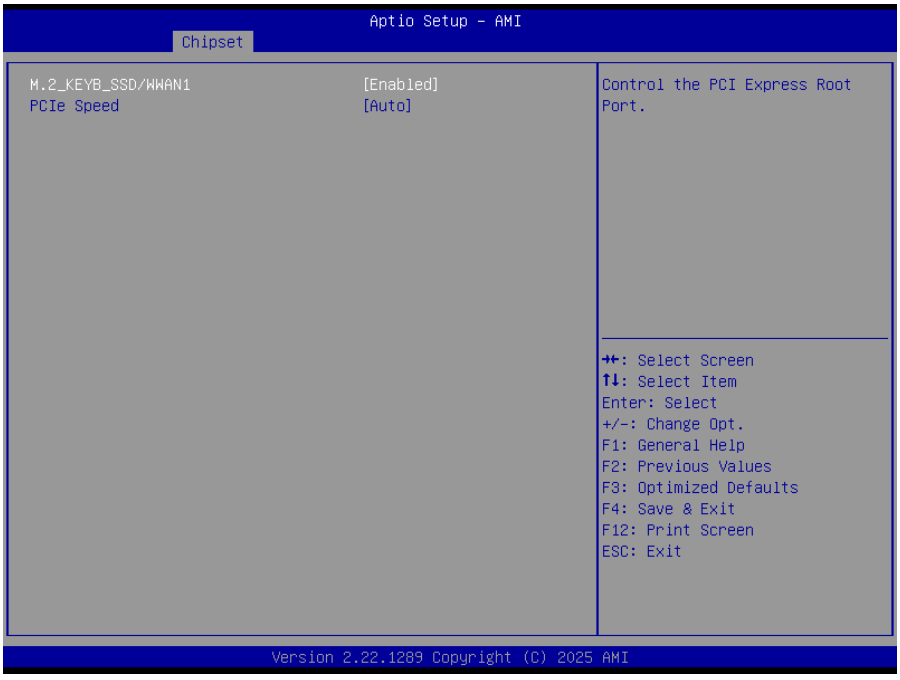
Item	Option	Description
LAN1	Enabled**[Default]**, Disabled	Control the PCI Express Root Port.
PCIe Speed	Auto**[Default]** Gen1 Gen2 Gen3	Configure PCIe Speed.

5.6.3.2.1.2 M.2_KEYE_WLAN1



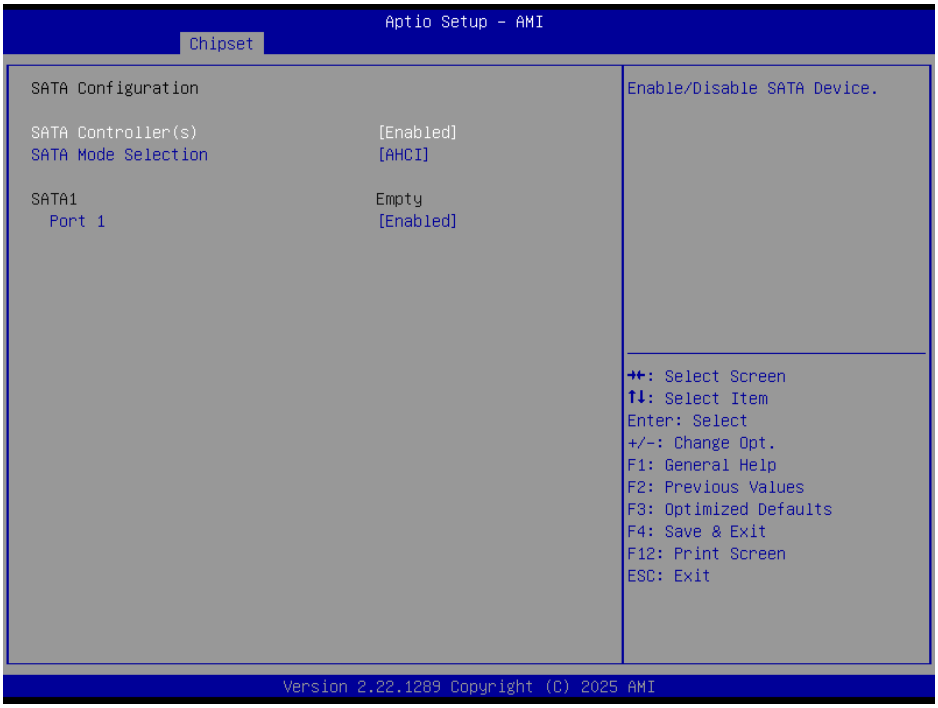
Item	Option	Description
M.2_KEYE_WLAN1	Enabled**[Default]**, Disabled	Control the PCI Express Root Port.
PCIe Speed	Auto**[Default]** Gen1 Gen2 Gen3	Configure PCIe Speed.

5.6.3.2.1.3 M.2_KEYB_SSD/WWAN1



Item	Option	Description
M.2_KEYB_SSD/WWAN1	Enabled**[Default]**, Disabled	Control the PCI Express Root Port.
PCIe Speed	Auto**[Default]** Gen1 Gen2 Gen3	Configure PCIe Speed.

5.6.3.2.2 SATA Configuration



Item	Options	Description
SATA Controller(s)	Enabled**[Default]** Disabled,	Enable/Disable SATA Device.
SATA Mode Selection	AHCI**[Default]**	Determines how SATA controller(s) operate.
Port 1	Enabled**[Default]** Disabled	Enable or Disable SATA Port.

5.6.4 Security



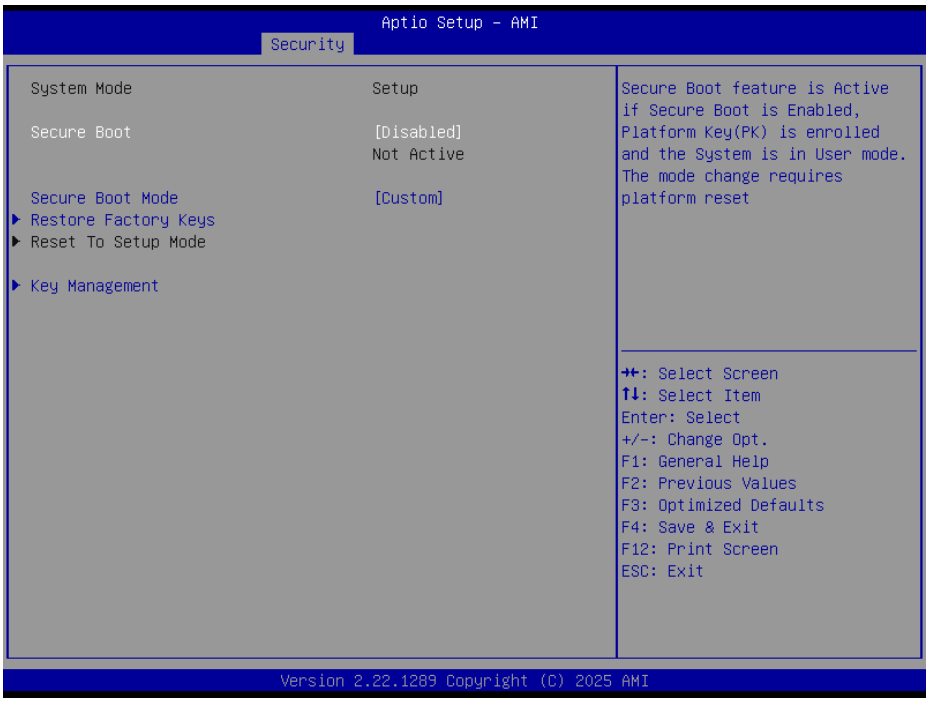
- **Administrator Password**

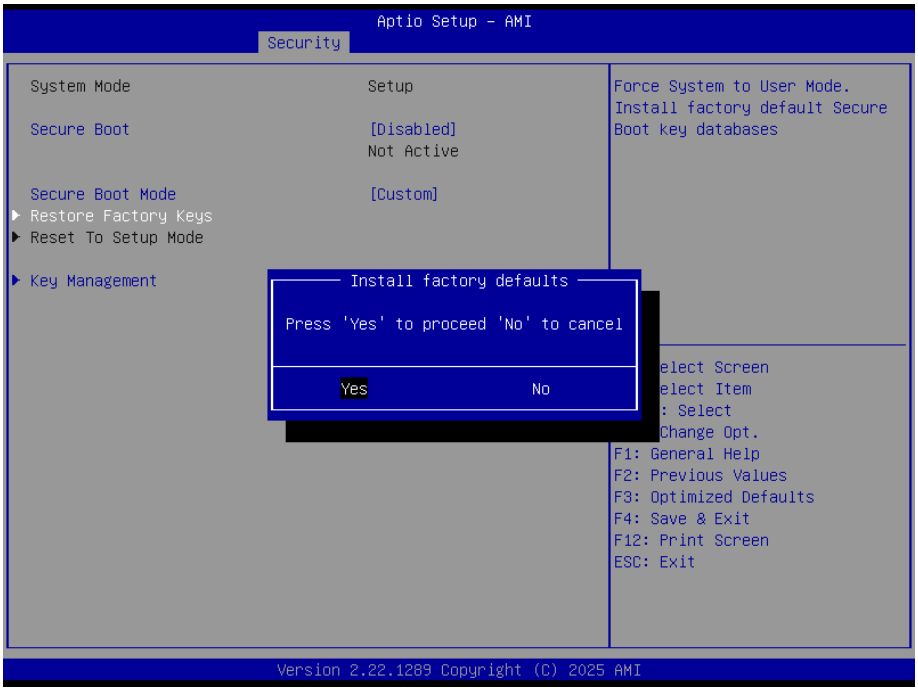
Set setup Administrator Password

- **User Password**

Set User Password

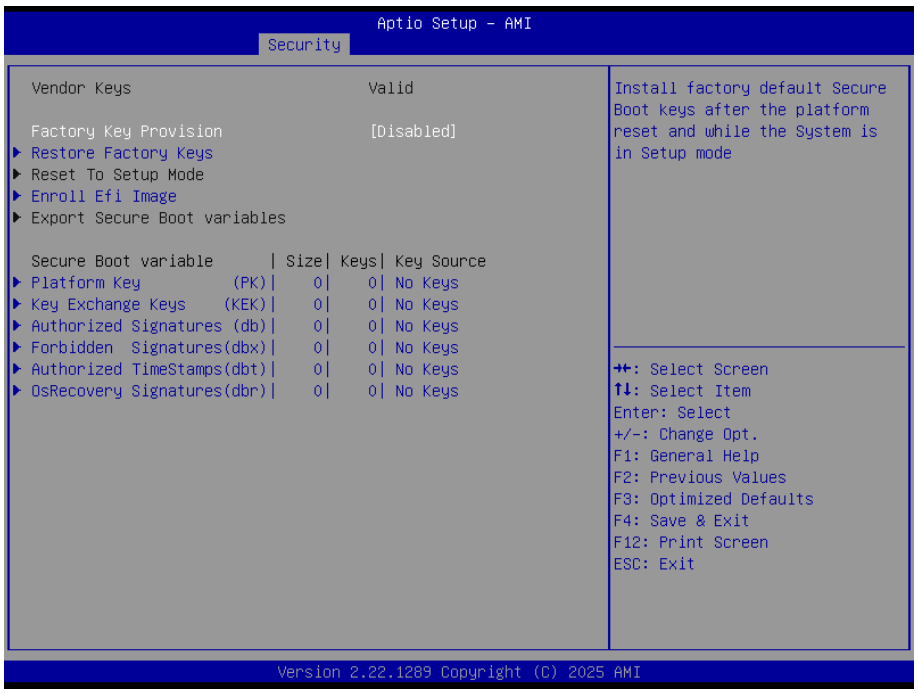
5.6.4.1 Secure Boot





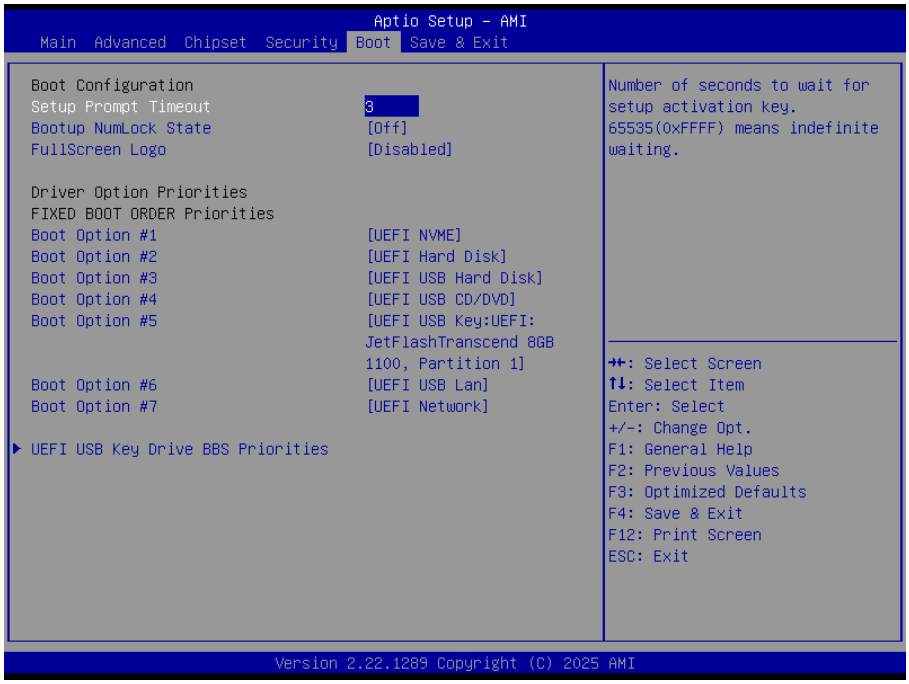
Item	Option	Description
Secure Boot	Disabled**[Default]** Enabled	Secure Boot feature is Active if Secure Boot is Enable, Platform Key(PK) is enrolled and the System is in User mode. The mode change requires platform reset.
Secure Boot Mode	Standard Custom**[Default]**	Secure Boot mode selector: Standard/Custom. In Custom mode Secure Boot Variables can be configured without authentication.

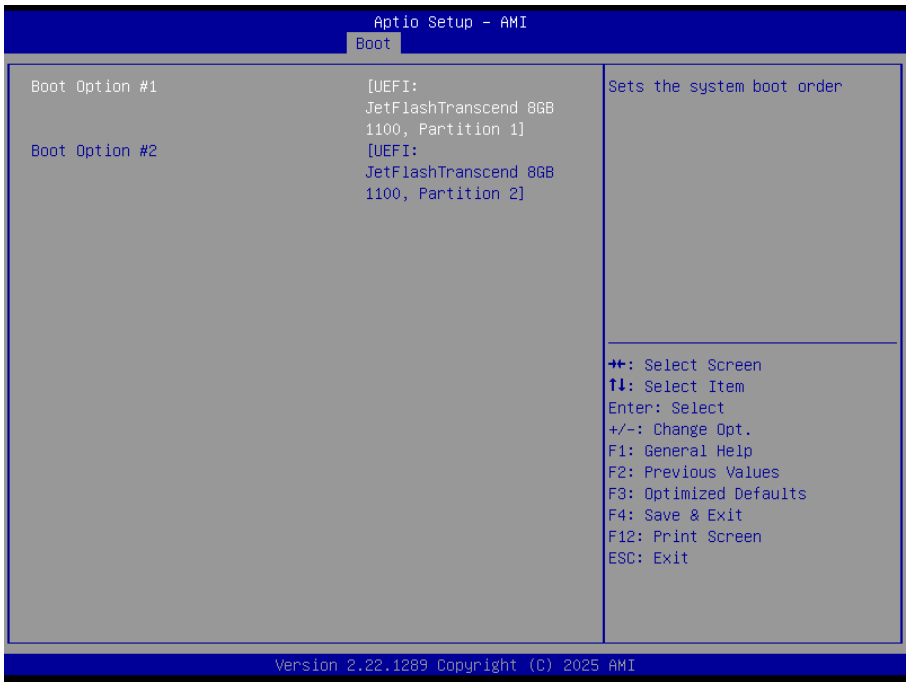
5.6.4.1.1 Key Management



Item	Option	Description
Factory Key Provision	Disabled**[Default]** Enabled	Install factory default Secure Boot keys after the platform reset and while the System is in Setup mode.

5.6.5 Boot

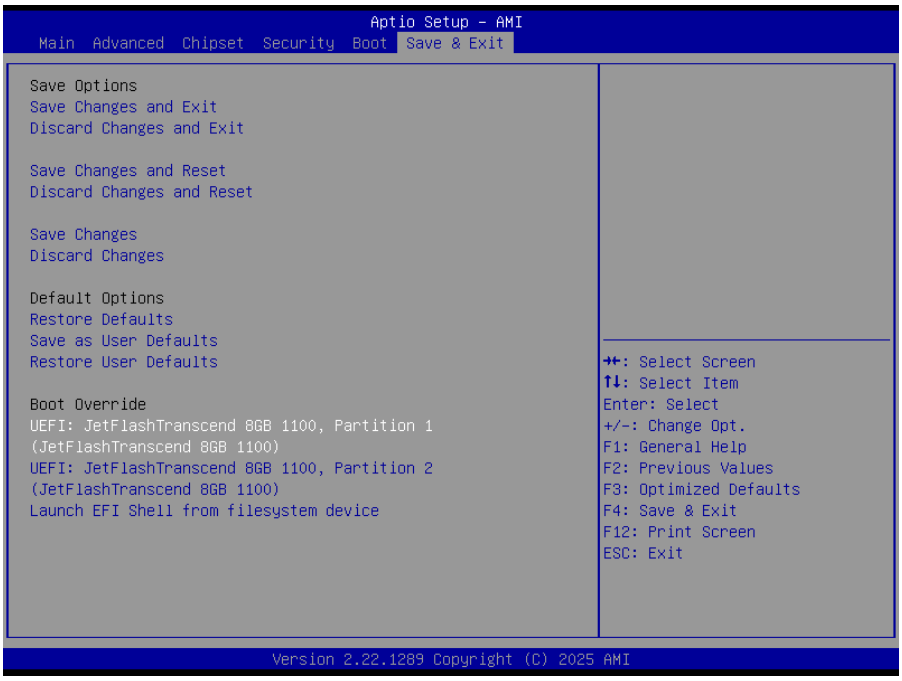


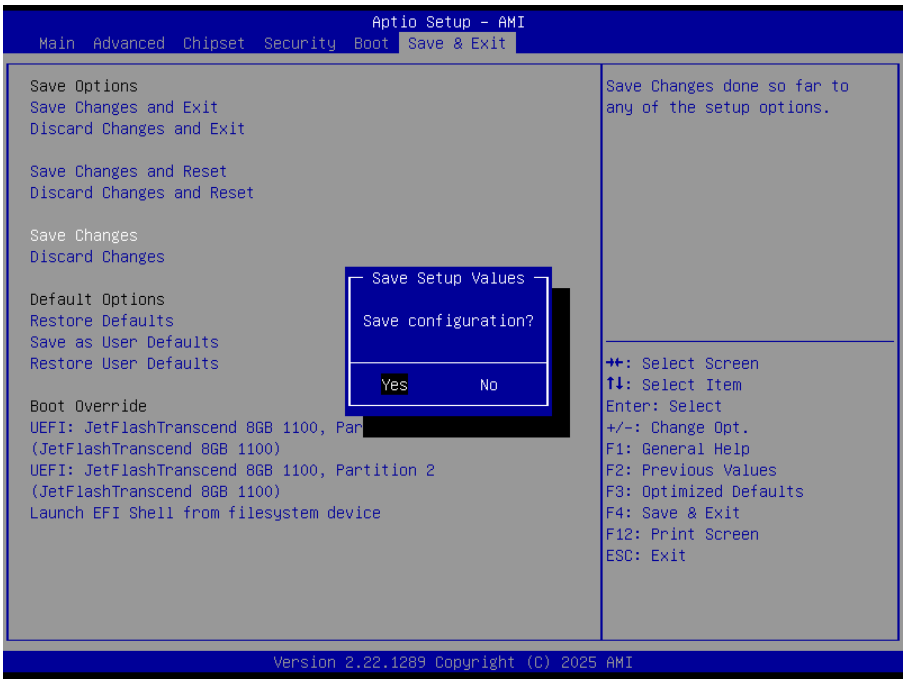


Item	Option	Description
Setup Prompt Timeout	1~ 65535	Number of seconds to wait for setup activation key. 65535(0xFFFF) means indefinite waiting.

Bootup NumLock State	On**[Default]** Off	Select the keyboard NumLock state
FullScreen Logo	Disabled**[Default]** Enabled	Enables or disables Quiet Boot option
Boot Option #1/2/3/4/5/6/7	Set the system boot order.	

5.6.6 Save and Exit





5.6.6.1 Save Changes and Exit

Use the save changes and reset option to save the changes made to the BIOS options and to exit the BIOS configuration setup program.

5.6.6.2 Discard Changes and Exit

Use the Discard changes and Exit option to exit the system without saving the changes made to the BIOS configuration setup program.

5.6.6.3 Save Changes and Reset

Reset the system after saving the changes.

5.6.6.4 Discard Changes and Reset

Any changes made to BIOS settings during this session of the BIOS setup program are discarded. The setup program then exits and reboots the controller.

5.6.6.5 Save Changes

Changes made to BIOS settings during this session are committed to NVRAM. The setup program remains active, allowing further changes.

5.6.6.6 Discard Changes

Any changes made to BIOS settings during this session of the BIOS setup program are discarded. The BIOS setup continues to be active.

5.6.6.7 Restore Defaults

This option restores all BIOS settings to the factory default. This option is useful if the controller exhibits unpredictable behavior due to an incorrect or inappropriate BIOS setting.

5.6.6.8 Save as User Defaults

This option saves a copy of the current BIOS settings as the User Defaults. This option is useful for preserving custom BIOS setup configurations.

5.6.6.9 Restore User Defaults

This option restores all BIOS settings to the user defaults. This option is useful for restoring previously preserved custom BIOS setup configurations.

5.6.6.10 Boot override

This option lists all possible bootable devices and allows the user to override the **Boot**

Option Priorities list for the current boot. If no changes have been made to the BIOS setup options, the system will continue booting to the selected device without first rebooting. If BIOS setup options have been changed and saved, a reboot will be required and the boot override selection will not be valid.

6. Maintenance & Troubleshooting

System Maintenance Introduction
If the components of the product fail they must be replaced.
Please contact the system reseller or vendor to purchase the replacement parts. Please follow the safety precautions outlined in the sections that follow

General Safety Precautions

Please ensure the following safety precautions are adhered to at all times.

1. Follow the electrostatic precautions outlined below whenever the device is opened.
2. Make sure the power is turned off and the power cord is disconnected whenever the product is being installed, moved or modified.
3. To prevent the risk of electric shock, make sure power cord is unplugged from wall socket. To fully disengage the power to the unit, please disconnect the power cord from the AC outlet. Refer servicing to qualified service personnel. The AC outlet shall be readily available and accessible.
4. Do not apply voltage levels that exceed the specified voltage range. Doing so may cause fire and/or an electrical shock. Use a power cord that matches the voltage of the power outlet, which has been approved and complies with the safety standard of your particular country.
5. Electric shocks can occur if the product chassis is opened when it is running. To avoid risk of electric shock, this device must only be connected to a supply mains with protective earth.
6. Do not drop or insert any objects into the ventilation openings of the product.
7. If considerable amounts of dust, water, or fluids enter the device, turn off the power supply immediately, unplug the power cord, and contact your dealer or the nearest service center.
8. This equipment is not suitable for use in locations where children are likely to be present.
9. DO NOT:

- Drop the device against a hard surface.
- Strike or exert excessive force onto the LCD panel.
- Touch any of the LCD panels with a sharp object.
- In a site where the ambient temperature exceeds the rated temperature.

Anti-Static Precautions

WARNING:
Failure to take ESD precautions during the installation of the product may result in permanent damage to the product and severe injury to the user.

Electrostatic discharge (ESD) can cause serious damage to electronic components, including the product. Dry climates are especially susceptible to ESD. It is therefore critical that whenever the product is opened and any of the electrical components are handled, the following anti-static precautions are strictly adhered to.

- Wear an anti-static wristband: Wearing a simple anti-static wristband can help to prevent ESD from damaging any electrical component.
- Self-grounding: Before handling any electrical component, touch any grounded conducting material. During the time the electrical component is handled, frequently touch any conducting materials that are connected to the ground.
- Use an anti-static pad: When configuring or working with an electrical component, place it on an anti-static pad. This reduces the possibility of ESD damage.
- Only handle the edges of the electrical component. When handling the electrical component, hold the electrical component by its edges. Please ensure the following safety precautions are adhered to at all times.

Maintenance and Cleaning

When maintaining or cleaning the product, please follow the guidelines below.

WARNING:

- For safety reasons, turn-off the power and unplug the box PC before cleaning.
- If you dropped any material or liquid such as water onto the box PC when cleaning, unplug the power cable immediately and contact your dealer or the nearest service center. Always make sure your hands are dry when unplugging the power cable.

Maintenance and Cleaning

Prior to cleaning any part or component of the product, please read the details below.

- Except for the box PC, never spray or squirt liquids directly onto any other components. To clean the box PC, gently wipe it with a piece of soft dry cloth or a slightly moistened cloth.
- The interior of the device does not require cleaning. Keep fluids away from the device interior.
- Be cautious of all small removable components when vacuuming the device.
- Never drop any objects or liquids through the openings of the device.
- Be cautious of any possible allergic reactions to solvents or chemicals used when cleaning the device.
- Avoid eating, drinking and smoking within vicinity of the device.

Cleaning Tools

Some components in the box PC may only be cleaned using a product specifically designed for the purpose. In such case, the product will be explicitly mentioned in the cleaning tips. Below is a list of items to use when cleaning the box PC.

- Cloth: Although paper towels or tissues can be used, a soft, clean piece of cloth is recommended when cleaning the device.
- Water or rubbing alcohol: A cloth moistened with water or rubbing alcohol can be used to clean the device.
- Using solvents: The use of solvents is not recommended when cleaning the device as they may damage the plastic parts.
- Vacuum cleaner: Using a vacuum specifically designed for computers is one of the best methods of cleaning the device. Dust and dirt can restrict the airflow in the device and cause its circuitry to corrode.
- Cotton swabs: Cotton swaps moistened with rubbing alcohol or water are excellent tools for wiping hard to reach areas.
- Foam swabs: Whenever possible, it is best to use lint free swabs such as foam swabs for cleaning.

Basic Troubleshooting

PEI Beep Codes

# of Beeps	Description
1	Memory not Installed
2	Recovery started
3	Typically for development use. The beep code is generated when DXEIPL PPI or DXE Core is not found.
4	Recovery failed
4	S3 Resume failed
7	Typically for development use. The beep code is generated when platform cannot be reset because reset PPI is not available.

DXE Beep Codes

# of Beeps	Description
1	Invalid password
4	Typically for development use. The beep code is generated when some of the Architectural Protocols are not available.
5	No Console Input or Output Devices are found
5	No Console Input Devices are found
6	Flash update is failed
7	Typically for development use. The beep code is generated when platform cannot be reset because reset protocol is not available.
8	Platform PCI resource requirements cannot be met

7. Product Application

For detailed instructions on the operation of the Watchdog Timer features of this box PC, please refer to the comprehensive guide available in the "AvalueIOAPI" manual. Please reaching out to your respective distributors, Avalue technical support team, or Avalue customer service representatives for further information. Feel free to inquire about this supplementary resource to enhance your understanding of the Watchdog Timer Application for optimal utilization of your box PC.